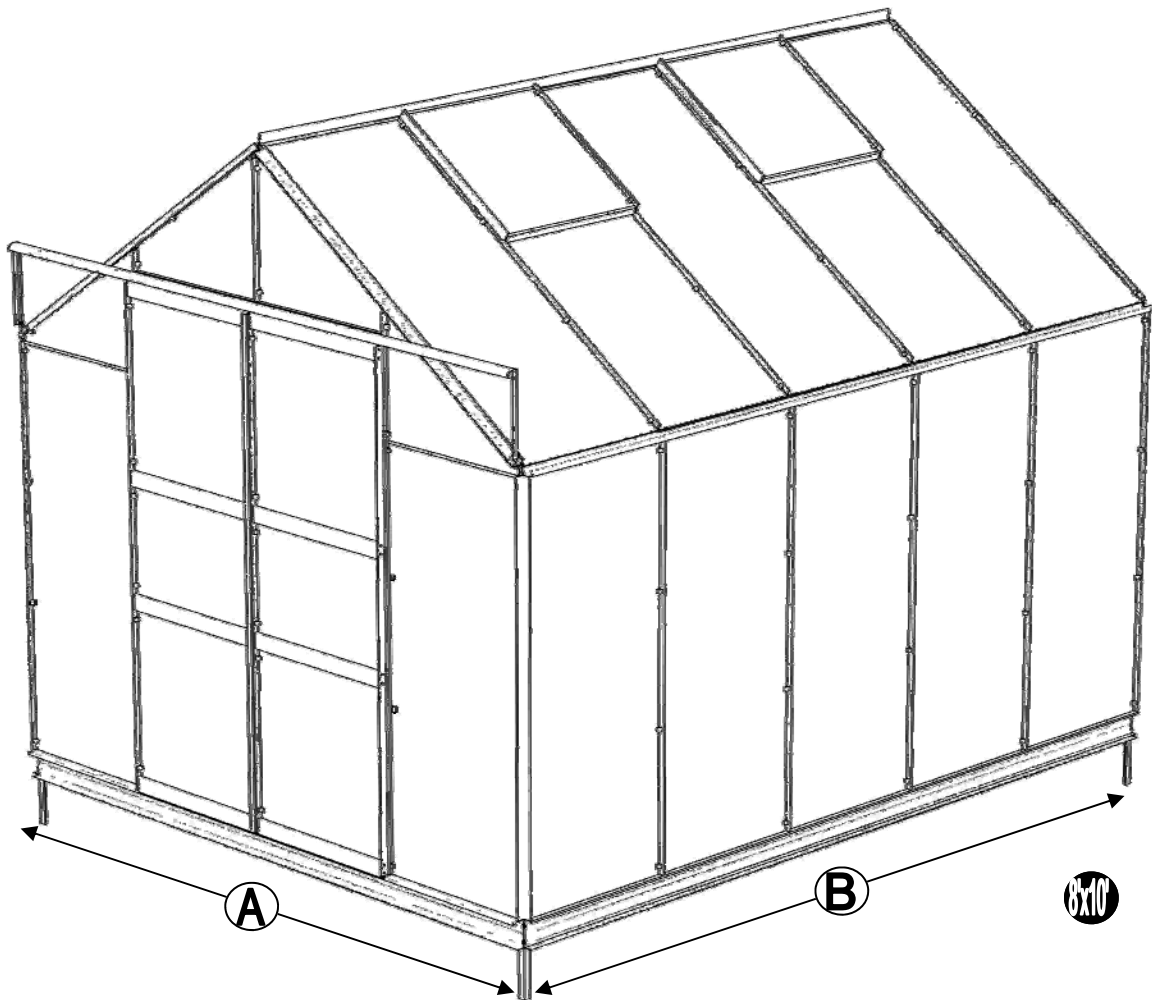




|              | A (mm) | B (mm) |
|--------------|--------|--------|
| 8'4" x 4'3"  | 2530   | 1295   |
| 8'4" x 6'3"  |        | 1910   |
| 8'4" x 8'3"  |        | 2530   |
| 8'4" x 10'3" |        | 3150   |
| 8'4" x 12'3" |        | 3770   |

Issue 4.5



Thank you for purchasing your new greenhouse. We recommend you familiarise yourself with the instructions and read all safety information before you commence assembly.

These instructions are divided into sections; **B**-base, **partlists**, **1**-sides, **2**-front gable, **3**-rear, **4**-joining the four sides together, **5**-roof, **6**-vent, **7**-door, **8**-glazing (**8a** toughened glass, **8b** horticultural glass, **8c** polycarbonate glazing when available), **9**-vent attachment, **10**-door attachment, **11** anchoring down, **back cover**-packing list. If you need to contact us for assistance please refer to the relevant section/s.

#### Safety Warning

- Glass and aluminium can potentially cause injury. Please ensure you wear protective goggles, gloves, headgear and suitable footwear when assembling and glazing the building.
- Please remember that glass is fragile and should be handled with extreme care. Always clear up and dispose of any breakages immediately.
- Do not assemble the greenhouse in high winds.
- For safety reasons and ease of assembly, we recommend that this greenhouse is assembled by a minimum of two people.
- Please clear all lying snow from the greenhouse roof as it can cause the roof to buckle or collapse.

#### Site Preparation

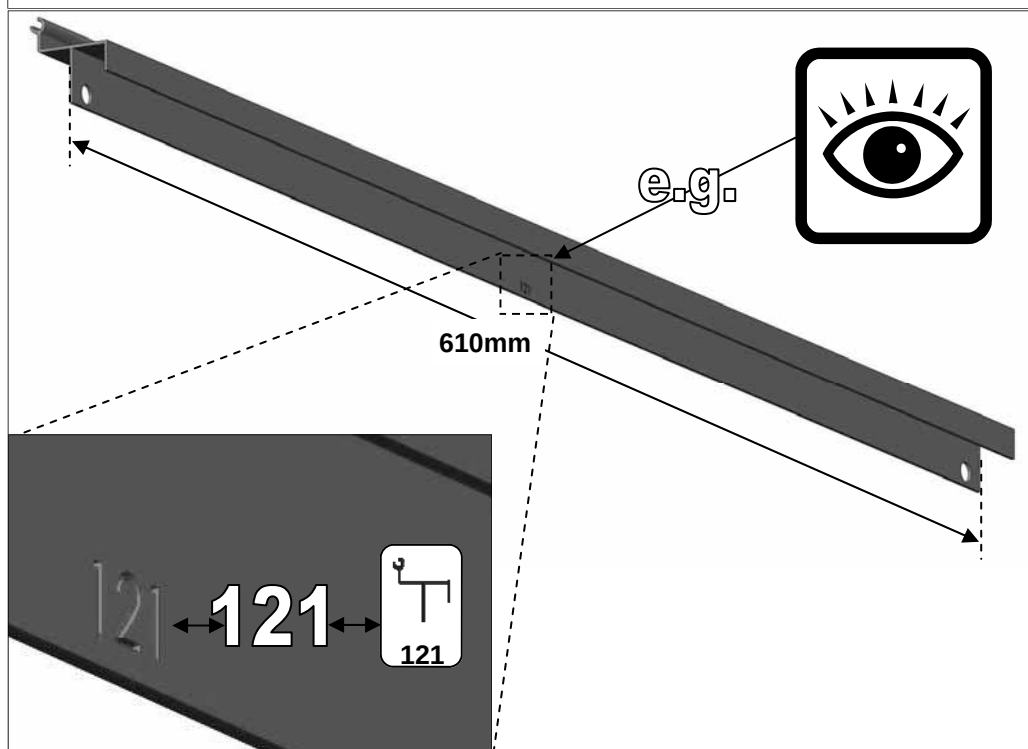
- When selecting a site for your greenhouse, it is vital that you choose as flat and level an area as possible.
- A concrete or slabbed base will provide the most solid foundation for your greenhouse.
- IMPORTANT: Do **not** fix your building down until the building is fully assembled, including glazing.
- Avoid placing your greenhouse under trees or in other vulnerable locations.
- To minimise the risk of wind damage, try to select as sheltered a site as possible, e.g. beside a hedgerow or garden fence.

#### Additional Considerations

- Please bear in mind that assembling your greenhouse can be time consuming. You may need to spread the construction over two or more days. We recommend that you avoid leaving the building partially glazed. If you ever have to leave your greenhouse half assembled and not anchored down, weigh it down with slabs or bags of sand to stop the wind moving it.
- You will find it helpful to prepare a large, clean and clear area in which to work in. A garage floor or flat lawn area is ideal.
- If you have arranged for someone to install your greenhouse for you, please check that all components are included. Most parts are numbered and can be identified by a stamp or removable label. Alternatively, the components can be identified by lengths detailed in the packing list (see diagram below).
- Anchoring down your greenhouse should be the final stage of construction (including glazing).
- Once installed your greenhouse requires little maintenance, but to maintain the smooth running of your door(s) WD40 or similar can be applied to the door wheels and lower door guides.

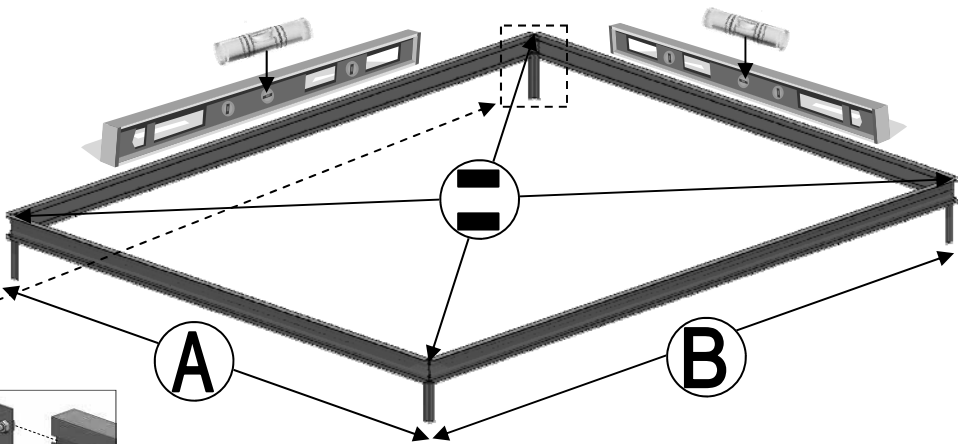
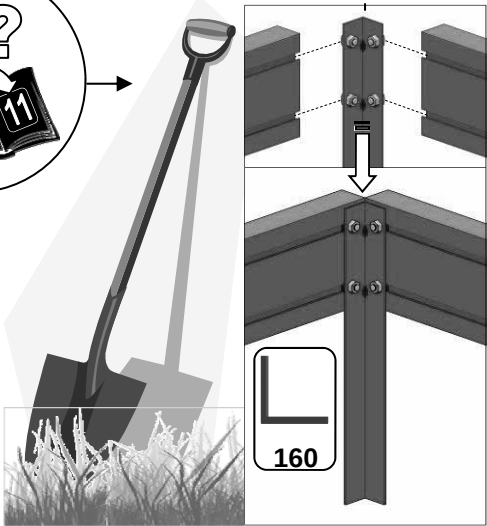
#### Guarantee

- Your new greenhouse is guaranteed for 10 years against faulty manufacture of the framework. This does not include glazing, moving parts, accidental damage or wind damage.

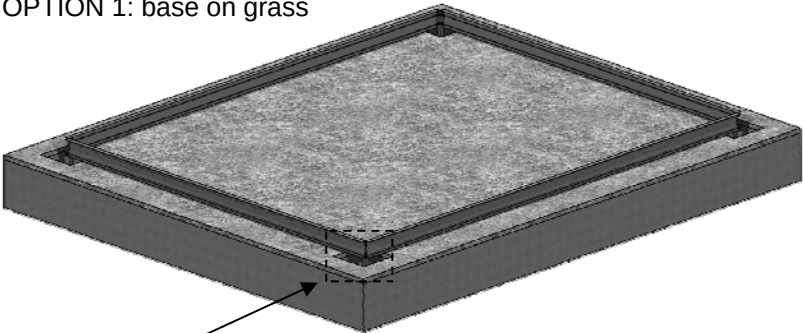


| KEY SYMBOL | KEY DESCRIPTION                               |
|------------|-----------------------------------------------|
|            | LOOK                                          |
|            | THINK / CHOOSE?                               |
|            | THIS SECTION RELATES TO ANOTHER (e.g. 1 to 5) |
|            | CORRECT                                       |
|            | DO <u>NOT</u> FIX DOWN!                       |
|            | TWIST TO LOCK                                 |
|            | TIGHTEN                                       |
|            | DO NOT WET!                                   |

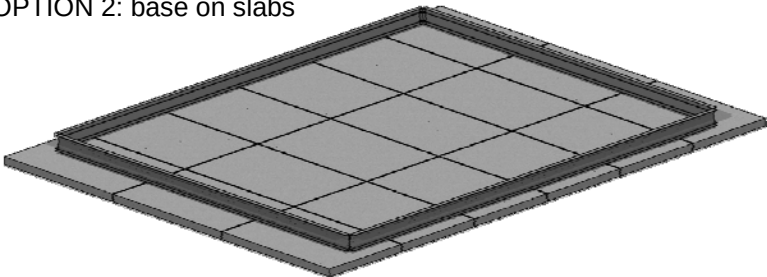
|              | A (mm) | B (mm) |
|--------------|--------|--------|
| 8'4" x 4'3"  | 2530   | 1295   |
| 8'4" x 6'3"  |        | 1910   |
| 8'4" x 8'3"  |        | 2530   |
| 8'4" x 10'3" |        | 3150   |
| 8'4" x 12'3" |        | 3770   |



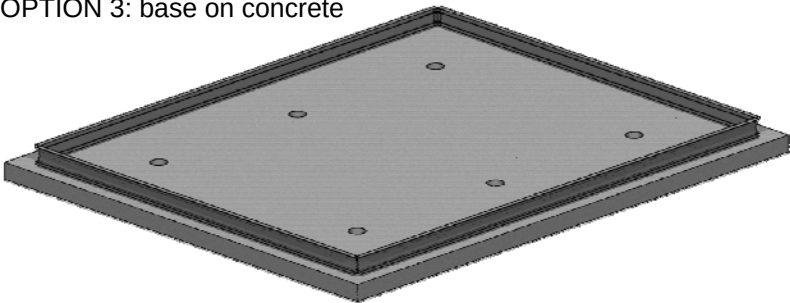
OPTION 1: base on grass



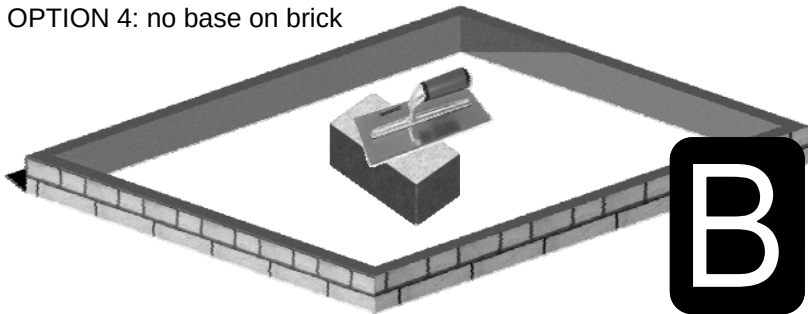
OPTION 2: base on slabs



OPTION 3: base on concrete



OPTION 4: no base on brick



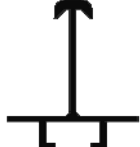
| Part No. | Section | Size (mm) | 8x 4 | 8x 6 | 8x 8 | 8x 10 | 8x 12 |
|----------|---------|-----------|------|------|------|-------|-------|
| SY004    |         | 3720      |      |      |      |       | 2     |
| SY009    |         | 3100      |      |      |      | 2     |       |
| SY015    |         | 2480      | 2    | 2    | 4    | 2     | 2     |
| SY029    |         | 1860      |      | 2    |      |       |       |
| SY097    |         | 1240      | 2    |      |      |       |       |
| SY160    |         | 280       | 4    |      |      |       |       |

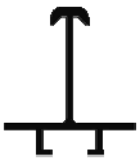
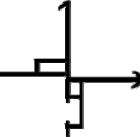
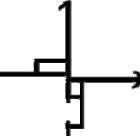
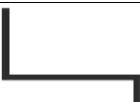


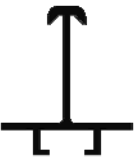
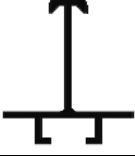
| Page Ref | Part No. | Section | Size (mm) | 8 4 | 8 6 | 8 8 | 8 10 | 8 12 |
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|----------|----------|---------|-----------|-----|-----|-----|------|------|

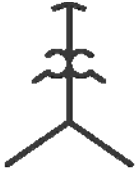
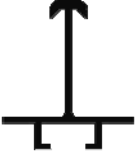
8  
HE

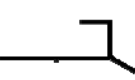
| Page Ref | Part No. | Section | Size (mm) | 8 4 | 8 6 | 8 8 | 8 10 | 8 12 |
|----------|----------|---------|-----------|-----|-----|-----|------|------|
|----------|----------|---------|-----------|-----|-----|-----|------|------|

|   |    |                                                                                   |      |   |   |   |   |    |
|---|----|-----------------------------------------------------------------------------------|------|---|---|---|---|----|
| 1 | 1  |  | 3720 |   |   |   |   | 2  |
|   | 5  |                                                                                   | 3100 |   |   |   | 2 |    |
|   | 17 |                                                                                   | 2480 |   |   | 2 |   |    |
|   | 25 |                                                                                   | 1860 |   | 2 |   |   |    |
|   | 55 |                                                                                   | 1240 | 2 |   |   |   |    |
|   | 3  |  | 3720 |   |   |   |   | 2  |
|   | 8  |                                                                                   | 3100 |   |   |   | 2 |    |
|   | 14 |                                                                                   | 2480 |   |   | 2 |   |    |
|   | 27 |                                                                                   | 1860 |   | 2 |   |   |    |
|   | 58 |                                                                                   | 1240 | 2 |   |   |   |    |
|   | 21 |  | 1585 | 2 | 4 |   |   |    |
|   | 47 |  | 1504 | 2 | 4 | 6 | 8 | 10 |

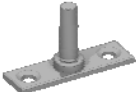
|        |     |                                                                                     |      |   |  |  |  |  |
|--------|-----|-------------------------------------------------------------------------------------|------|---|--|--|--|--|
| 2<br>+ | 18  |  | 2476 | 1 |  |  |  |  |
|        | 20  |  | 1945 | 2 |  |  |  |  |
|        | 22  |                                                                                     |      | 2 |  |  |  |  |
|        | 67  |  | 1579 | 2 |  |  |  |  |
|        | 74  |  | 1479 | 2 |  |  |  |  |
|        | 75  |                                                                                     |      | 2 |  |  |  |  |
|        | 76  |  | 1504 | 2 |  |  |  |  |
|        | 77  |                                                                                     |      | 2 |  |  |  |  |
|        | 84  |  | 614  | 2 |  |  |  |  |
|        | 96  |  | 614  | 2 |  |  |  |  |
|        | 162 |  | 1579 | 2 |  |  |  |  |
|        | 165 |  | 2476 | 1 |  |  |  |  |

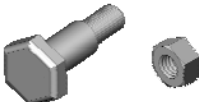
|        |     |                                                                                     |      |   |  |  |  |  |
|--------|-----|-------------------------------------------------------------------------------------|------|---|--|--|--|--|
| 2<br>+ | 166 |  | 2350 | 1 |  |  |  |  |
|        | 169 |  | 2456 | 2 |  |  |  |  |
|        | 161 |  | 435  | 1 |  |  |  |  |
|        | 201 |  |      | 2 |  |  |  |  |
|        | 200 |  |      | 4 |  |  |  |  |

|   |         |                                                                                       |           |   |   |   |   |    |
|---|---------|---------------------------------------------------------------------------------------|-----------|---|---|---|---|----|
| 5 | 2       |   | 3720      |   |   |   |   | 1  |
|   | 6       |                                                                                       | 3100      |   |   |   | 1 |    |
|   | 12      |                                                                                       | 2480      |   |   | 1 |   |    |
|   | 26      |                                                                                       | 1860      |   | 1 |   |   |    |
|   | 57      |                                                                                       | 1240      | 1 |   |   |   |    |
|   | 50      |  | 1490      | 2 | 4 | 6 | 8 | 10 |
|   | 68      |  | 1561      | 2 | 4 |   |   |    |
|   | 85 / 93 |  | 628 / 636 | 1 |   |   |   |    |
|   | 600     |  | 608       | - | - | 1 | 2 | 3  |
|   | 601     |  | 460       | - | - | 2 | 4 | 6  |

|   |     |                                                                                       |     |   |   |   |   |   |
|---|-----|---------------------------------------------------------------------------------------|-----|---|---|---|---|---|
| 6 | 121 |  | 619 | 1 | 1 | 2 | 3 | 4 |
|   | 123 |  | 612 | 1 | 1 | 2 | 3 | 4 |
|   | 124 |  | 610 | 2 | 2 | 4 | 6 | 8 |

| Page Ref | Part No. | Section | Size (mm) | 8 4 | 8 6 | 8 8 | 8 10 | 8 12 |
|----------|----------|---------|-----------|-----|-----|-----|------|------|
|----------|----------|---------|-----------|-----|-----|-----|------|------|

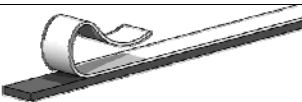
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|----------|-----------------------------------------------------------------------------------|----|--|---|---|----|----|----|
| <b>6</b> |  |    |  | 1 | 1 | 2  | 3  | 4  |
|          |  |    |  | 2 | 2 | 4  | 6  | 8  |
|          |  | M4 |  | 6 | 6 | 12 | 18 | 24 |
|          |  | M6 |  | 2 | 2 | 4  | 6  | 8  |

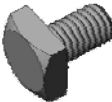
|          |                                                                                     |                                                                                     |      |  |   |
|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------|--|---|
| <b>7</b> | 130                                                                                 |    | 619  |  | 8 |
|          | 163 a                                                                               |    | 1901 |  | 1 |
|          | 163                                                                                 |   | 1901 |  | 3 |
|          | 95                                                                                  |  | 614  |  | 2 |
|          | 137                                                                                 |  | 883  |  | 4 |
|          |  |                                                                                     |      |  | 4 |
|          |  |                                                                                     |      |  | 4 |
|          |  |                                                                                     |      |  | 4 |
|          |  | 4000                                                                                |      |  | 1 |

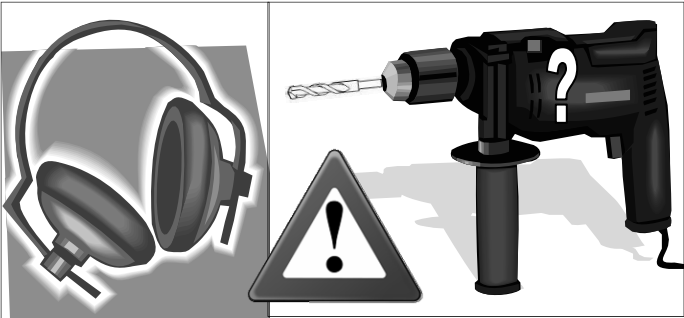
|              |                                                                                     |                                                                                     |      |  |   |
|--------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------|--|---|
| <b>4+ 10</b> | 10                                                                                  |  | 2530 |  | 1 |
|              | 164                                                                                 |  | 479  |  | 2 |
|              |  |                                                                                     |      |  | 2 |

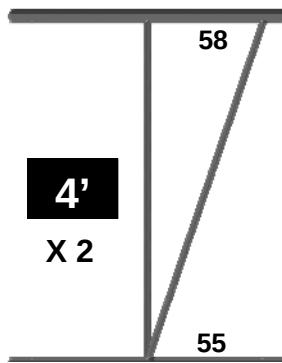
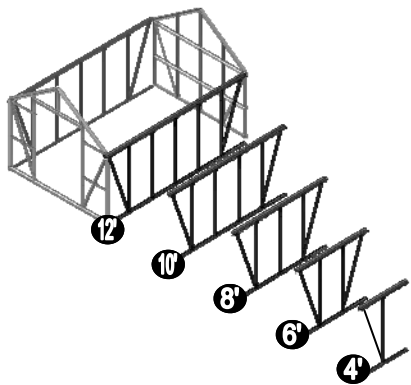
# 8 HE

| Page Ref | Part No. | Section | Size (mm) | 8 4 | 8 6 | 8 8 | 8 10 | 8 12 |
|----------|----------|---------|-----------|-----|-----|-----|------|------|
|----------|----------|---------|-----------|-----|-----|-----|------|------|

|          |                                                                                     |  |  |        |        |        |        |        |
|----------|-------------------------------------------------------------------------------------|--|--|--------|--------|--------|--------|--------|
| <b>8</b> |  |  |  | 172    | 204    | 236    | 268    | 300    |
|          |  |  |  | 78     | 108    | 126    | 146    | 166    |
|          |   |  |  | 4 roll | 5 roll | 7 roll | 8 roll | 9 roll |

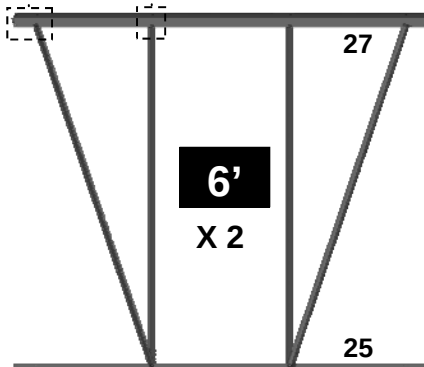
|                                                                                    |         |     |     |     |     |     |
|------------------------------------------------------------------------------------|---------|-----|-----|-----|-----|-----|
|  | M6      | 147 | 155 | 169 | 183 | 197 |
|  | M6      | 147 | 155 | 169 | 183 | 197 |
|  | M6 CROP | 1   |     |     |     |     |





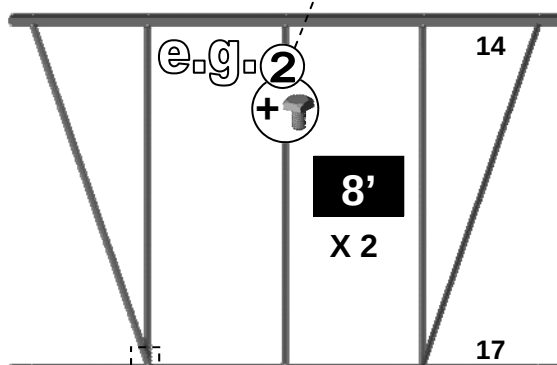
| Part No | mm   | Quantity |
|---------|------|----------|
| 58      | 1245 | 2        |
| 47      | 1504 | 2        |
| 55      | 1245 | 2        |
| 21      | 1585 | 2        |
| M6      |      | 6        |
| M6      |      | 6        |

e.g. ①



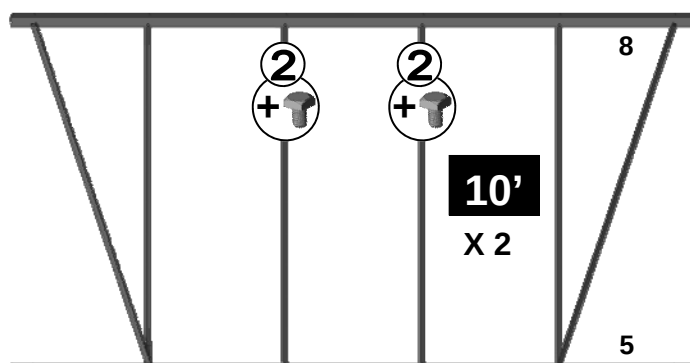
| Part No | mm   | Quantity |
|---------|------|----------|
| 27      | 1860 | 2        |
| 47      | 1504 | 4        |
| 25      | 1860 | 2        |
| 21      | 1585 | 4        |
| M6      |      | 12       |
| M6      |      | 12       |

e.g. ②

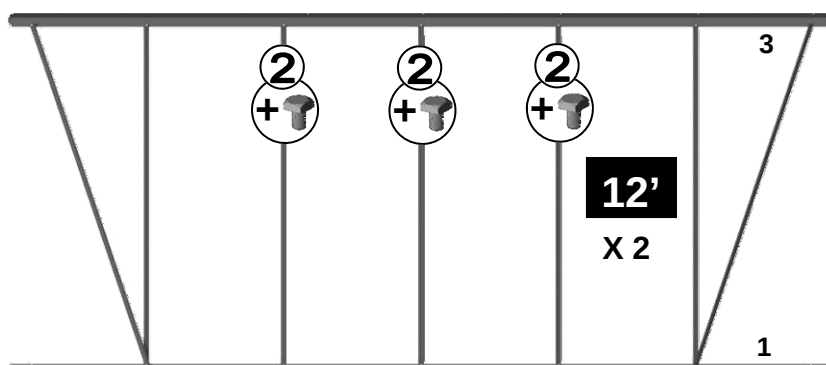


| Part No | mm   | Quantity |
|---------|------|----------|
| 14      | 2480 | 2        |
| 47      | 1504 | 6        |
| 17      | 2480 | 2        |
| 21      | 1585 | 4        |
| M6      |      | 18       |
| M6      |      | 16       |

e.g. ③



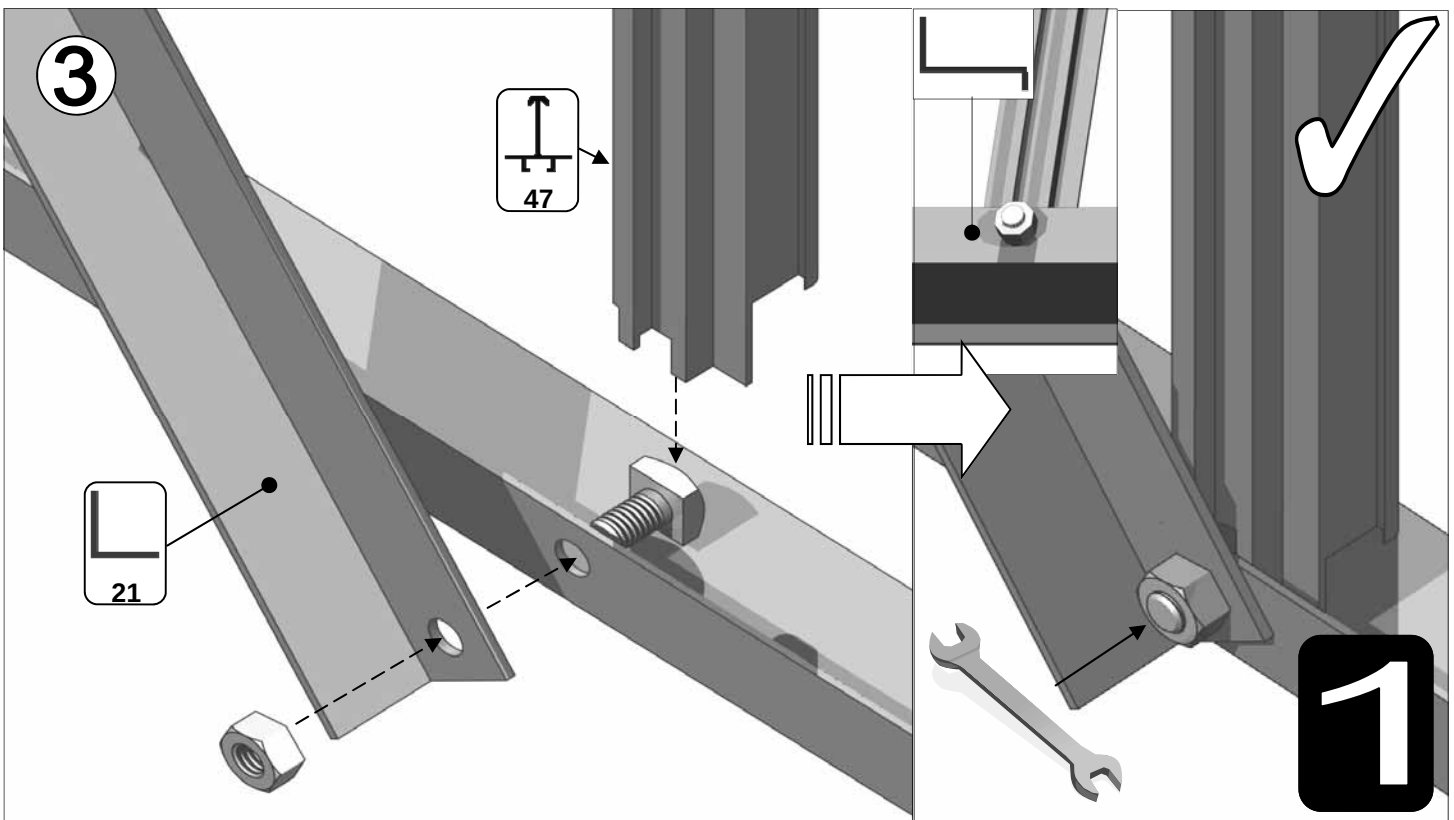
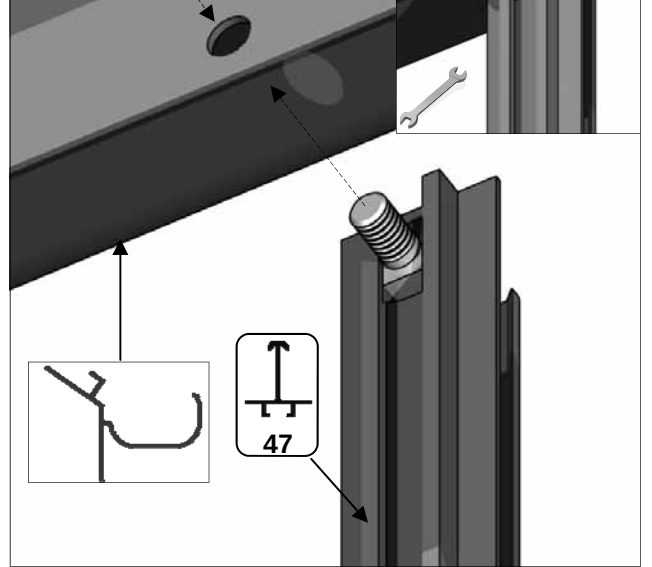
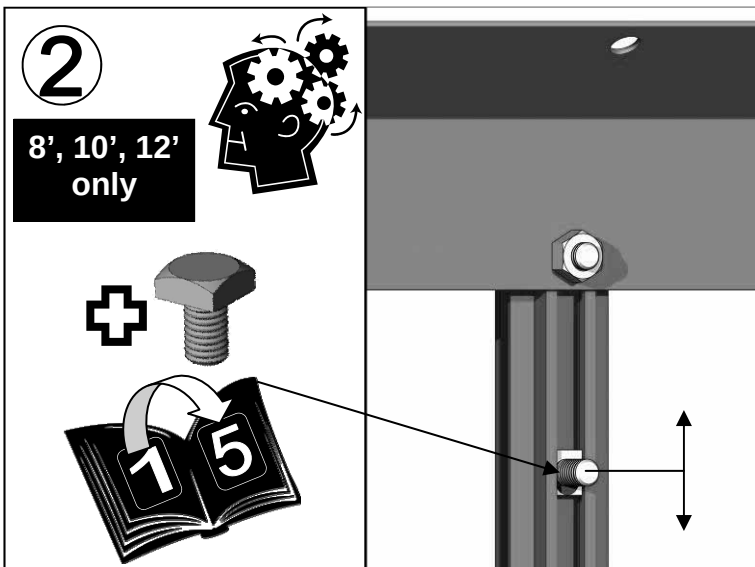
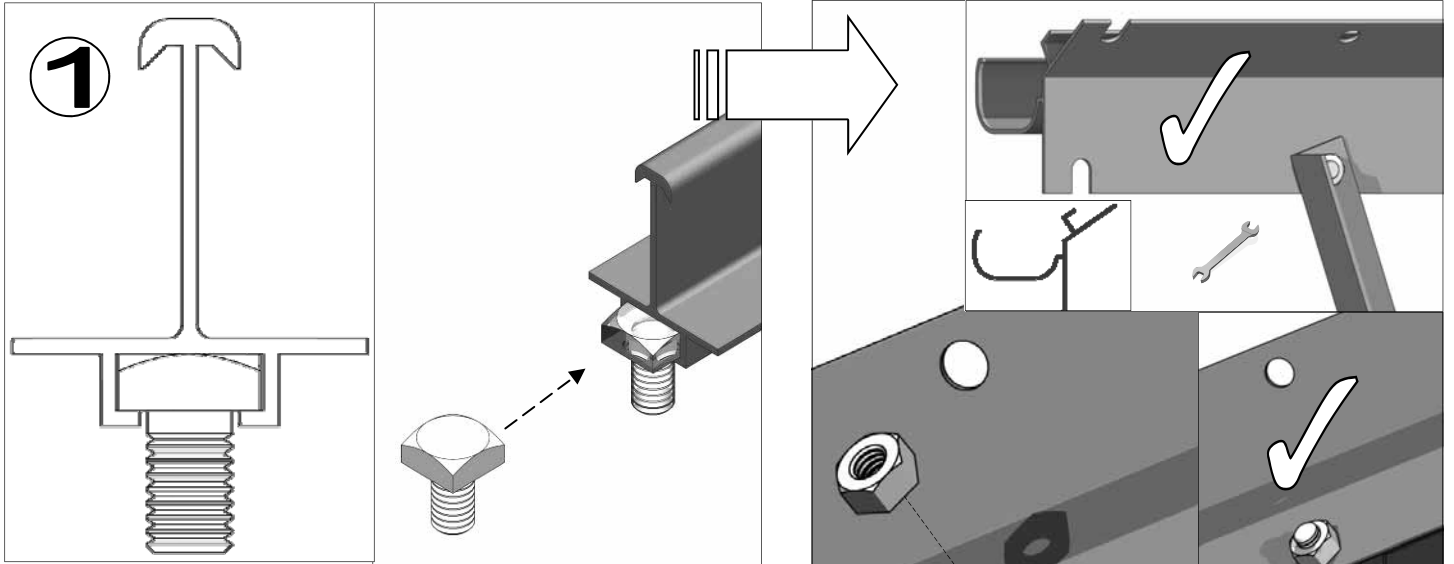
| Part No | mm   | Quantity |
|---------|------|----------|
| 8       | 3100 | 2        |
| 47      | 1504 | 8        |
| 5       | 3100 | 2        |
| 21      | 1585 | 4        |
| M6      |      | 24       |
| M6      |      | 20       |



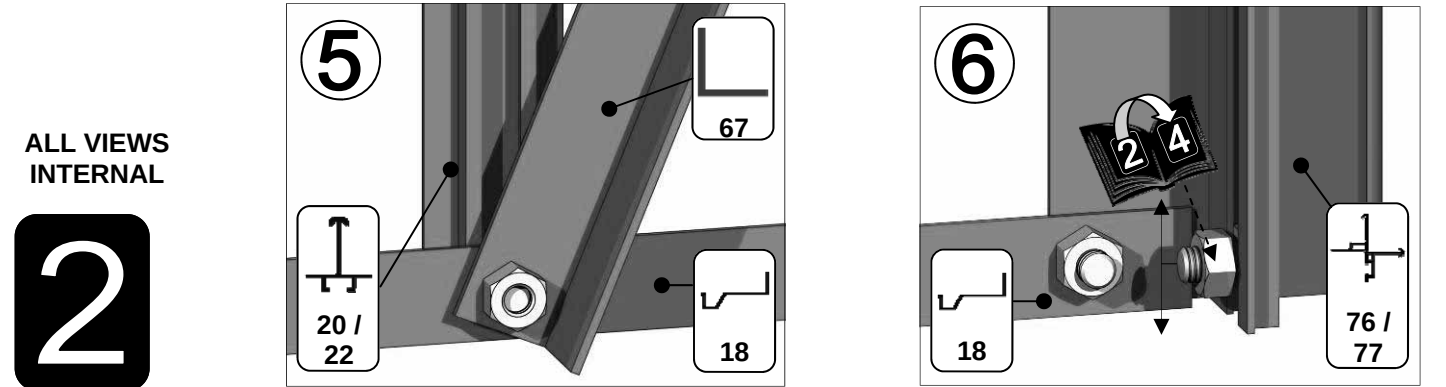
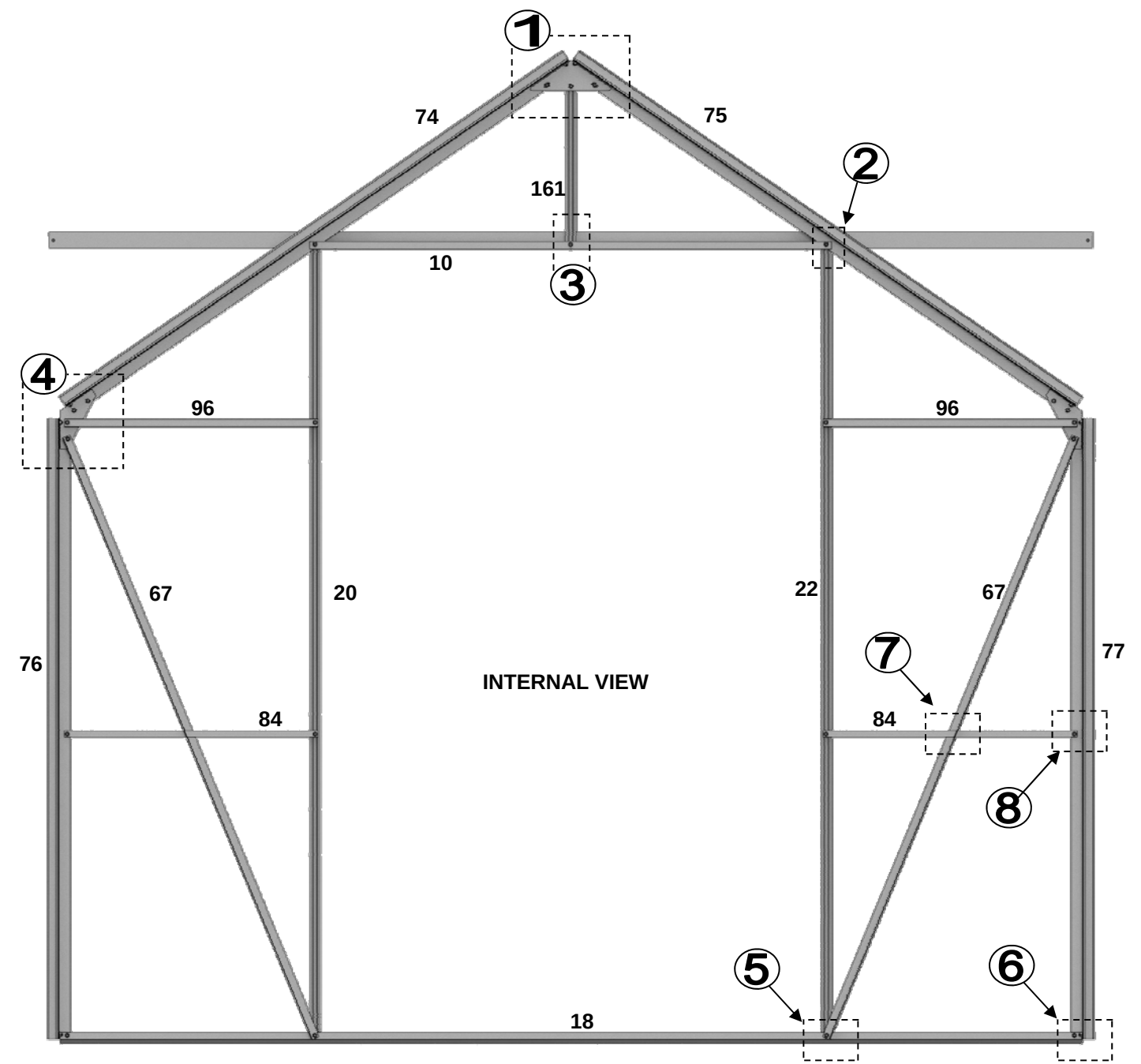
| Part No | mm   | Quantity |
|---------|------|----------|
| 3       | 3720 | 2        |
| 47      | 1504 | 10       |
| 1       | 3720 | 2        |
| 21      | 1585 | 4        |
| M6      |      | 30       |
| M6      |      | 24       |

ALL VIEWS  
INTERNAL

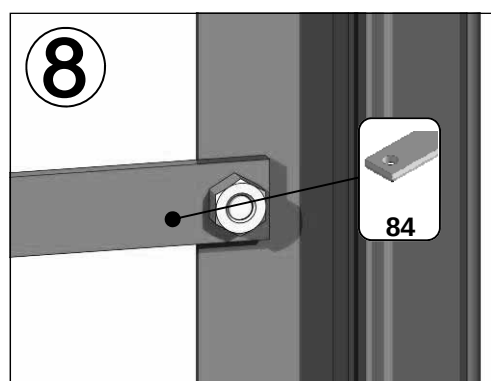
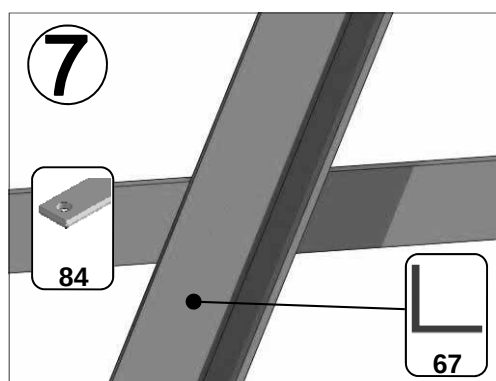
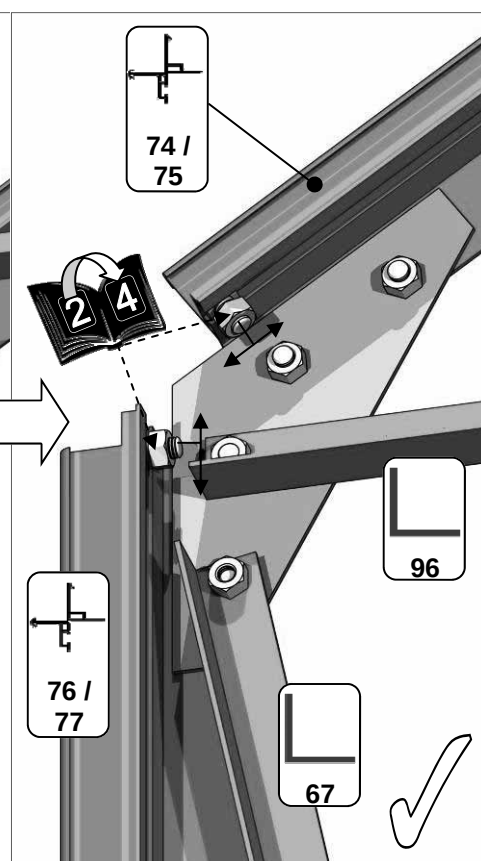
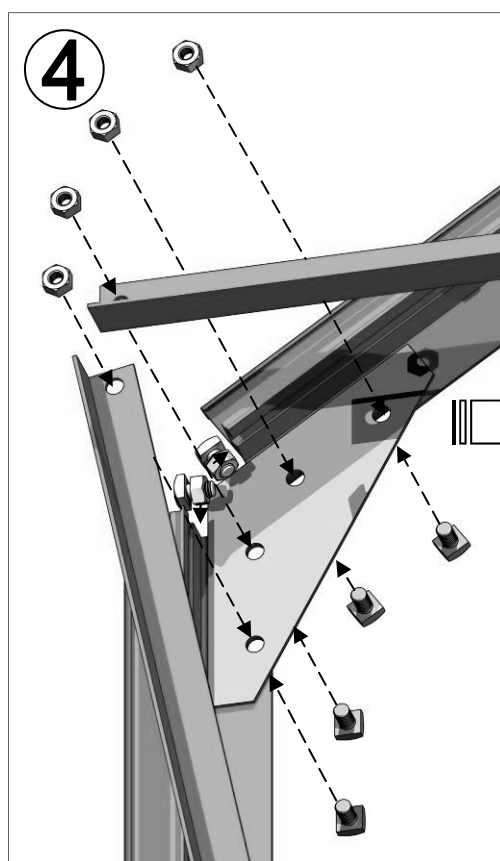
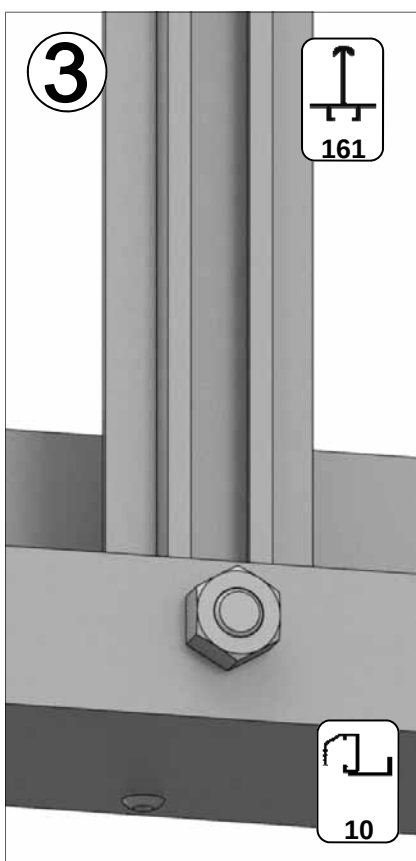
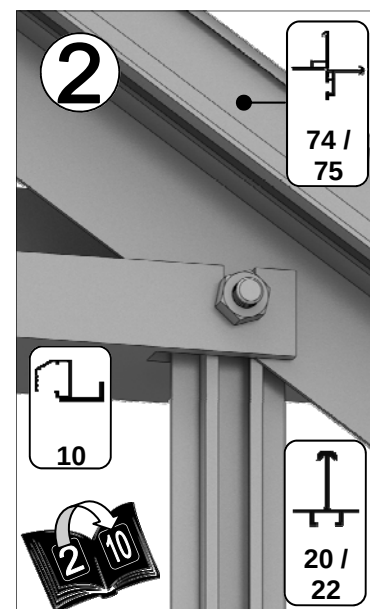
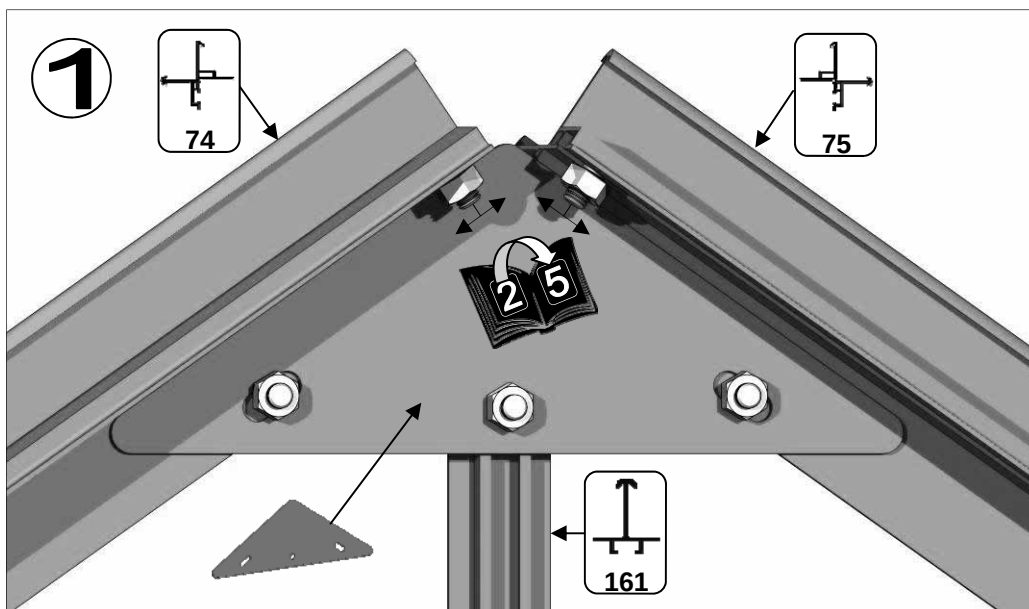
1



|   |             |       |       |               |       |               |               |       |       |       |       |       |             |          |
|---|-------------|-------|-------|---------------|-------|---------------|---------------|-------|-------|-------|-------|-------|-------------|----------|
| 2 | Part No     | SY010 | SY018 | SY020 / SY022 | SY067 | SY074 / SY075 | SY076 / SY077 | SY084 | SY096 | SY161 | SY200 | SY201 | SYBOL M6X11 | SYNUT M6 |
|   | Detail      |       |       |               |       |               |               |       |       |       |       |       |             |          |
|   | Length 'mm' | 2530  | 2476  | 1945          | 1579  | 1479          | 1504          | 614   | 614   | 435   | N/A   | N/A   | 10          | N/A      |
|   | Quantity    | 1     | 1     | 1 + 1         | 2     | 1 + 1         | 1 + 1         | 2     | 2     | 1     | 2     | 1     | 32          | 32       |





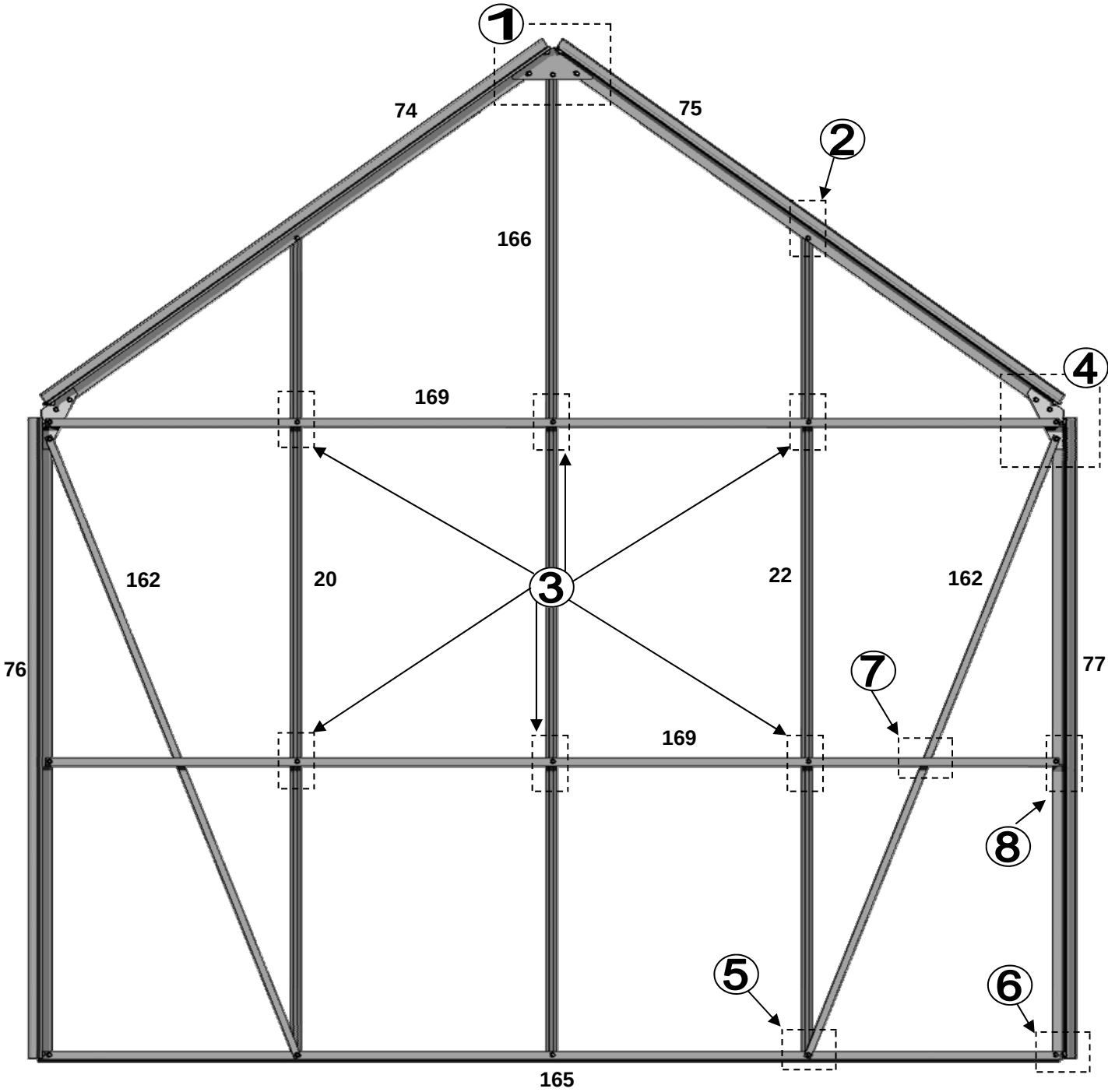


ALL VIEWS  
INTERNAL

**2**

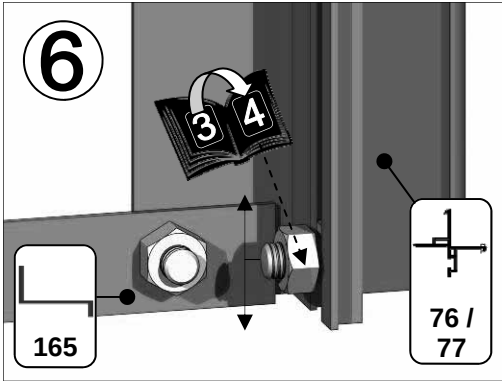
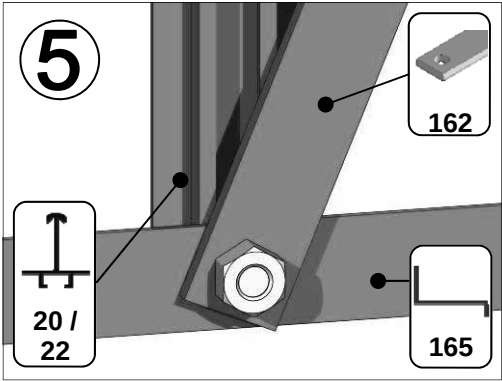
3

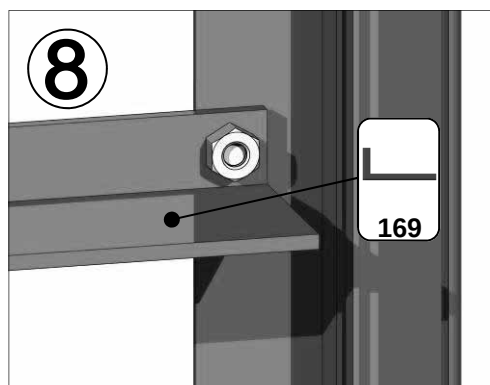
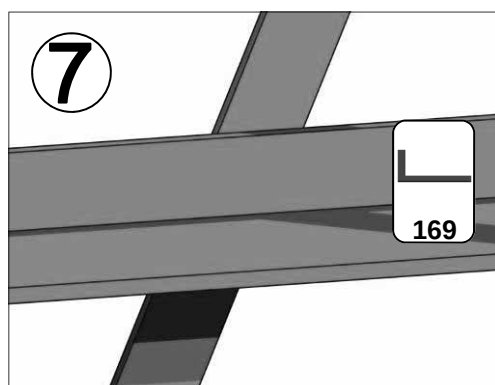
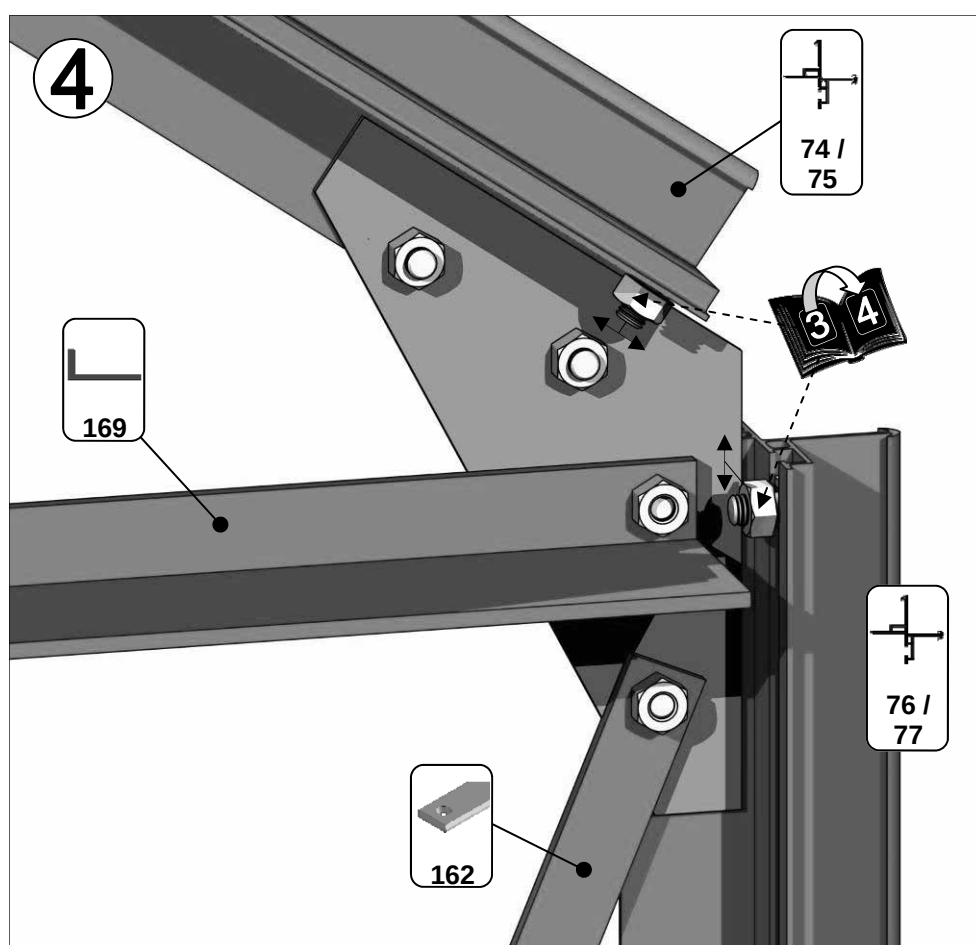
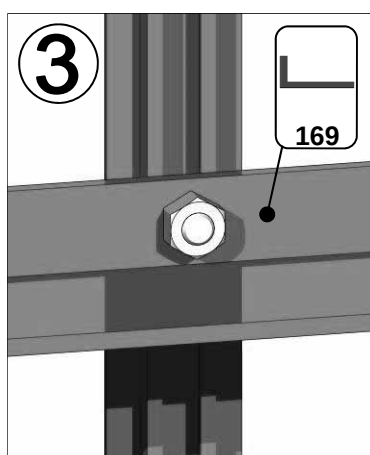
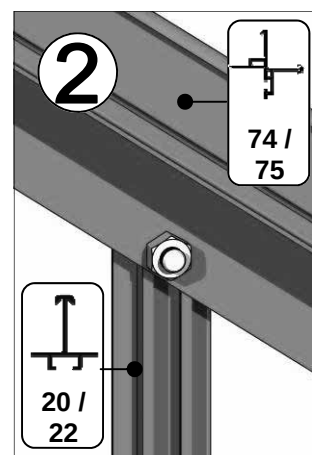
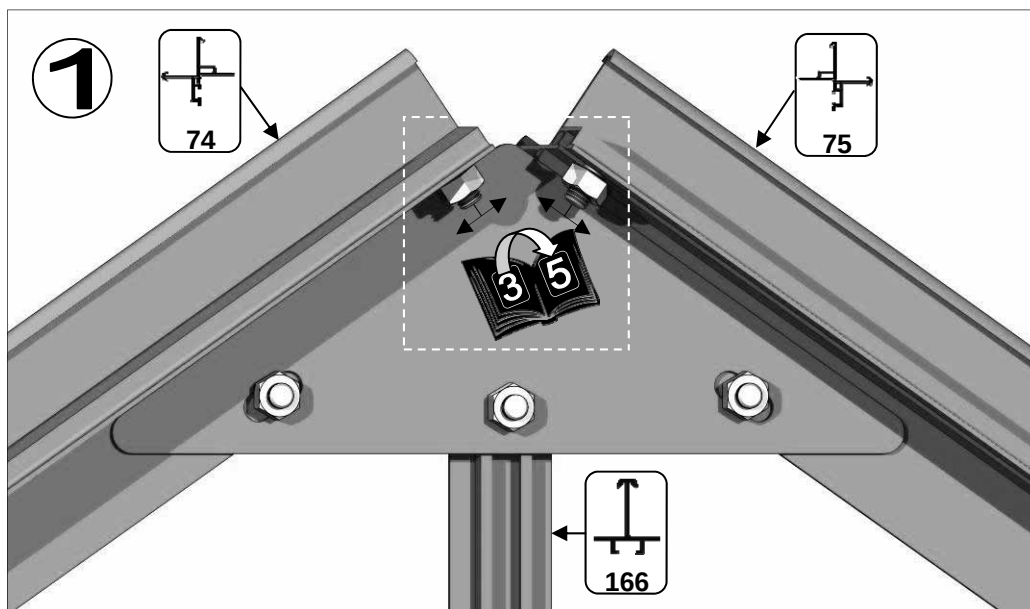
| Part No     | SY020 / SY022 | SY074 / SY075 | SY076 / SY077 | SY162 | SY165 | SY166 | SY169 | SY200 | SY201 | SYBOL M6X11 | SYNUT M6 |
|-------------|---------------|---------------|---------------|-------|-------|-------|-------|-------|-------|-------------|----------|
| Detail      |               |               |               |       |       |       |       |       |       |             |          |
| Length 'mm' | 1945          | 1479          | 1504          | 1579  | 2476  | 2350  | 2456  | N/A   | N/A   | 10          | N/A      |
| Quantity    | 1 + 1         | 1 + 1         | 1 + 1         | 2     | 1     | 1     | 2     | 2     | 1     | 34          | 34       |



ALL VIEWS  
INTERNAL

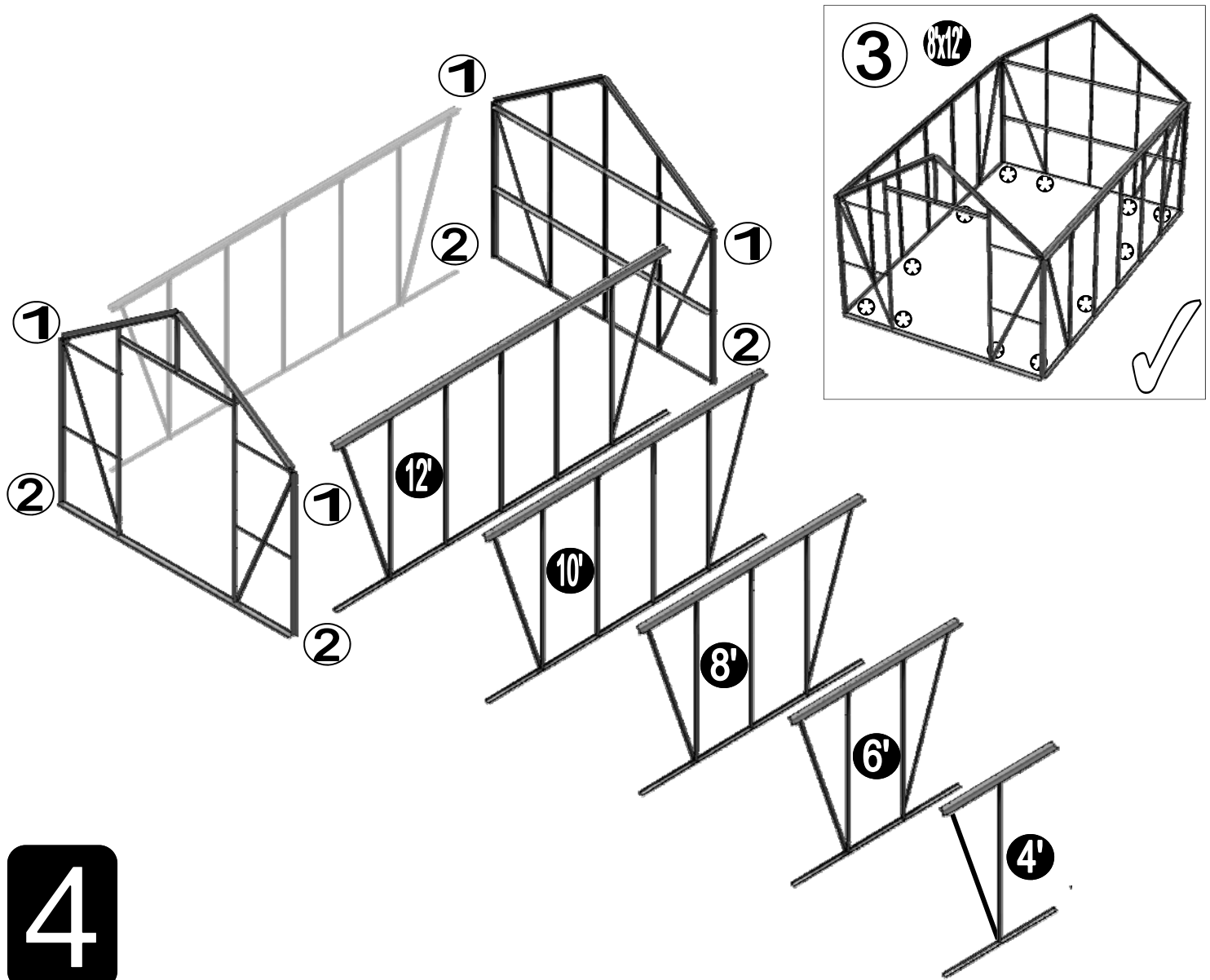
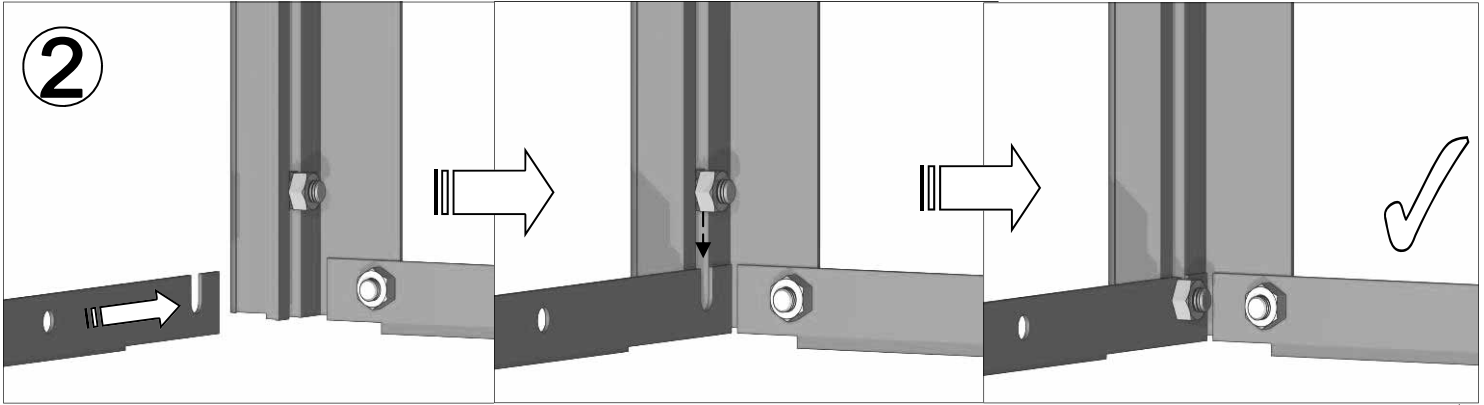
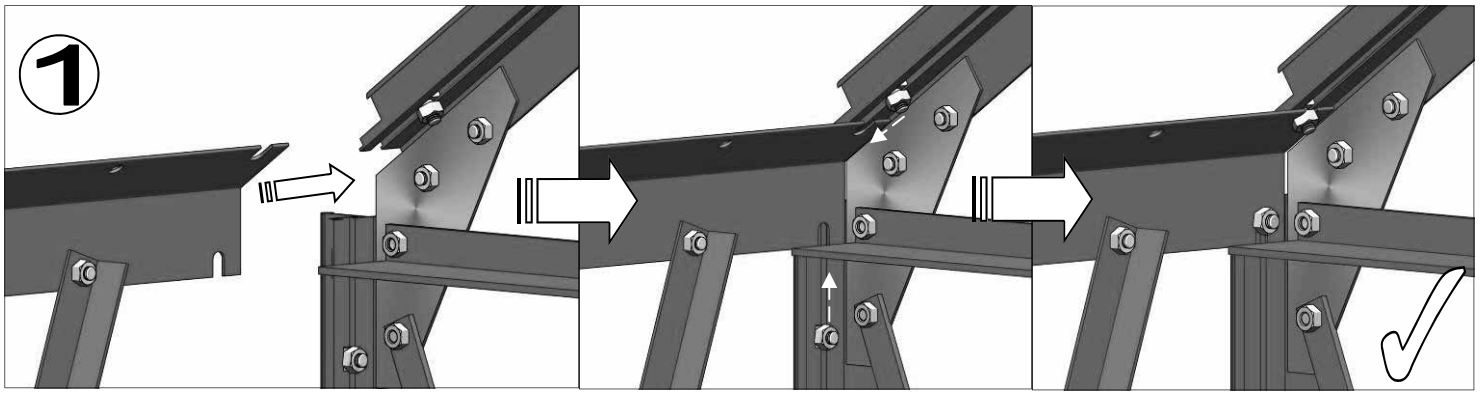
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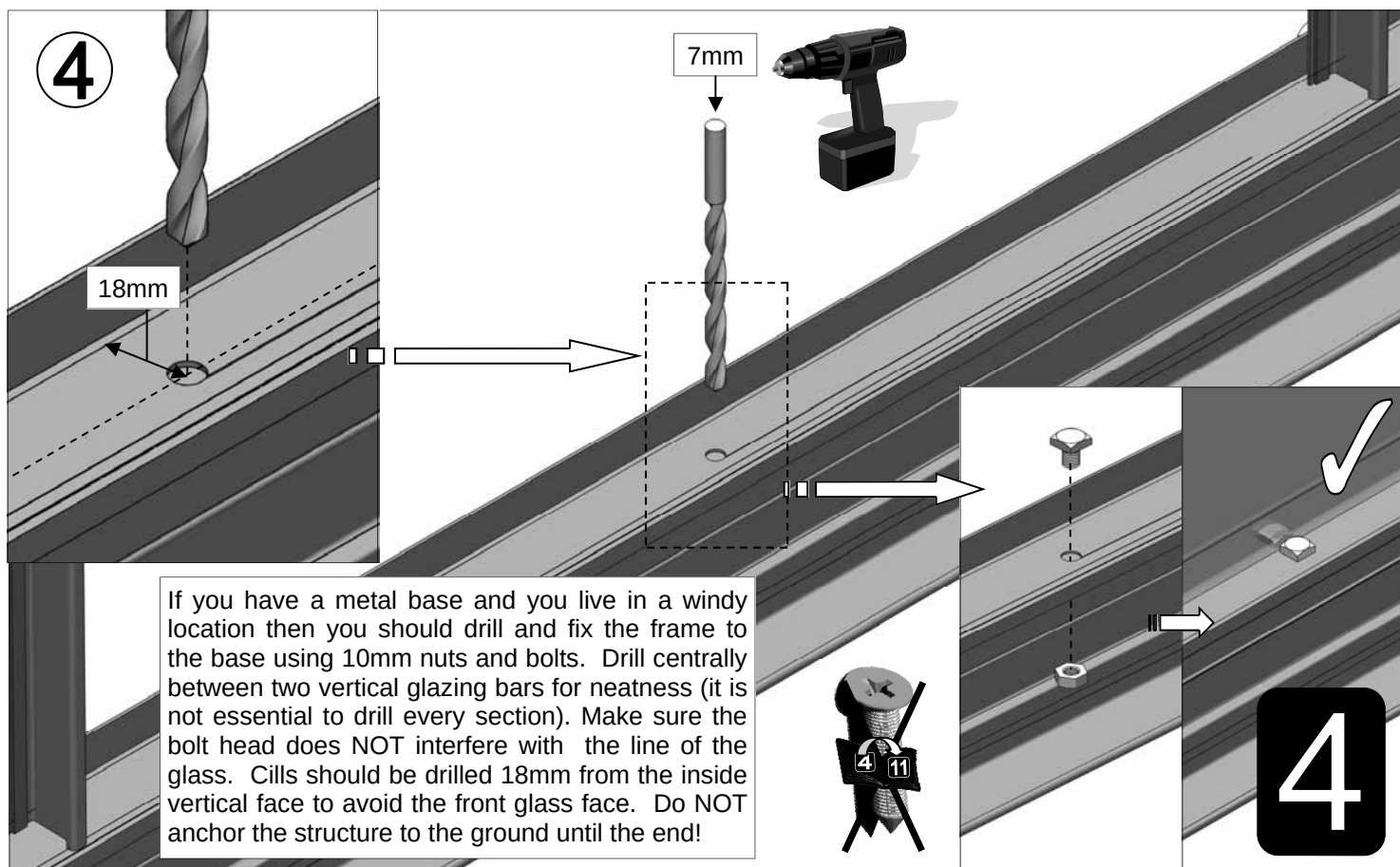
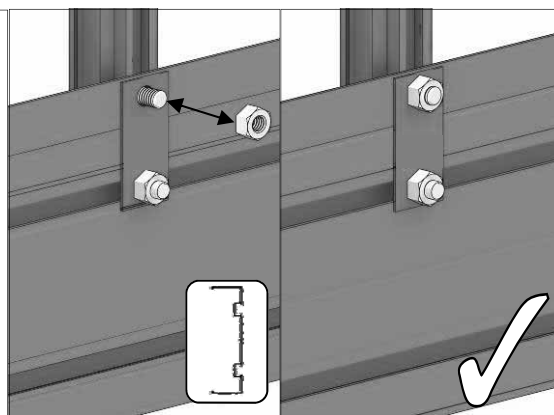
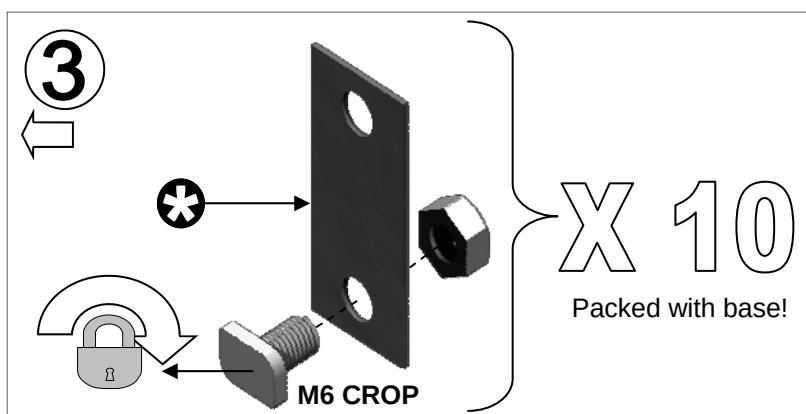
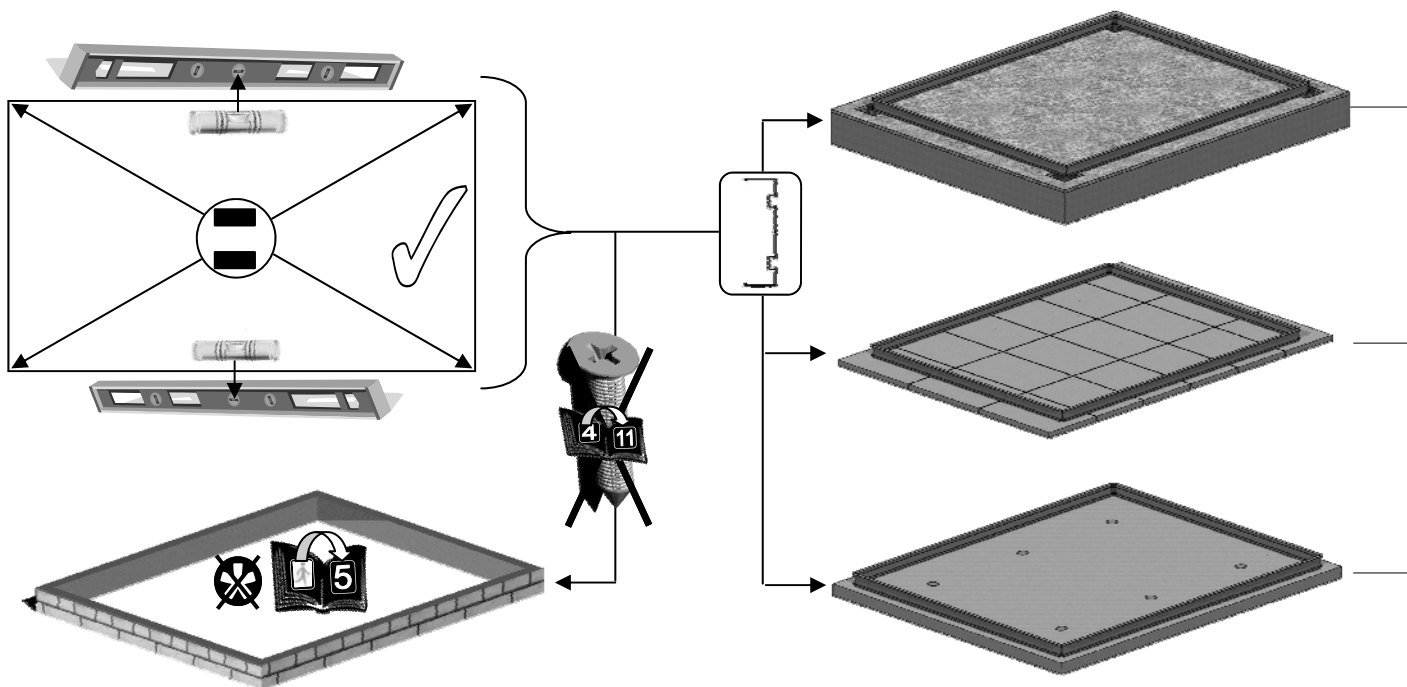




ALL VIEWS  
INTERNAL

3

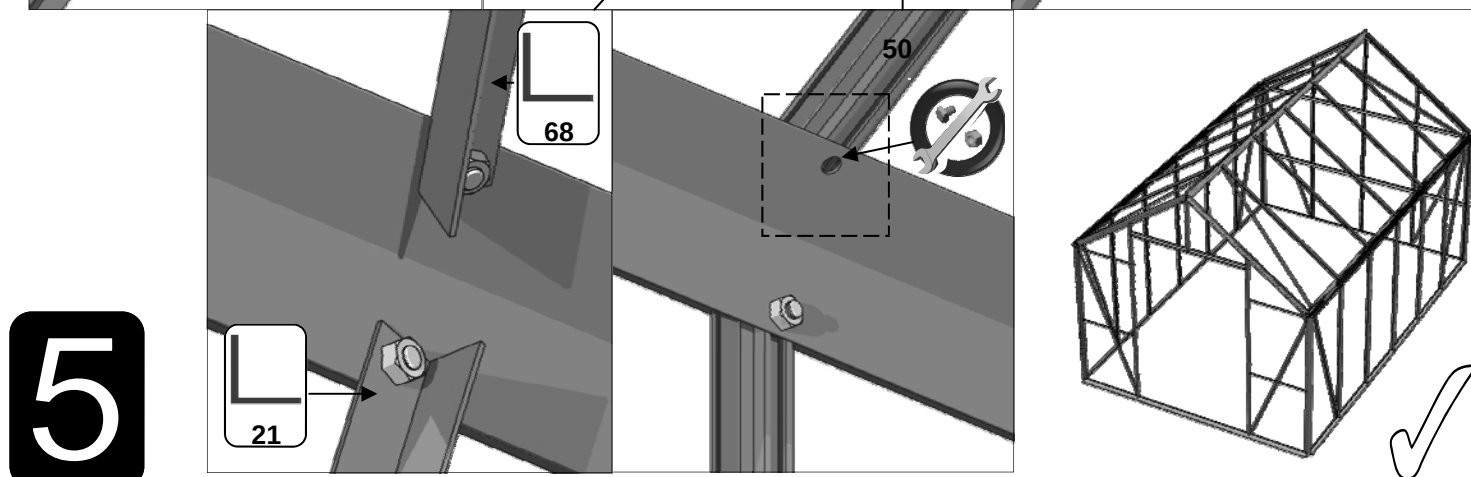
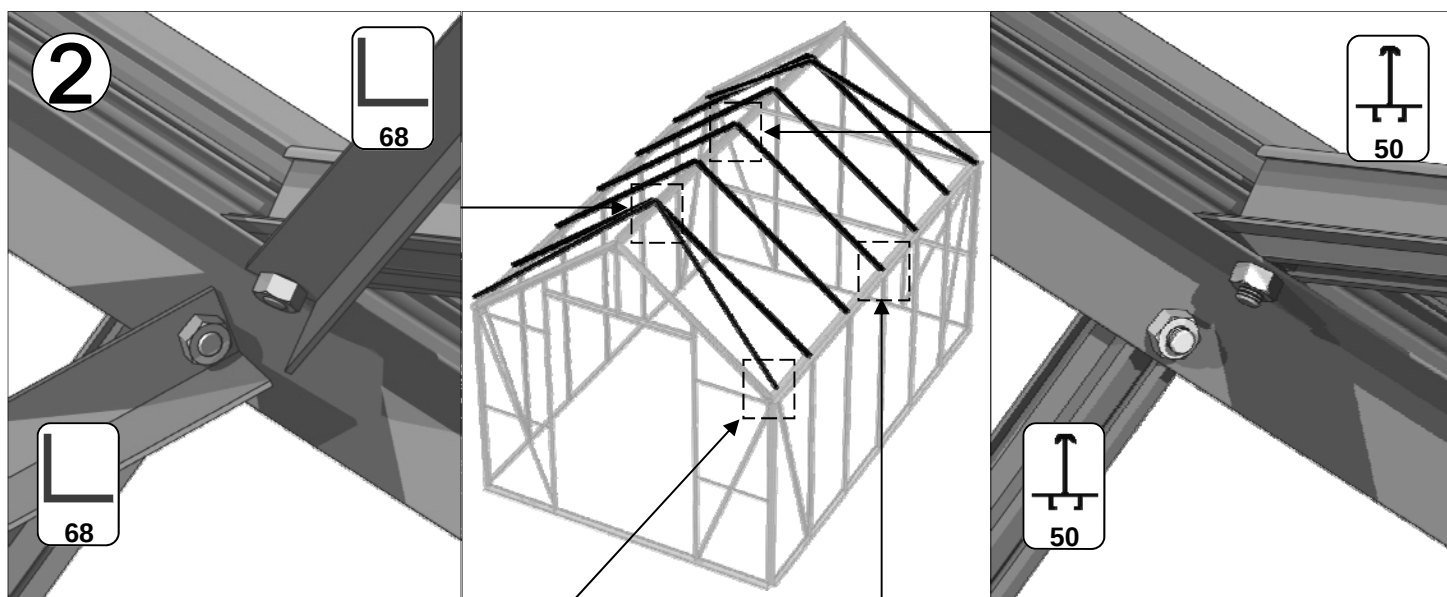
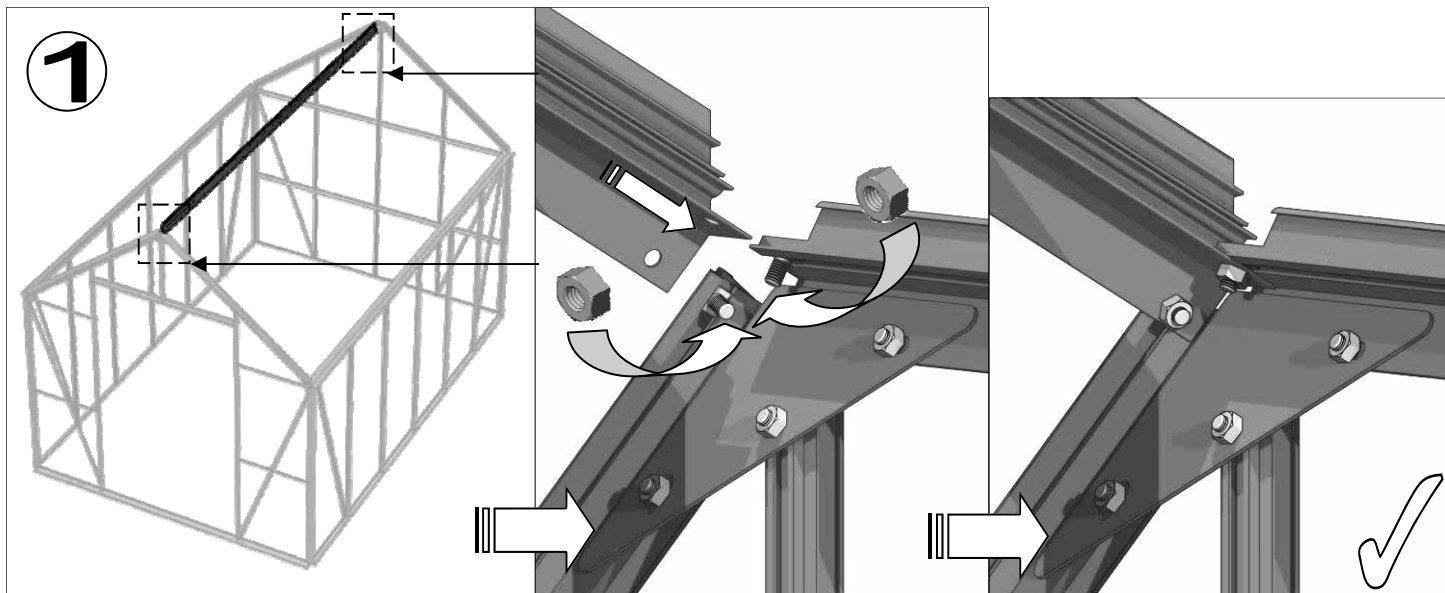




| 4'                                                                               | Part No | mm   | Quantity |
|----------------------------------------------------------------------------------|---------|------|----------|
|  | 57      | 1240 | 1        |
|  | 50      | 1490 | 2        |
|  | 68      | 1561 | 2        |
|  | 85      | 628  | 1        |

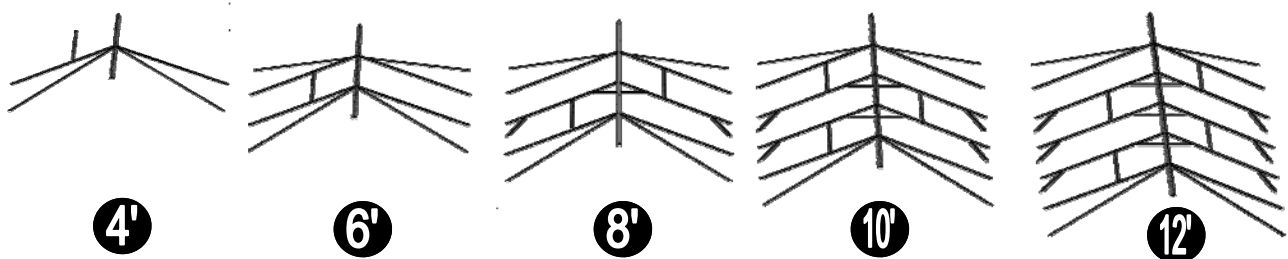
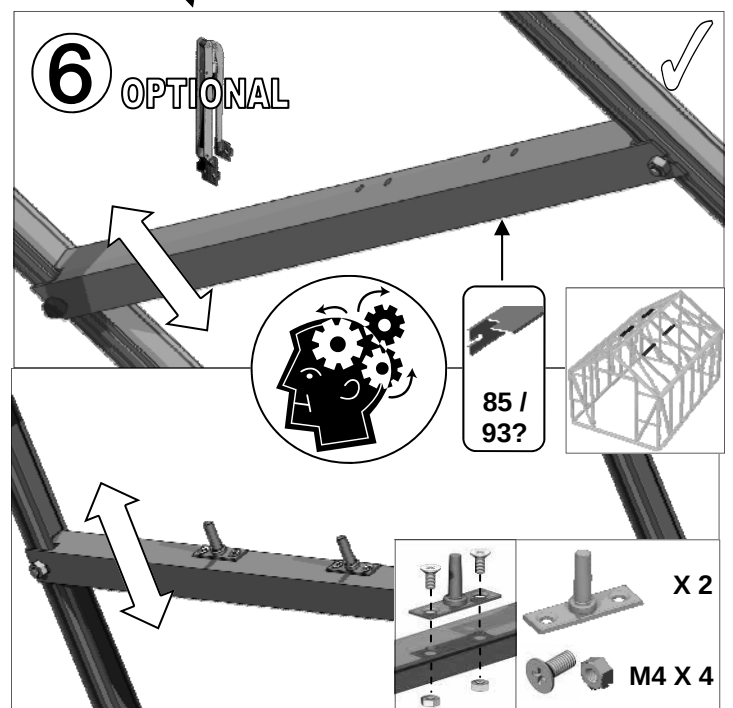
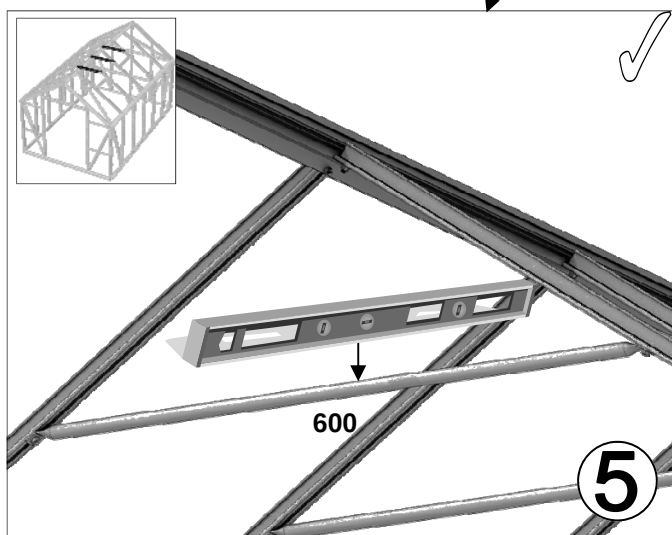
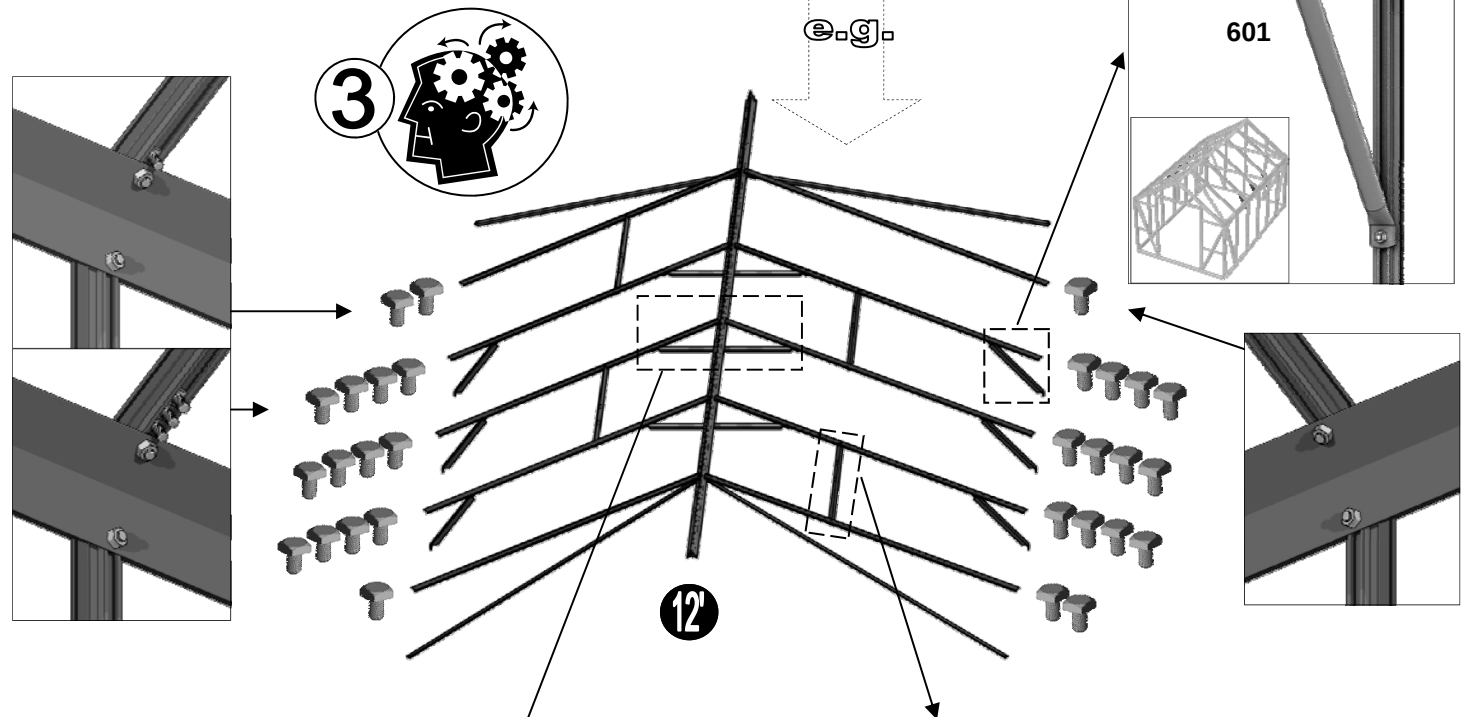
| 6'                                                                                | Part No | mm   | Quantity |
|-----------------------------------------------------------------------------------|---------|------|----------|
|  | 26      | 1860 | 1        |
|  | 50      | 1490 | 4        |
|  | 68      | 1561 | 4        |
|  | 93      | 636  | 1        |

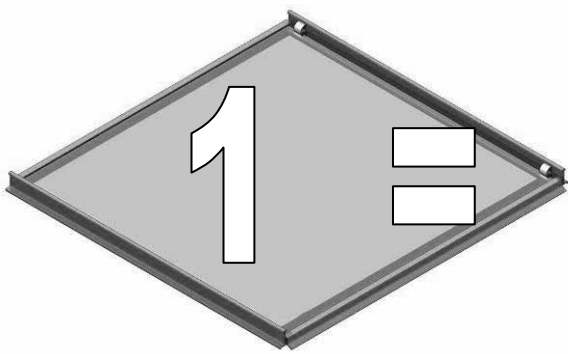
| 8'                                                                                  | Part No | mm   | Quantity |
|-------------------------------------------------------------------------------------|---------|------|----------|
|  | 12      | 2480 | 1        |
|  | 50      | 1490 | 6        |
|  | 68      | 1561 | 4        |
|  | 93      | 636  | 2        |
|  | 600     | 608  | 1        |
|  | 601     | 460  | 2        |



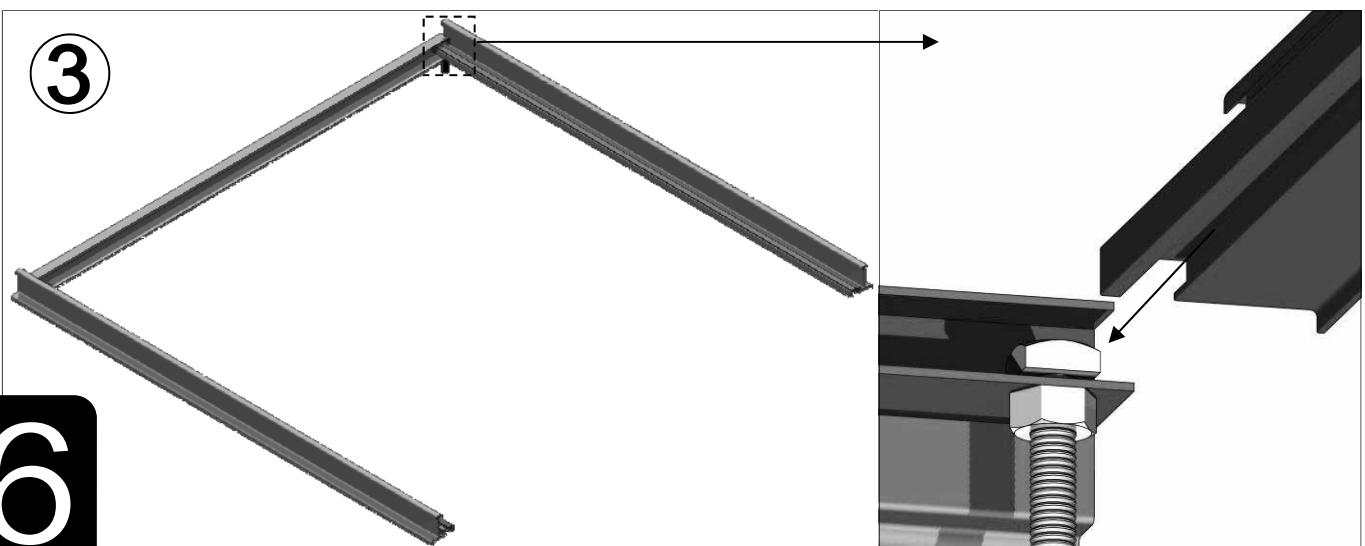
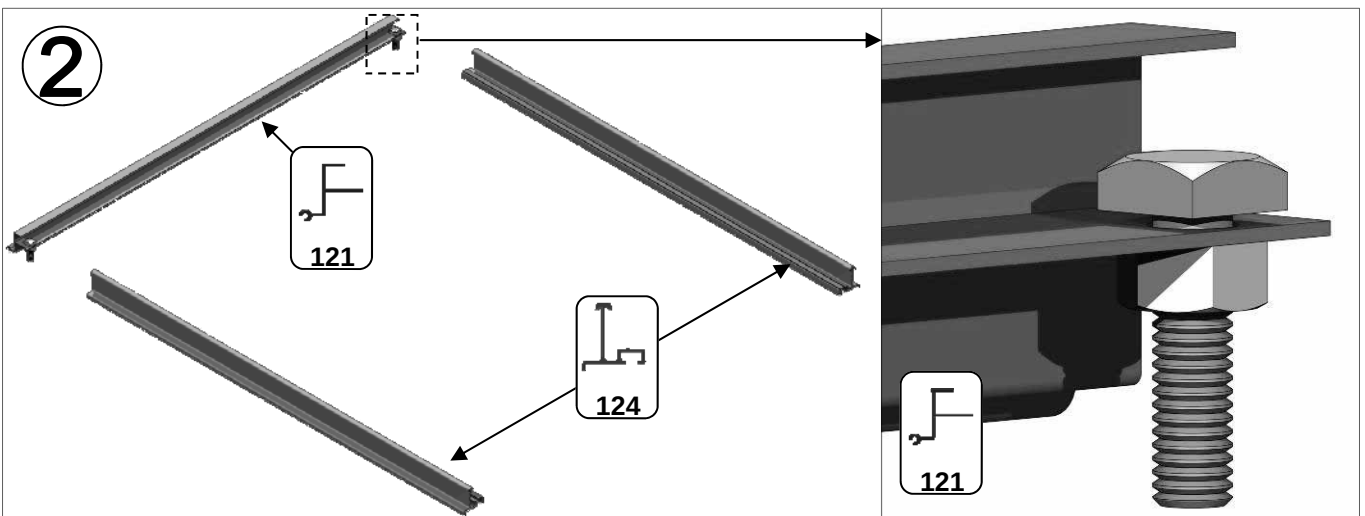
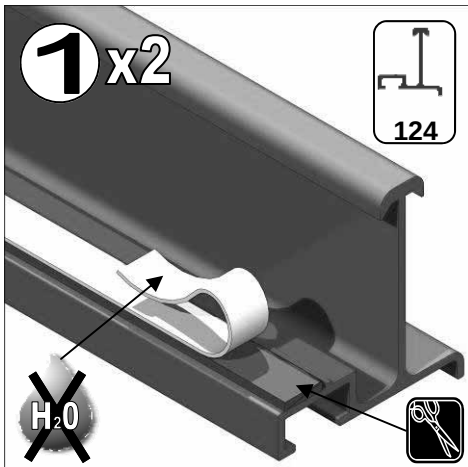
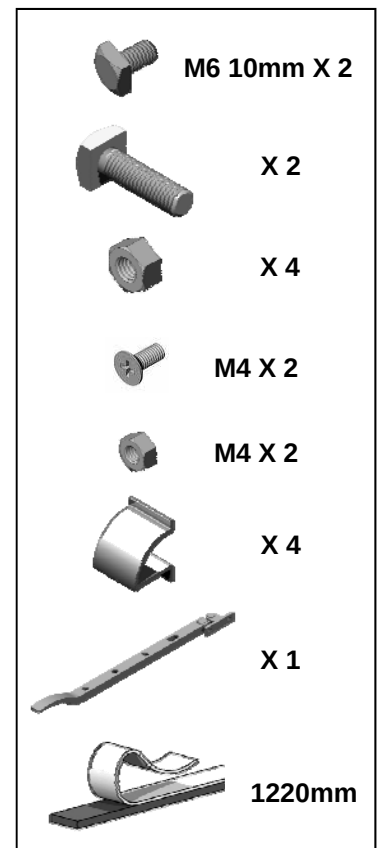
| 10'                                                                              | Part No | mm   | Quantity |
|----------------------------------------------------------------------------------|---------|------|----------|
|  | 6       | 3100 | 1        |
|                                                                                  | 50      | 1490 | 8        |
|  | 68      | 1561 | 4        |
|                                                                                  | 93      | 636  | 3        |
|                                                                                  | 600     | 608  | 2        |
|                                                                                  | 601     | 460  | 4        |

| 12'                                                                               | Part No | mm   | Quantity |
|-----------------------------------------------------------------------------------|---------|------|----------|
|  | 2       | 3720 | 1        |
|                                                                                   | 50      | 1490 | 10       |
|  | 68      | 1561 | 4        |
|                                                                                   | 93      | 636  | 4        |
|                                                                                   | 600     | 608  | 3        |
|                                                                                   | 601     | 460  | 6        |



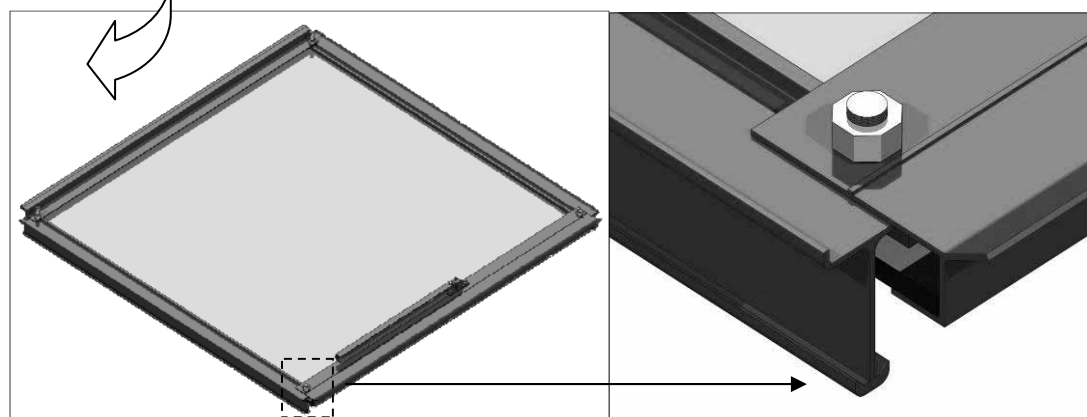
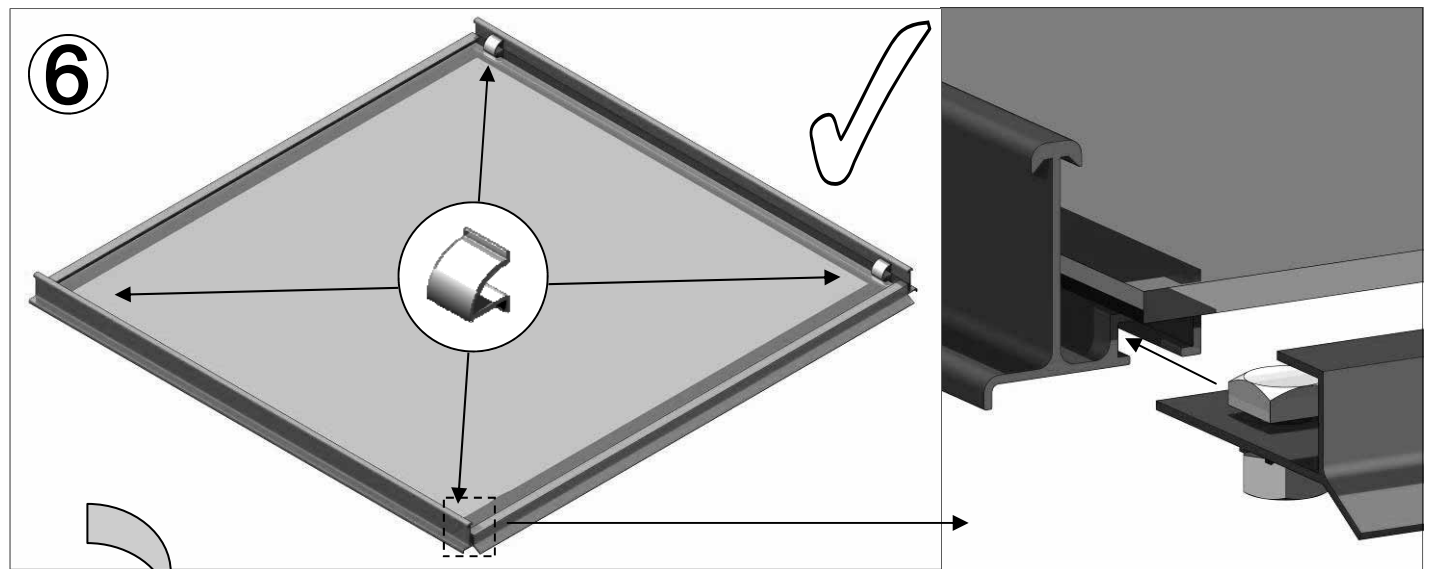
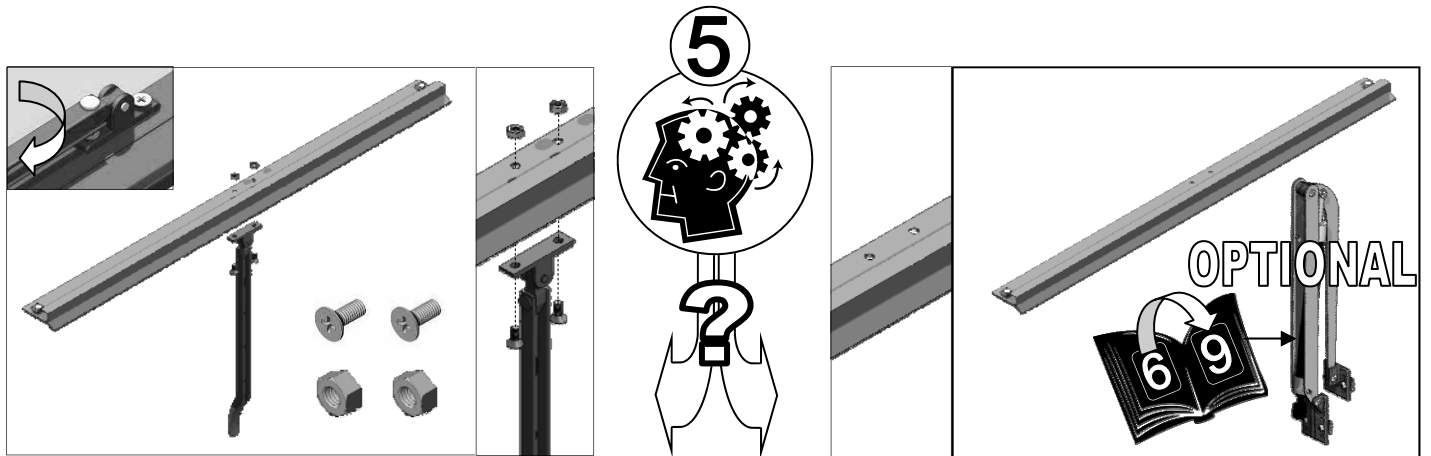
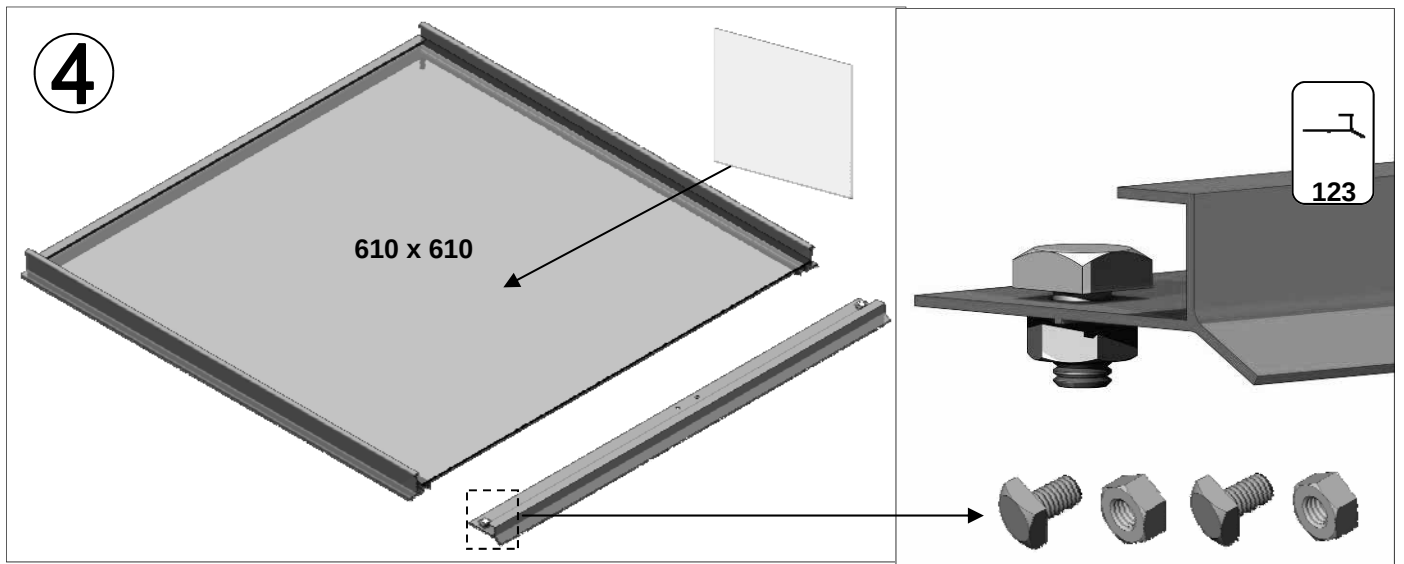


| Part No | mm  | Quantity |
|---------|-----|----------|
| 121     | 619 | 1        |
| 123     | 612 | 1        |
| 124     | 610 | 2        |



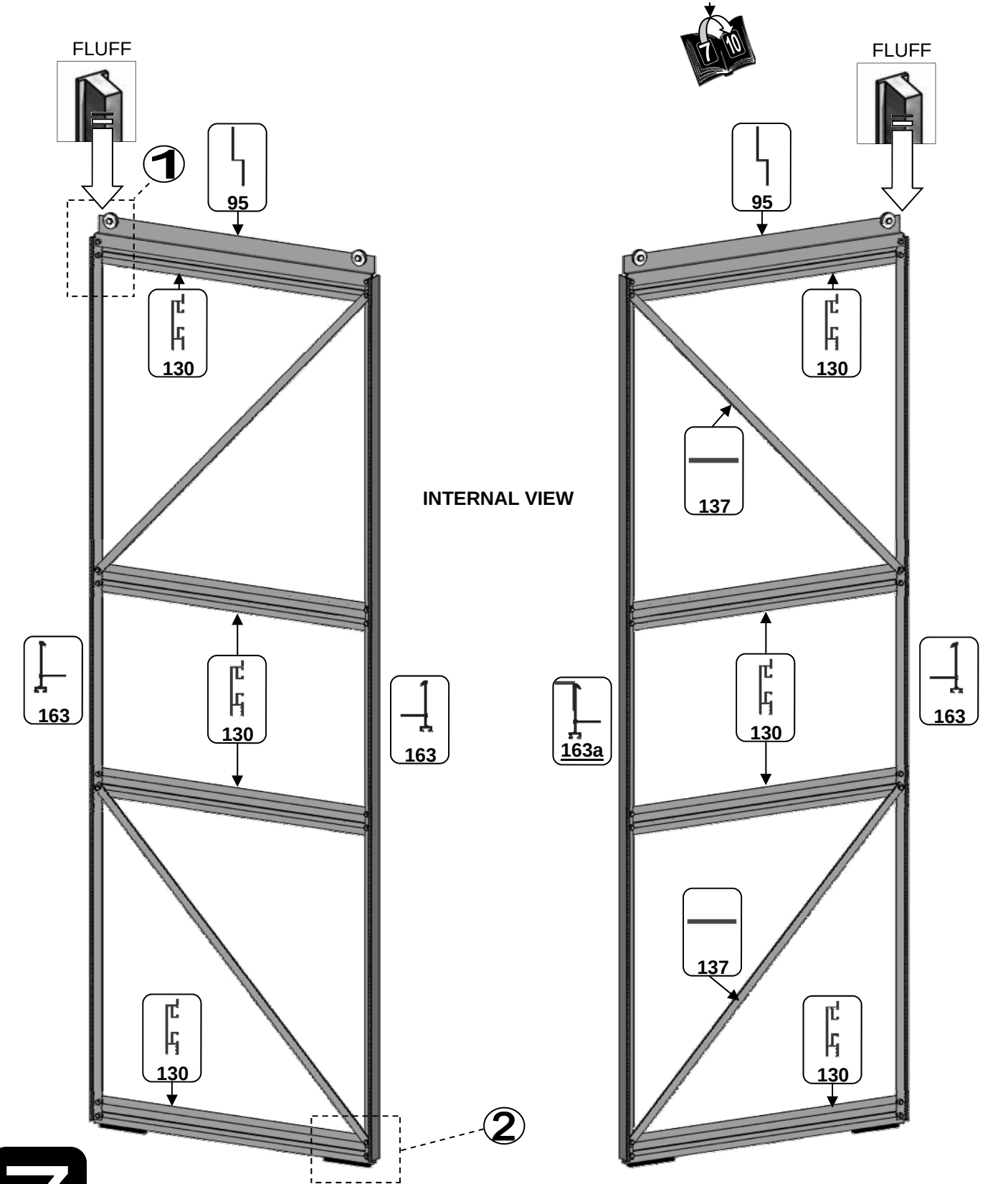
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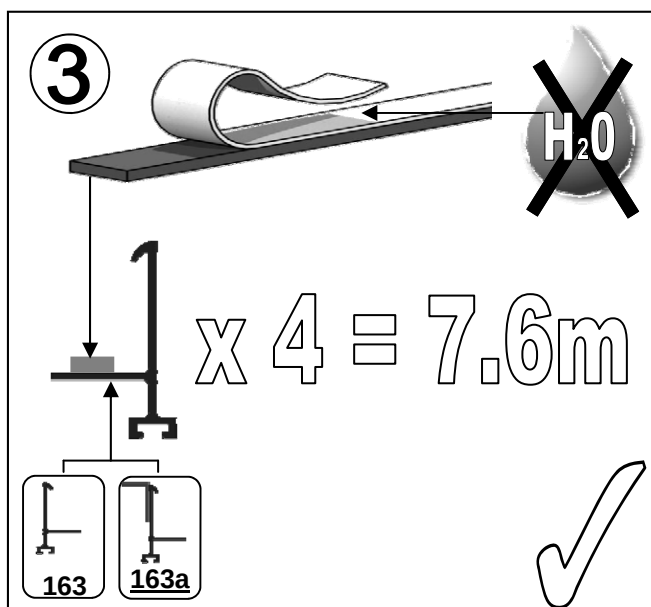
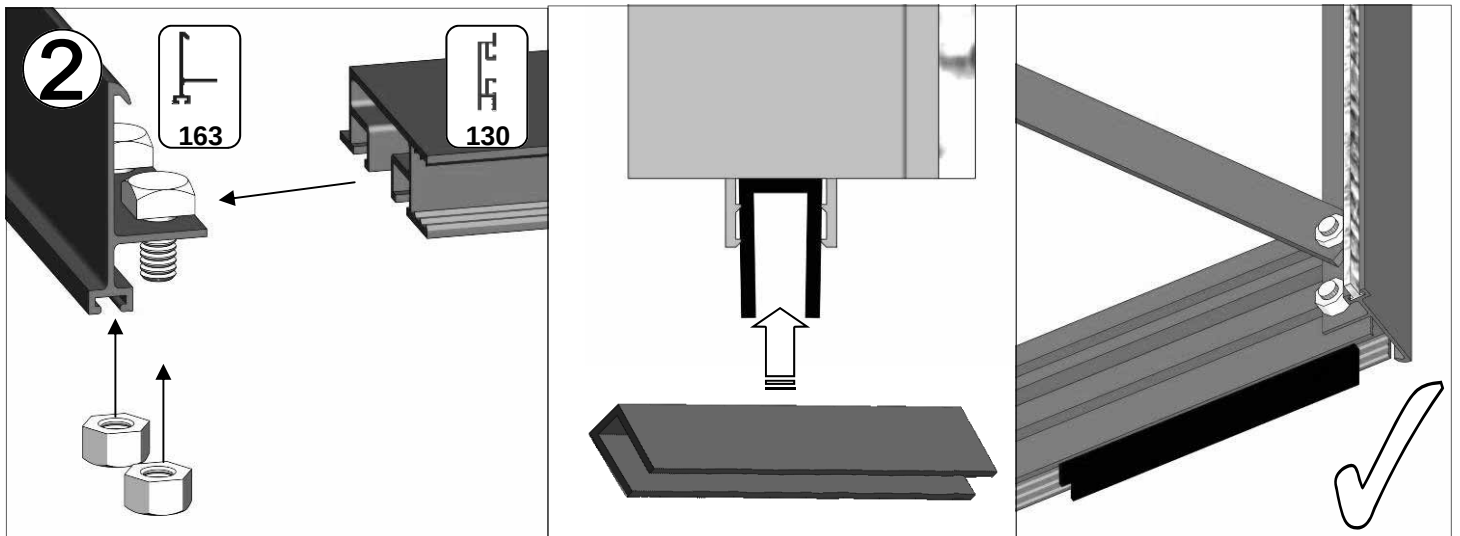
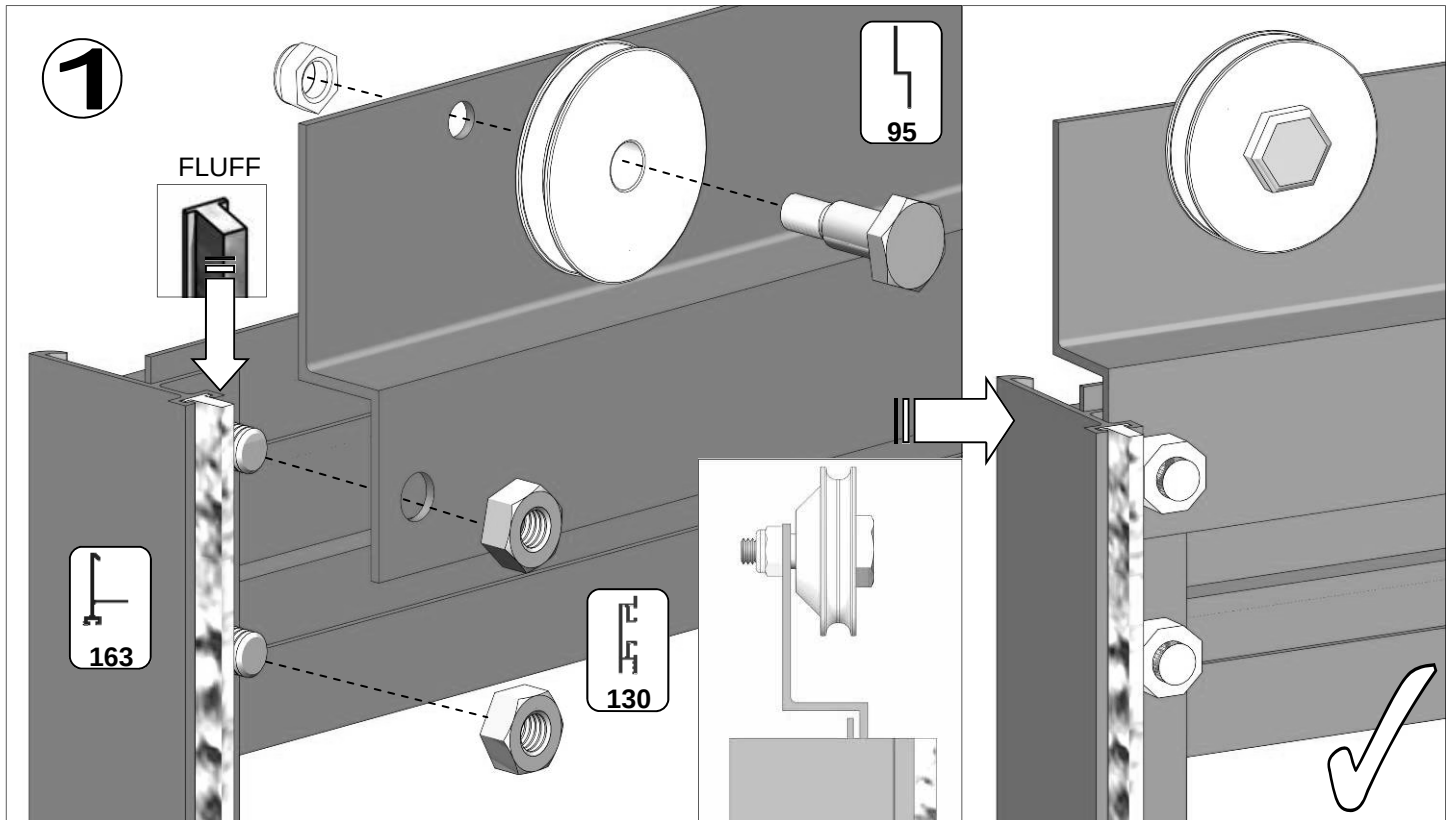




**6**

|   |             |        |        |        |        |         |               |          |             |             |              |             |              |             |          |
|---|-------------|--------|--------|--------|--------|---------|---------------|----------|-------------|-------------|--------------|-------------|--------------|-------------|----------|
| 7 | Part No     | SY 095 | SY 130 | SY 137 | SY 163 | SY 163a | SY DOOR GLIDE | SY WHEEL | SY BOL DOOR | SY NUT DOOR | SY DOOR STOP | SY FOAM     | SY DRA       | SYBOL M6X11 | SYNUT M6 |
|   | Detail      |        |        |        |        |         |               |          |             |             |              |             |              |             |          |
|   | Length 'mm' | 614    | 619    | 883    | 1901   | 1901    | 100 (PLASTIC) | N/A      | N/A         | N/A         | N/A          | 7600 (FOAM) | 4000 (FLUFF) | 10          | N/A      |
|   | Quantity    | 2      | 8      | 4      | 3      | 1       | 4             | 4        | 4           | 4           | 2            | 1           | 1            | 32          | 32       |

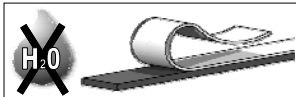




#### Glazing tips for sections 7 & 8:

- The foam (see left) goes longitudinally in three sections on each door stile and all over the greenhouse frame, see overleaf, including the roof corner bars. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.
- Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.
- Clips (see overleaf) go roughly 1 every 305mm (1') e.g. 610 x 610 pane you would have 2 per side.

7

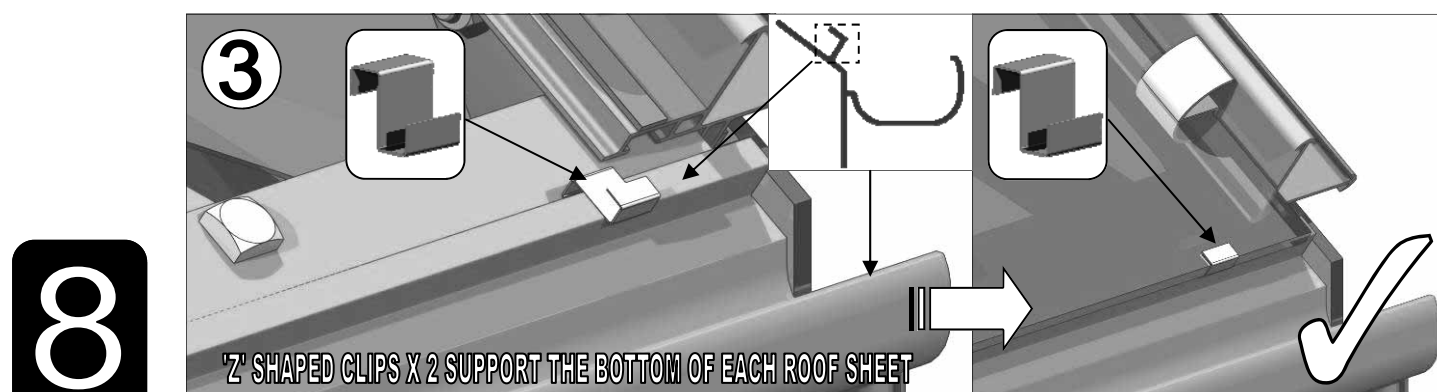
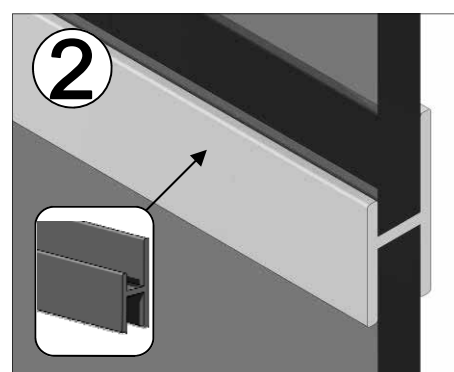
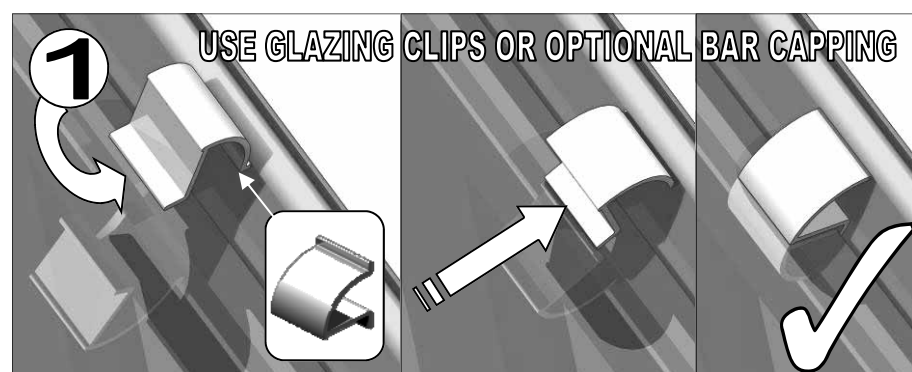
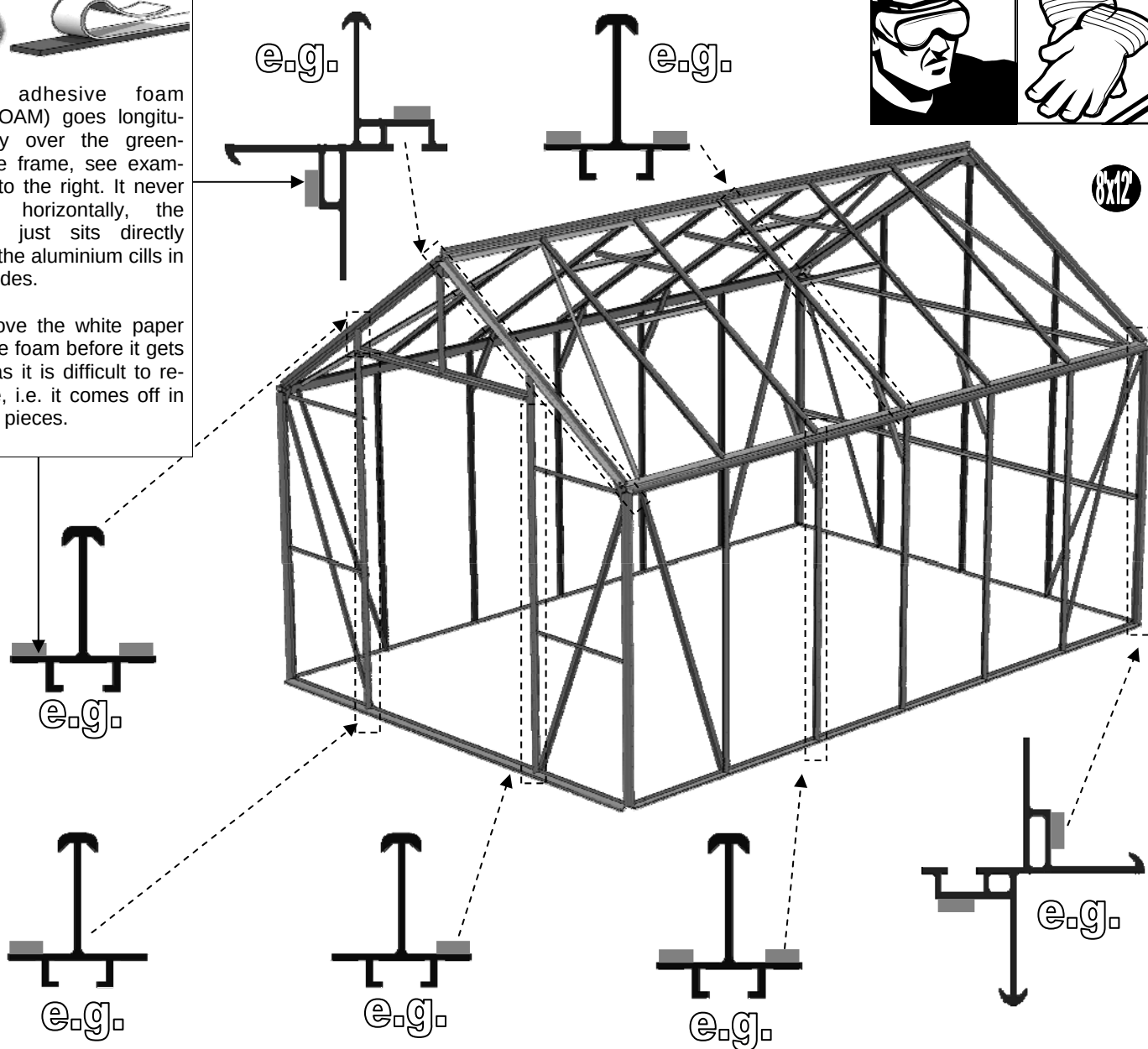


The adhesive foam (SYFOAM) goes longitudinally over the greenhouse frame. See examples to the right. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.

Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.

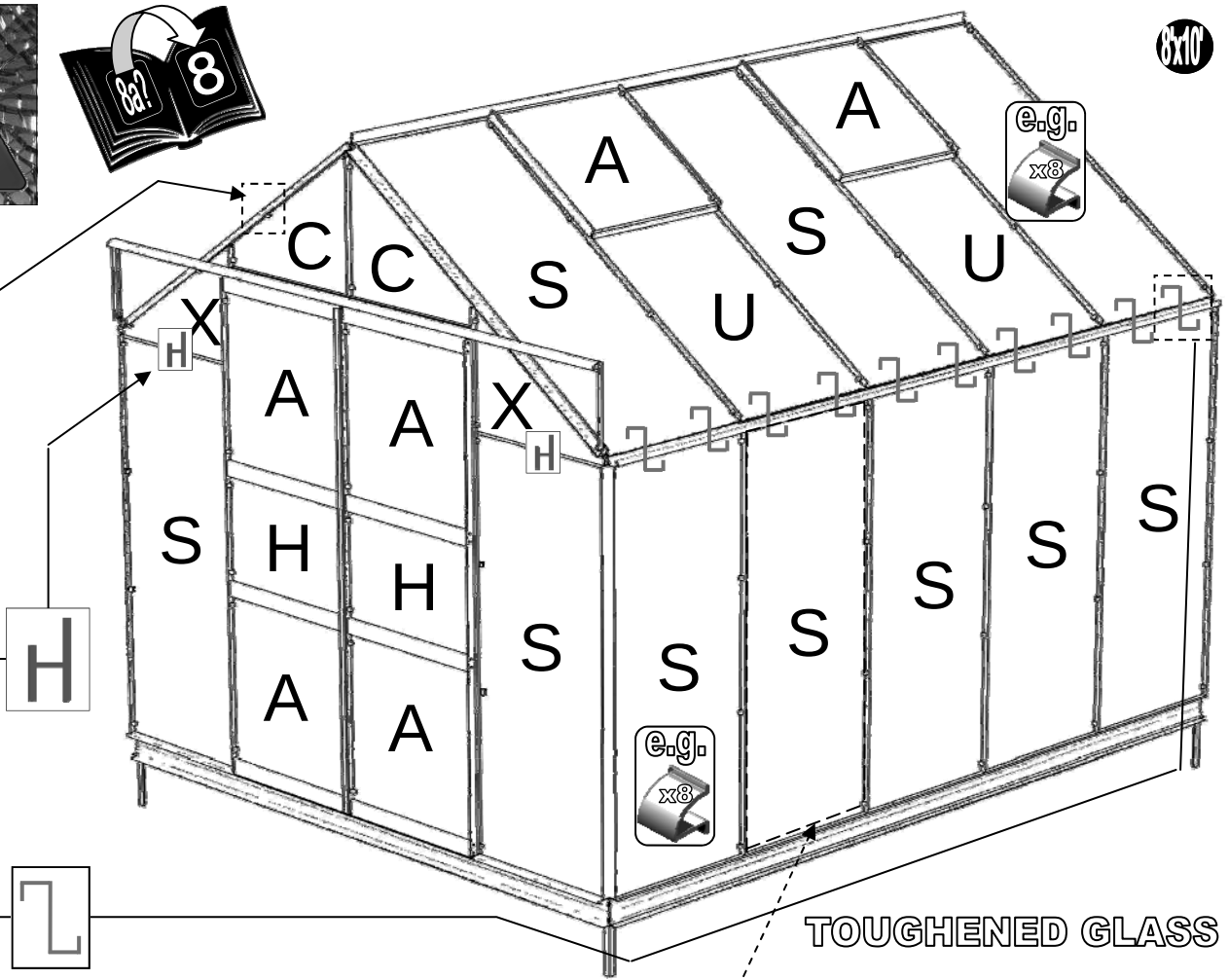
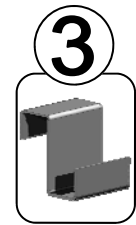
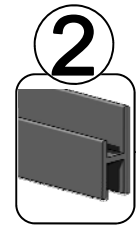
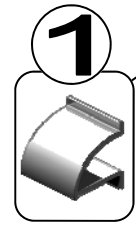


8x12'

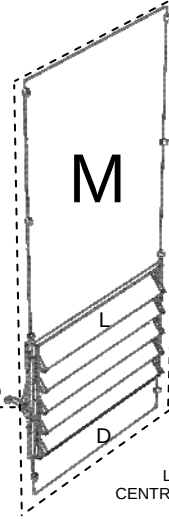
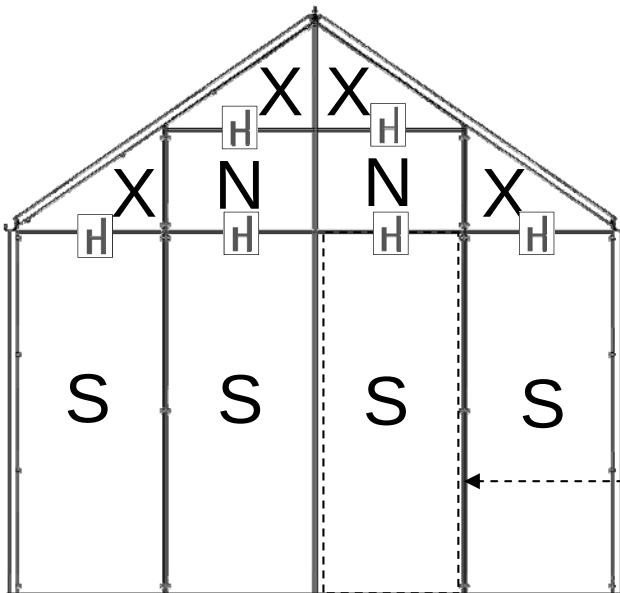




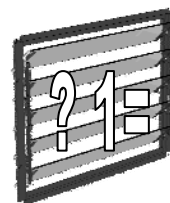
8x10'



TOUGHENED GLASS

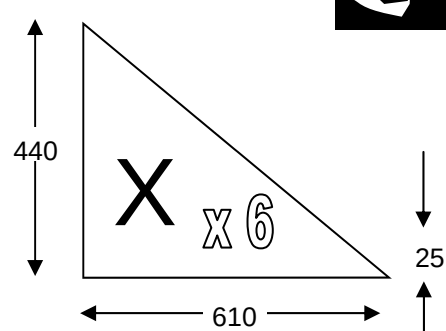
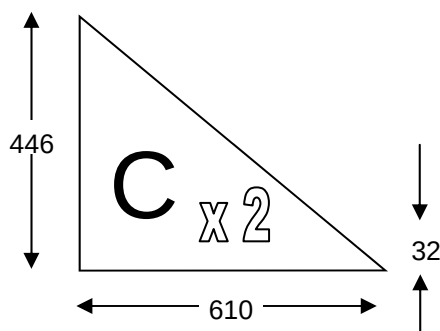


|   | Size (mm)  | 4' | 6' | 8' | 10' | 12' |
|---|------------|----|----|----|-----|-----|
| S | 610 X 1500 | 13 | 17 | 20 | 23  | 26  |
| U | 610 X 893  | 1  | 1  | 2  | 3   | 4   |
| A | 610 x 610  | 5  | 5  | 6  | 7   | 8   |
| H | 610 X 501  | 2  |    |    |     |     |
| N | 610 x 417  | 2  |    |    |     |     |
| H | 610mm      | 8  |    |    |     |     |



|   |           |   |
|---|-----------|---|
| M | 610 x 904 | 1 |
| D | 610 x 153 | 1 |
| L | 573 x 100 | 5 |

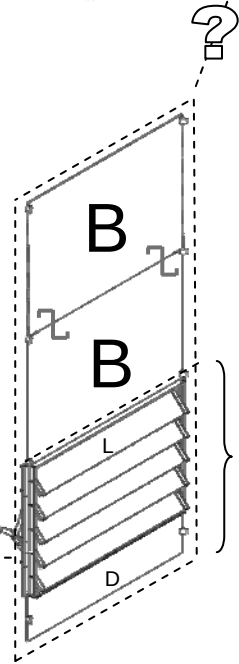
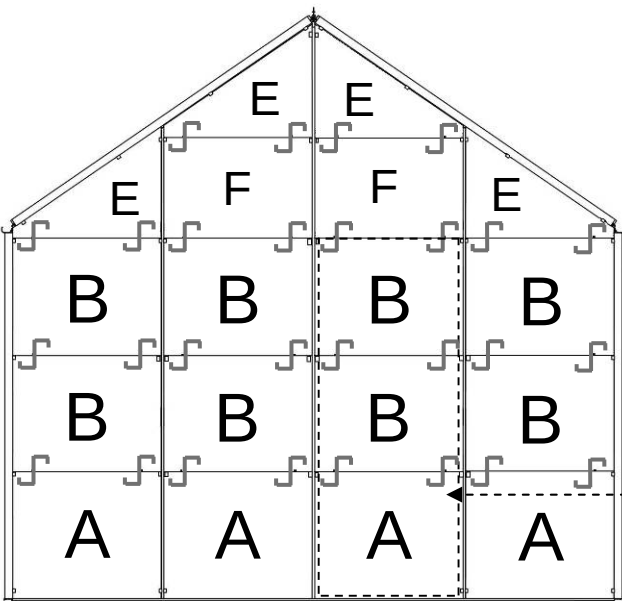
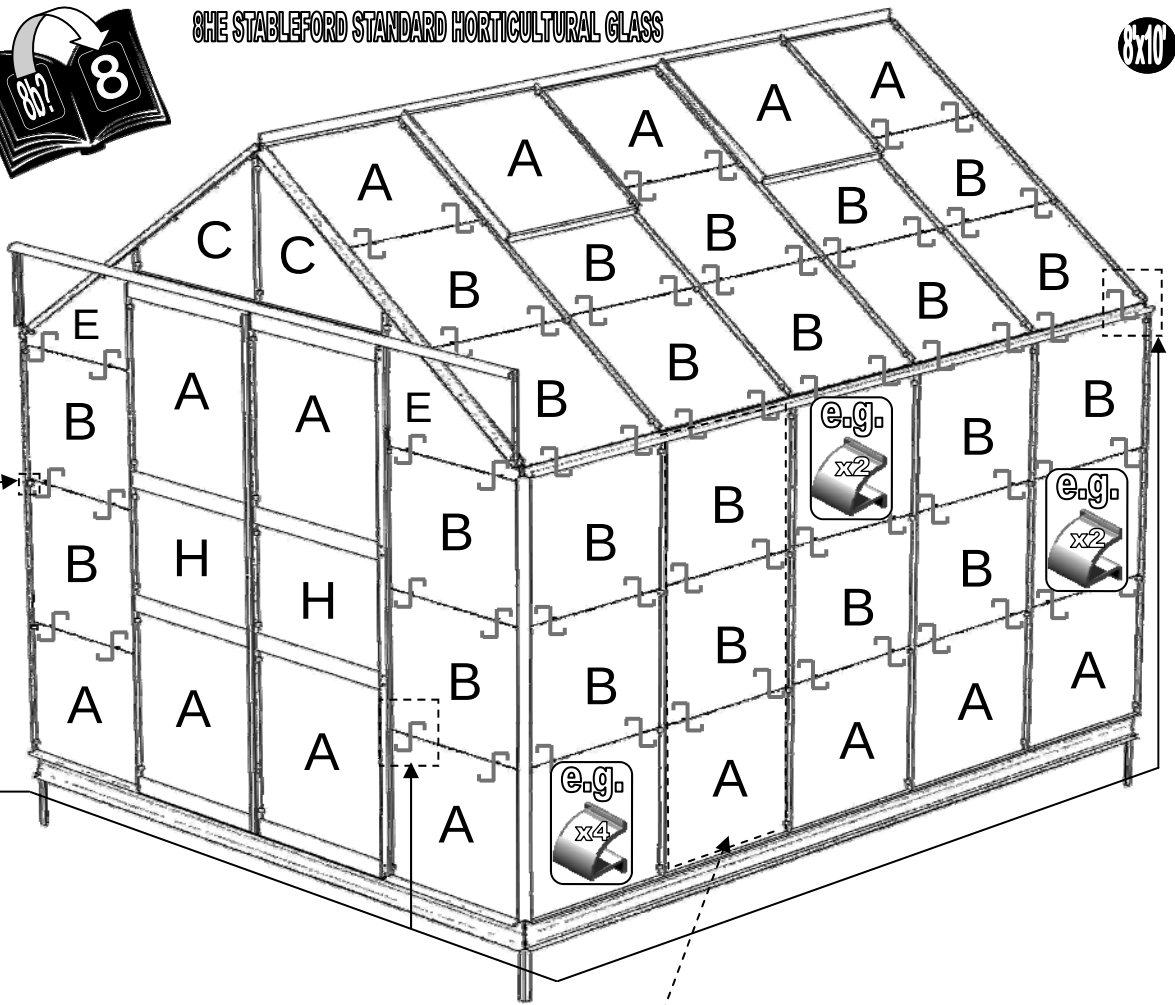
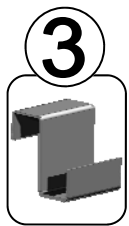
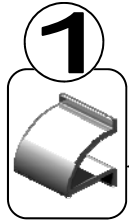
LOUVRE MUST GO BACK CENTRES ON THE 8X4 MODEL





# THE STABLEFORD STANDARD HORTICULTURAL GLASS

8x10

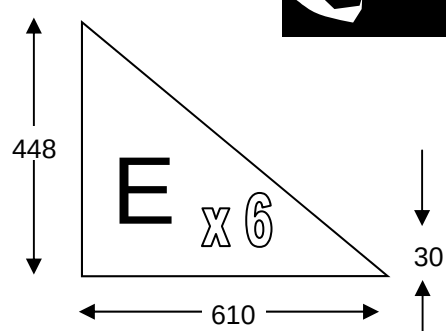
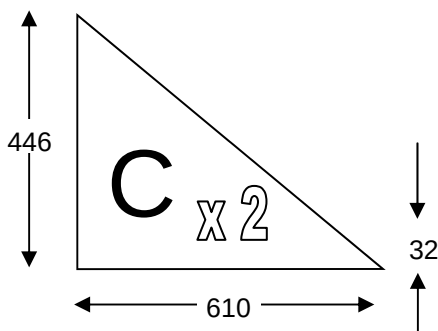


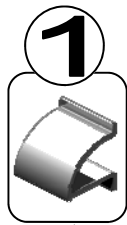
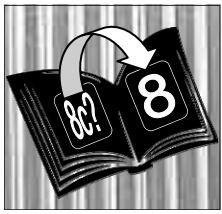
|   | Size (mm) | 4' | 6' | 8' | 10' | 12' |
|---|-----------|----|----|----|-----|-----|
| A | 610 X 610 | 18 | 22 | 26 | 30  | 34  |
| B | 610 X 457 | 28 | 36 | 44 | 52  | 60  |
| H | 610 X 498 | 2  |    |    |     |     |
| F | 610 X 429 | 2  |    |    |     |     |



|   |           |   |
|---|-----------|---|
| D | 610 x 153 | 1 |
| L | 573 x 100 | 5 |

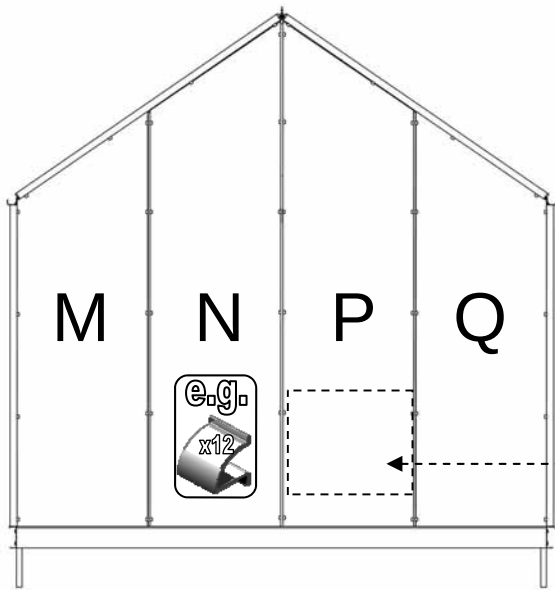
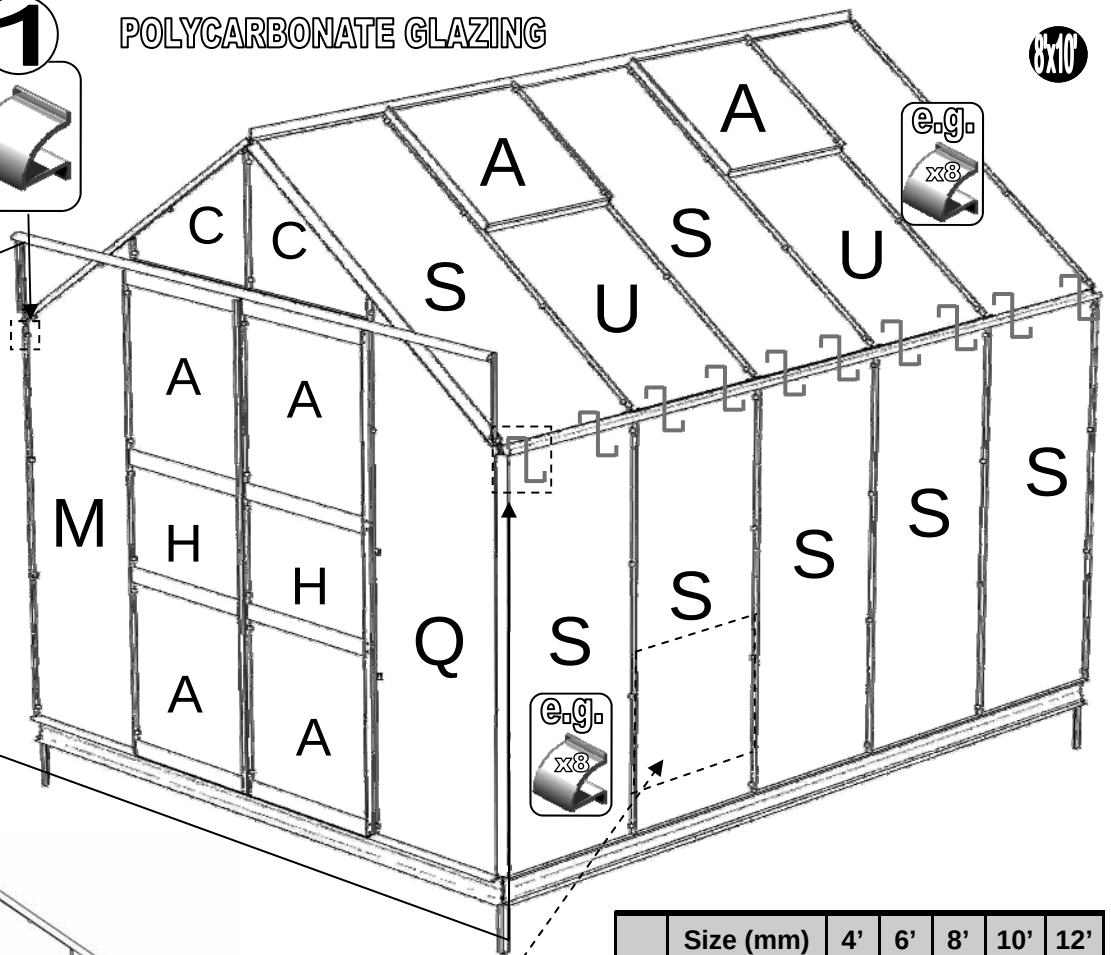
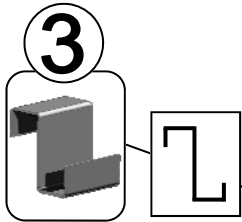
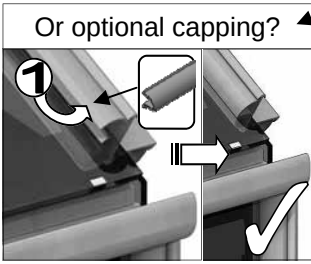
LOUVRE MUST GO BACK CENTRES ON THE 8X4 MODEL



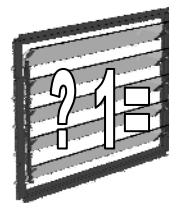
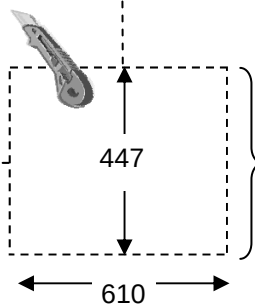


# POLYCARBONATE GLAZING

8x10'

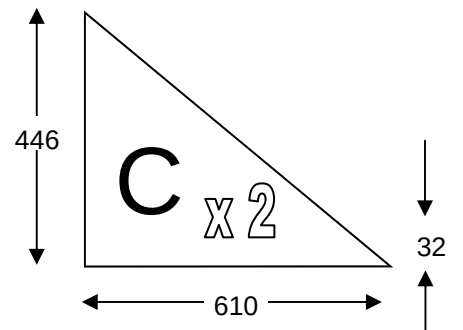
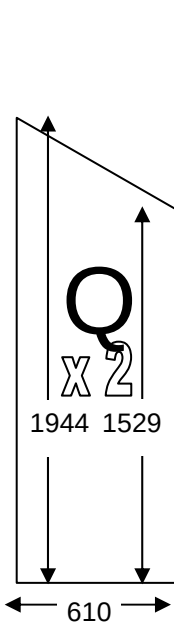
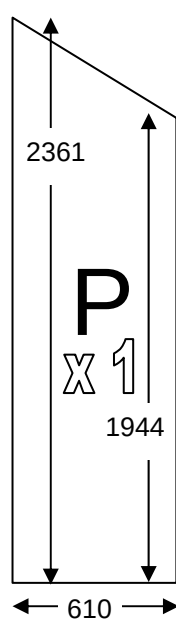
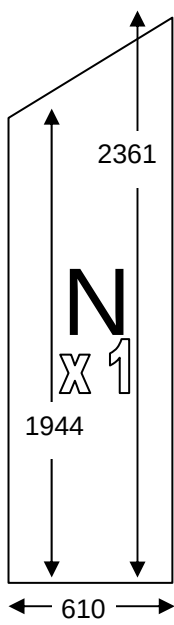
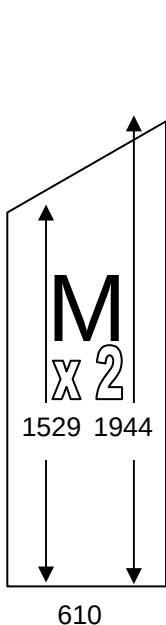


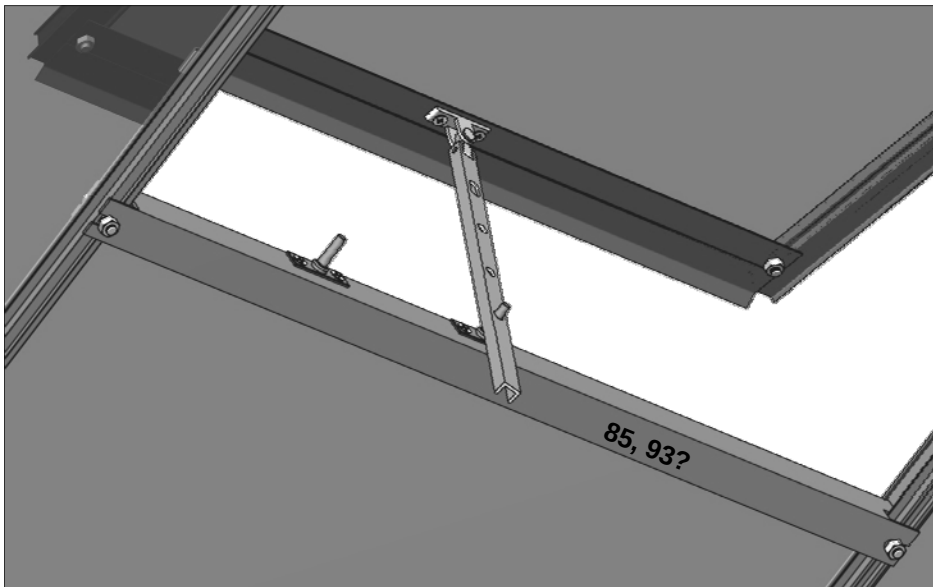
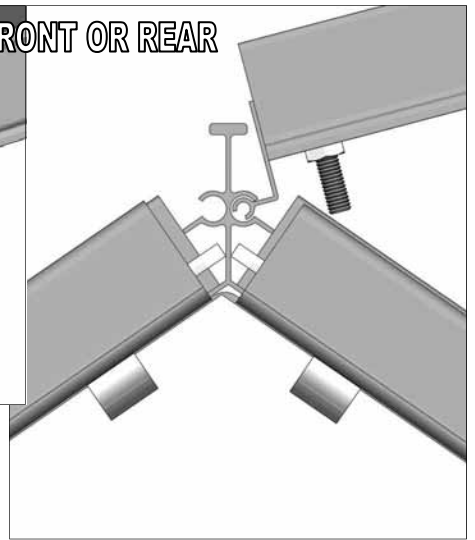
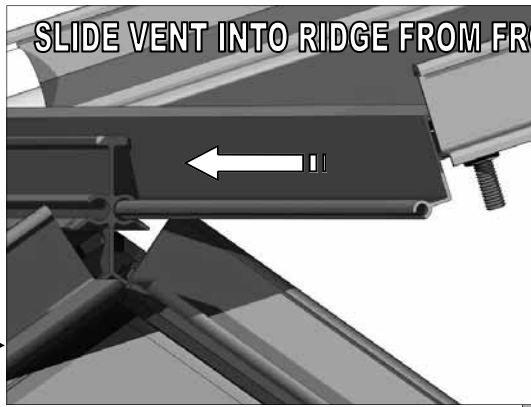
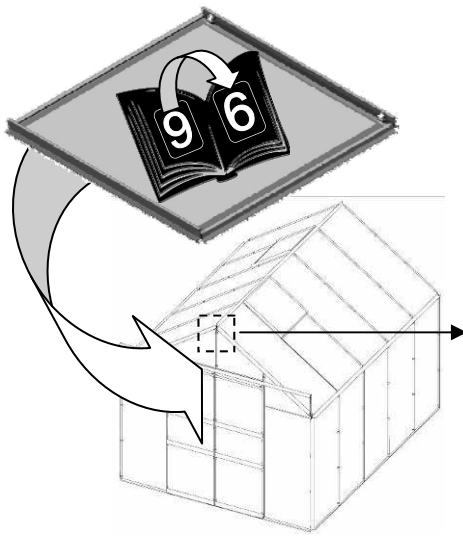
|   | Size (mm)  | 4' | 6' | 8' | 10' | 12' |
|---|------------|----|----|----|-----|-----|
| S | 610 X 1504 | 7  | 11 | 14 | 17  | 20  |
| A | 610 X 610  | 5  | 5  | 6  | 7   | 8   |
| U | 610 X 893  | 1  | 1  | 2  | 3   | 4   |
| H | 610 X 498  | 2  |    |    |     |     |



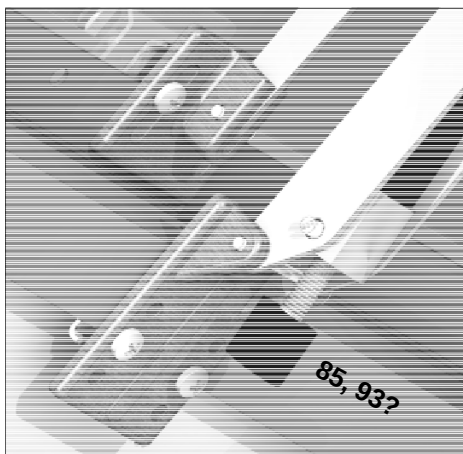
|   |           |   |
|---|-----------|---|
| L | 573 x 100 | 5 |
|---|-----------|---|

LOUVRE MUST GO BACK CENTRES ON THE 8X4 MODEL





OPTIONAL



85, 93?

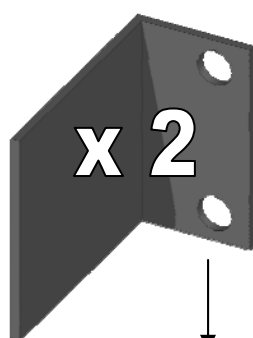
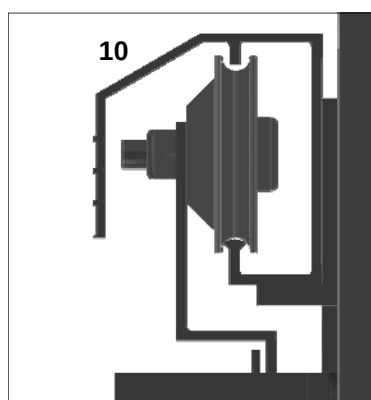
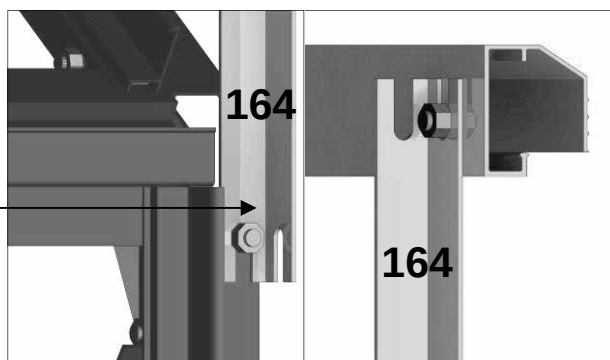
9



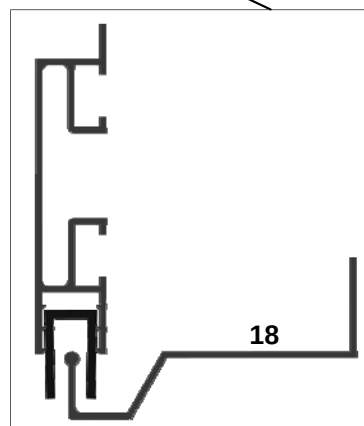
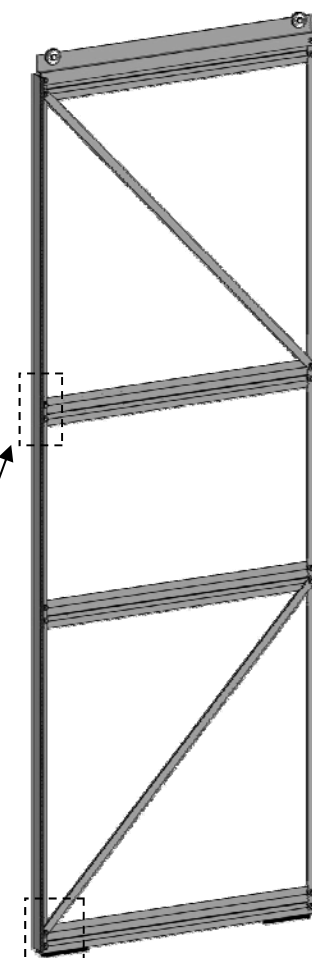
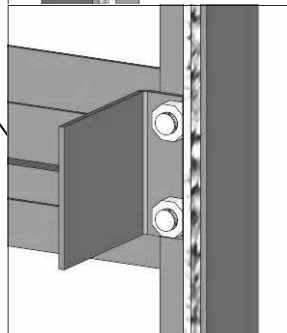
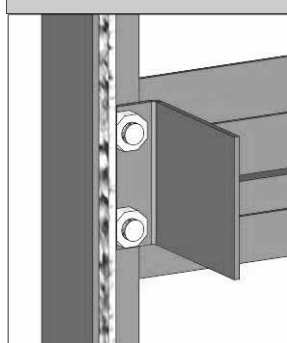
Attach upper door track 10 as per section 2 if not already done (position 10 vertically and push it through the central section between the two glaze bars, twist 10 so that the slots in the mounting bar are facing upwards). Slide doors into upper track (10) and lower track (18), adjust the height of 10 until the door is running smoothly leaving enough room for the pane of glass above.



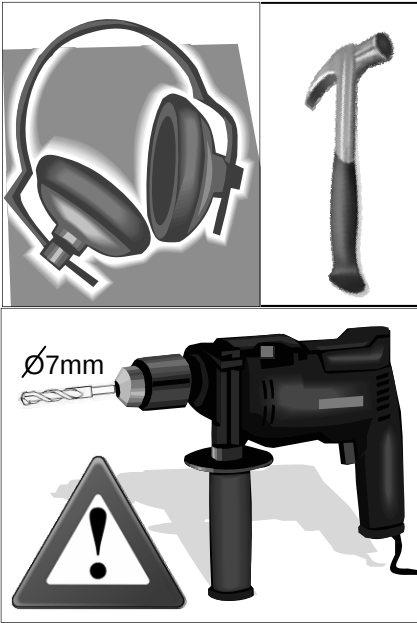
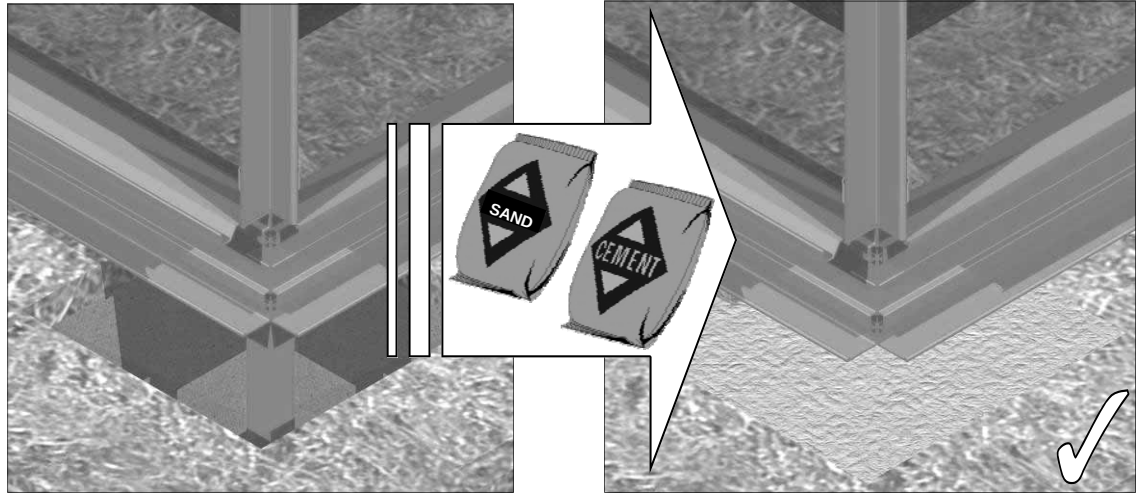
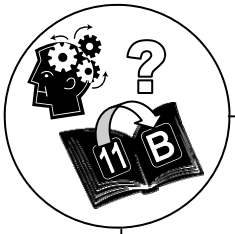
|     |                                                                                   |      |   |
|-----|-----------------------------------------------------------------------------------|------|---|
| 10  |  | 2530 | 1 |
| 164 |  | 479  | 2 |



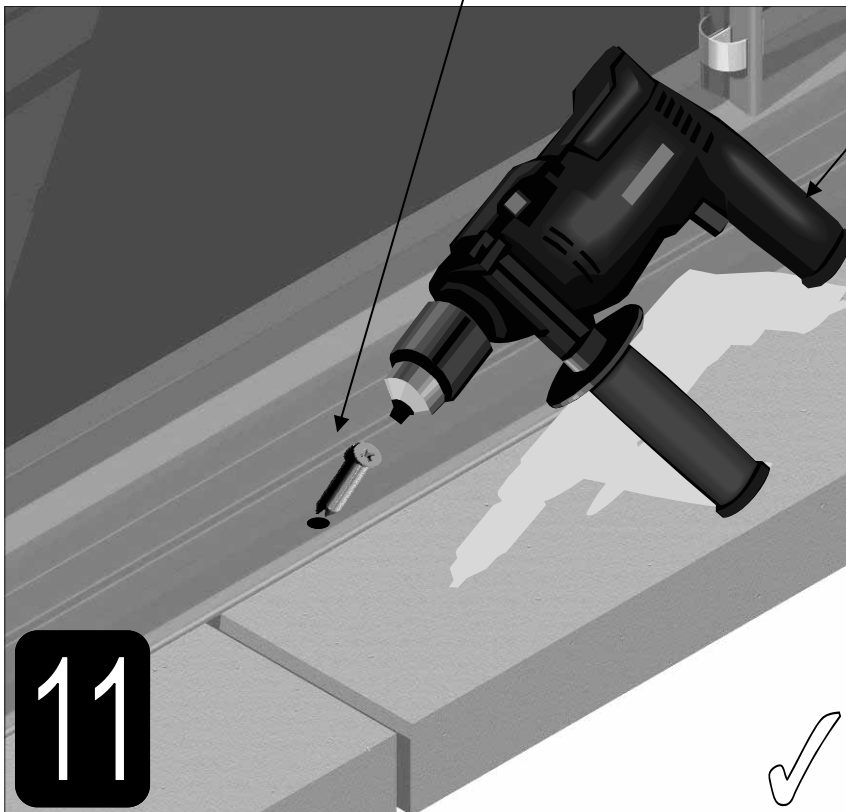
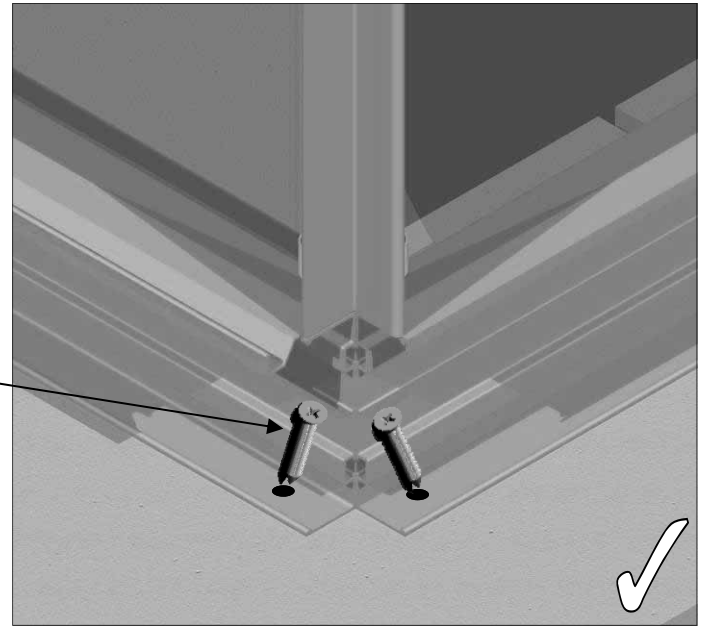
Carefully remove 2 nuts from door rear and attach door stop/handles (see diagrams below). Re attach the nuts!



10



No 10 x 2"



Please note you will have to drill and screw through your metal base and into your solid foundation at an angle from outside the building.



ALL VIEWS  
EXTERNAL

# Hints and Tips!



Vent top corner siliconed along with bar capping.

To help waterproof the building it is a good idea to use a transparent all-weather silicone inside and outside of the building where there are any gaps. Also the top of the vents can be siliconed.



Inside eave area siliconed.

# 8'H Packing List

| No | mm   | 4' | 6' | 8' | 10' | 12' |
|----|------|----|----|----|-----|-----|
| 1  | 3720 |    |    |    |     |     |
| 2  | 3720 |    |    |    |     |     |
| 3  | 3720 |    |    |    |     |     |
| 5  | 3100 |    |    |    |     |     |
| 6  | 3100 |    |    |    |     |     |
| 8  | 3100 |    |    |    |     |     |
| 10 | 2530 | 1  | 1  | 1  | 1   | 1   |
| 12 | 2480 |    |    | 1  |     |     |
| 14 | 2480 |    |    | 2  |     |     |
| 17 | 2480 |    |    | 2  |     |     |
| 18 | 2476 | 1  | 1  | 1  | 1   | 1   |
| 20 | 1945 | 2  | 2  | 2  | 2   | 2   |
| 21 | 1585 | 2  | 4  | 4  | 4   | 4   |
| 22 | 1945 | 2  | 2  | 2  | 2   | 2   |
| 25 | 1860 |    | 2  |    |     |     |
| 26 | 1860 |    | 1  |    |     |     |
| 27 | 1860 |    | 2  |    |     |     |
| 47 | 1504 | 2  | 4  | 6  | 8   | 10  |
| 50 | 1490 | 2  | 4  | 6  | 8   | 10  |
| 55 | 1240 | 2  |    |    |     |     |
| 57 | 1240 | 1  |    |    |     |     |
| 58 | 1240 | 2  |    |    |     |     |
| 67 | 1579 | 2  | 2  | 2  | 2   | 2   |
| 68 | 1561 | 2  | 4  | 4  | 4   | 4   |
| 74 | 1479 | 2  | 2  | 2  | 2   | 2   |
| 75 | 1479 | 2  | 2  | 2  | 2   | 2   |
| 76 | 1504 | 2  | 2  | 2  | 2   | 2   |

BOX PACKED BY .....

| No                                          | mm                                                                                   | 4' | 6' | 8' | 10' | 12' |
|---------------------------------------------|--------------------------------------------------------------------------------------|----|----|----|-----|-----|
| 77                                          | 1504                                                                                 | 2  | 2  | 2  | 2   | 2   |
| 84                                          | 614                                                                                  | 2  | 2  | 2  | 2   | 2   |
| 85                                          | 628                                                                                  | 1  |    |    |     |     |
| 93                                          | 636                                                                                  |    |    | 1  | 2   | 3   |
| 95                                          | 614                                                                                  | 2  | 2  | 2  | 2   | 2   |
| 96                                          | 614                                                                                  | 2  | 2  | 2  | 2   | 2   |
| 121                                         | 619                                                                                  | 1  | 1  | 2  | 3   | 4   |
| 123                                         | 612                                                                                  | 1  | 1  | 2  | 3   | 4   |
| 124                                         | 610                                                                                  | 2  | 2  | 4  | 6   | 8   |
| 130                                         | 619                                                                                  | 8  | 8  | 8  | 8   | 8   |
| 137                                         | 883                                                                                  | 4  | 4  | 4  | 4   | 4   |
| 161                                         | 435                                                                                  | 1  | 1  | 1  | 1   | 1   |
| 162                                         | 1579                                                                                 | 2  | 2  | 2  | 2   | 2   |
| 163                                         | 1901                                                                                 | 3  | 3  | 3  | 3   | 3   |
| 163a                                        | 1901                                                                                 | 1  | 1  | 1  | 1   | 1   |
| 164                                         | 479                                                                                  | 2  | 2  | 2  | 2   | 2   |
| 165                                         | 2476                                                                                 | 1  | 1  | 1  | 1   | 1   |
| 166                                         | 2350                                                                                 | 1  | 1  | 1  | 1   | 1   |
| 169                                         | 2456                                                                                 | 2  | 2  | 2  | 2   | 2   |
| 600                                         | 608                                                                                  |    |    | 1  | 2   | 3   |
| 601                                         | 460                                                                                  |    |    | 2  | 4   | 6   |
|                                             |  | 1  | 1  | 2  | 3   | 4   |
|                                             |  | 4  | 5  | 7  | 8   | 9   |
|                                             |  | 4m | 4m | 4m | 4m  | 4m  |
| SMA DOOR                                    |                                                                                      | 2  | 2  | 2  | 2   | 2   |
| 1 smaalls pack for correct size of building |                                                                                      |    |    |    |     |     |