

	A (mm)	B (mm)
8'4" x 4'3"	2530	1295
8'4" x 6'3"		1910
8'4" x 8'3"		2530
8'4" x 10'3"		3150
8'4" x 12'3"		3770



Thank you for purchasing your new greenhouse. We recommend you familiarise yourself with the instructions and read all safety information before you commence assembly.

These instructions are divided into sections; **B**-base, **partlists**, **1**-sides, **2**-front gable, **3**-rear, **4**-joining the four sides together, **5**-roof, **6**-vent, **7**-door, **8**-glazing (**8a** toughened glass, **8b** horticultural glass, **8c** polycarbonate glazing when available), **9**-vent attachment, **10**-door attachment, **11** anchoring down, **back cover**-packing list. If you need to contact us for assistance please refer to the relevant section/s.

Safety Warning

- Glass and aluminium can potentially cause injury. Please ensure you wear protective goggles, gloves, headgear and suitable footwear when assembling and glazing the building.
- Please remember that glass is fragile and should be handled with extreme care. Always clear up and dispose of any breakages immediately.
- Do not assemble the greenhouse in high winds.
- For safety reasons and ease of assembly, we recommend that this greenhouse is assembled by a minimum of two people.
- Please clear all lying snow from the greenhouse roof as it can cause the roof to buckle or collapse.

Site Preparation

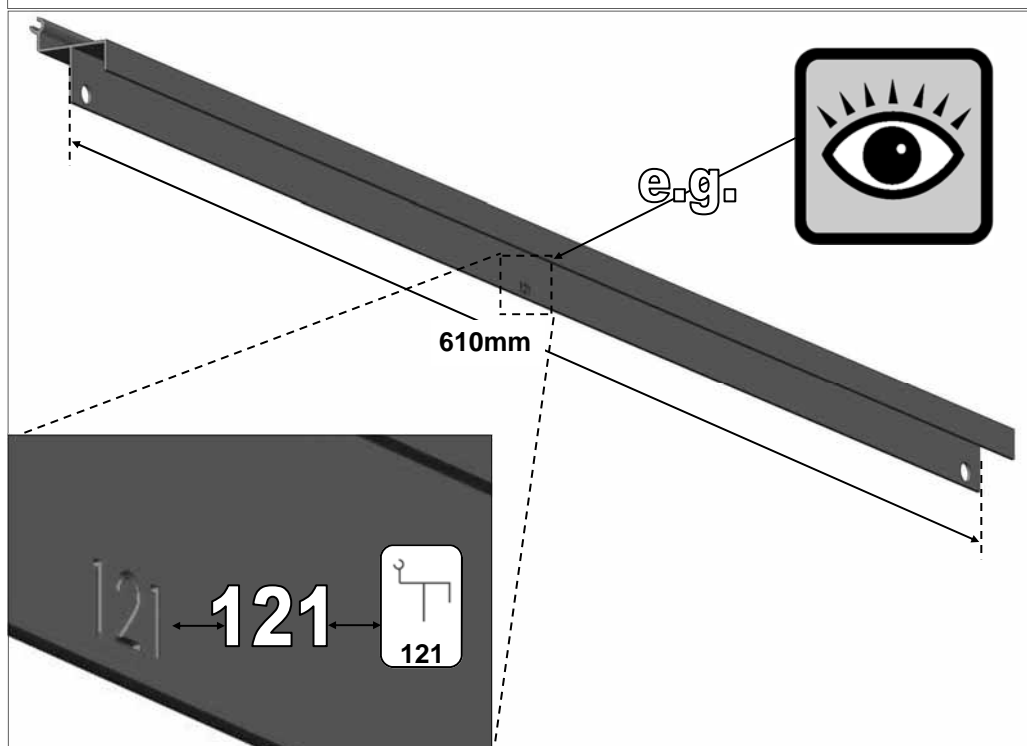
- When selecting a site for your greenhouse, it is vital that you choose as flat and level an area as possible.
- A concrete or slabbed base will provide the most solid foundation for your greenhouse.
- IMPORTANT: Do **not** fix your building down until the building is fully assembled, including glazing.
- Avoid placing your greenhouse under trees or in other vulnerable locations.
- To minimise the risk of wind damage, try to select as sheltered a site as possible, e.g. beside a hedgerow or garden fence.

Additional Considerations

- Please bear in mind that assembling your greenhouse can be time consuming. You may need to spread the construction over two or more days. We recommend that you avoid leaving the building partially glazed. If you ever have to leave your greenhouse half assembled and not anchored down, weigh it down with slabs or bags of sand to stop the wind moving it.
- You will find it helpful to prepare a large, clean and clear area in which to work in. A garage floor or flat lawn area is ideal.
- If you have arranged for someone to install your greenhouse for you, please check that all components are included. Most parts are numbered and can be identified by a stamp or removable label. Alternatively, the components can be identified by lengths detailed in the packing list (see diagram below).
- Anchoring down your greenhouse should be the final stage of construction (including glazing).
- Once installed your greenhouse requires little maintenance, but to maintain the smooth running of your door(s) WD40 or similar can be applied to the door wheels and lower door guides.

Guarantee

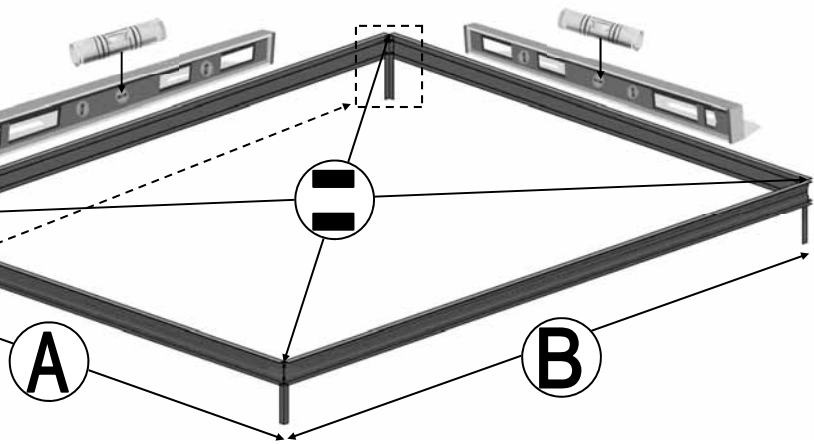
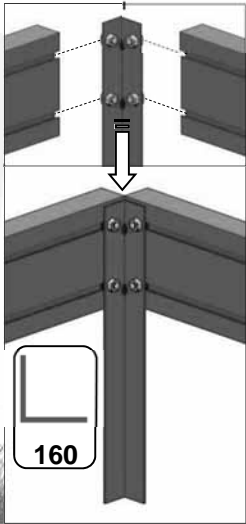
- Your new greenhouse is guaranteed for 10 years against faulty manufacture of the framework. This does not include glazing, moving parts, accidental damage or wind damage.



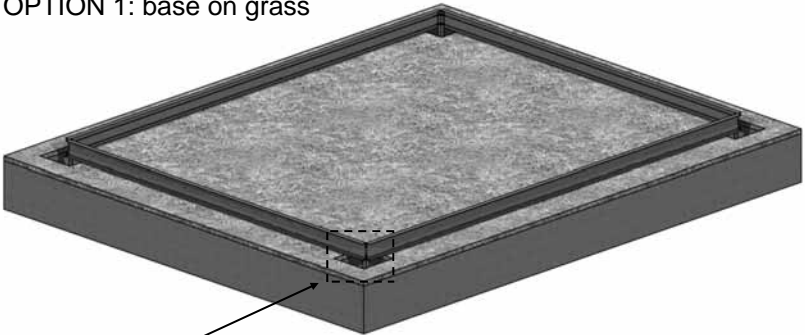
KEY SYMBOL	KEY DESCRIPTION
	LOOK
	THINK / CHOOSE?
	THIS SECTION RELATES TO ANOTHER (e.g. 1 to 5)
	CORRECT
	DO <u>NOT</u> FIX DOWN!
	TWIST TO LOCK
	TIGHTEN
	DO NOT WET!



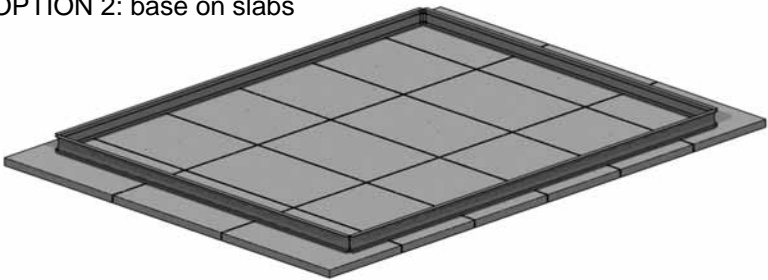
	A (mm)	B (mm)
8'4" x 4'3"	2530	1295
8'4" x 6'3"		1910
8'4" x 8'3"		2530
8'4" x 10'3"		3150
8'4" x 12'3"		3770



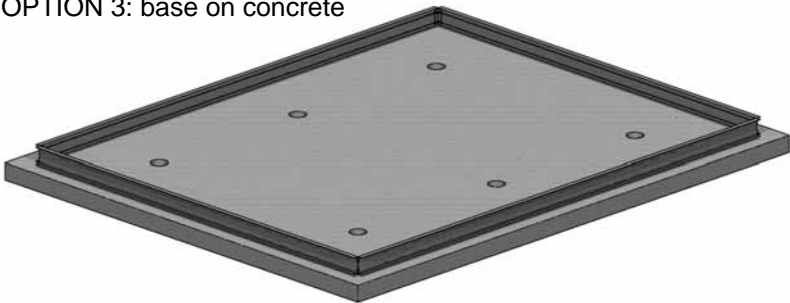
OPTION 1: base on grass



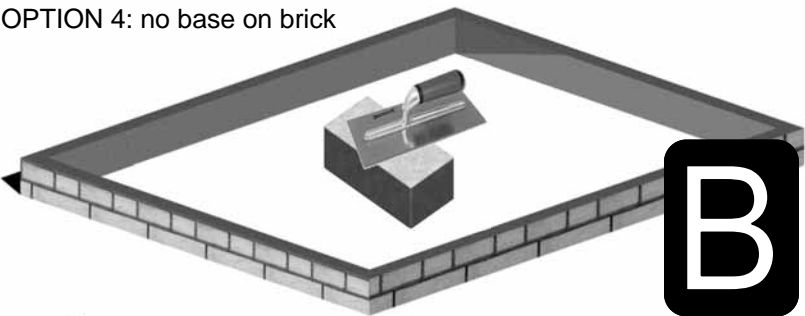
OPTION 2: base on slabs



OPTION 3: base on concrete



OPTION 4: no base on brick




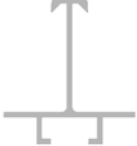



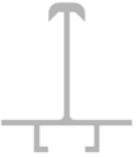

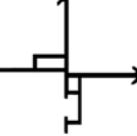
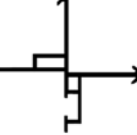




Part No.	Section	Size (mm)	8x 4	8x 6	8x 8	8x 10	8x 12
SY004		3720					2
SY009		3100				2	
SY015		2480	2	2	4	2	2
SY029		1860		2			
SY097		1240	2				
SY160		280			4		






Page Ref	Part No.	Section	Size (mm)	8 4	8 6	8 8	8 10	8 12
----------	----------	---------	-----------	-----	-----	-----	------	------







8
HE

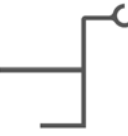


Page Ref	Part No.	Section	Size (mm)	8 4	8 6	8 8	8 10	8 12
----------	----------	---------	-----------	-----	-----	-----	------	------

1	1		3720					2
	5		3100				2	
	17		2480			2		
	25		1860		2			
	55		1240	2				
	3		3720					2
	8		3100				2	
	14		2480			2		
	27		1860		2			
	58		1240	2				
	21		1585	2	4			
	47		1504	2	4	6	8	10

2 + 3	18		2476	1				
	20		1945	2				
	22			2				
	67		1579	2				
	74		1479	2				
	75			2				
	76		1504	2				
	77			2				
	84		614	2				
	96		614	2				
	162		1579	2				
	165		2476	1				

2 + 3	166		2350	1				
	169		2456	2				
	161		435	1				
	201			2				
	200			4				





5	2		3720					1
	6		3100				1	
	12		2480			1		
	26		1860		1			
	57		1240	1				
	50		1490	2	4	6	8	10
	68		1561	2	4			
	85 / 93		628 / 636	1		1	2	3
	600		608	-	-	1	2	3
	601		460	-	-	2	4	6










6	121		619	1	1	2	3	4
	123		612	1	1	2	3	4
	124		610	2	2	4	6	8




Page Ref	Part No.	Section	Size (mm)	8 4	8 6	8 8	8 10	8 12
-------------	-------------	---------	--------------	--------	--------	--------	---------	---------




8
HE




Page Ref	Part No.	Section	Size (mm)	8 4	8 6	8 8	8 10	8 12
-------------	-------------	---------	--------------	--------	--------	--------	---------	---------

6			1	1	2	3	4
			2	2	4	6	8
		M4	6	6	12	18	24
		M6	2	2	4	6	8

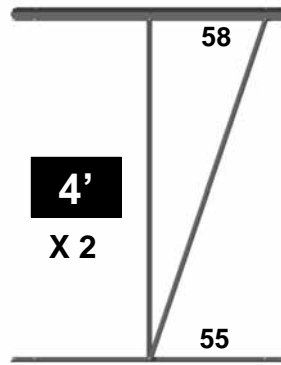
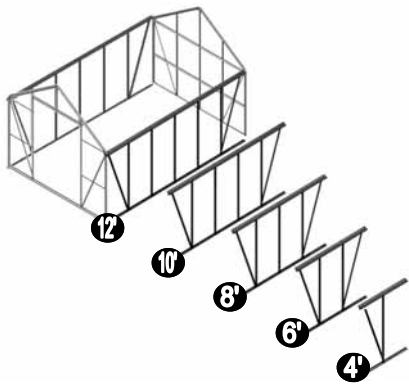
7	130		619	8
	163 a		1901	1
	163		1901	3
	95		614	2
	137		883	4
				4
				4
				4
			4000	1



4+ 10	10		2530	1
	164		465	2
				2

8		172	204	236	268	300
		78	108	126	146	166
		4 roll	5 roll	7 roll	8 roll	9 roll

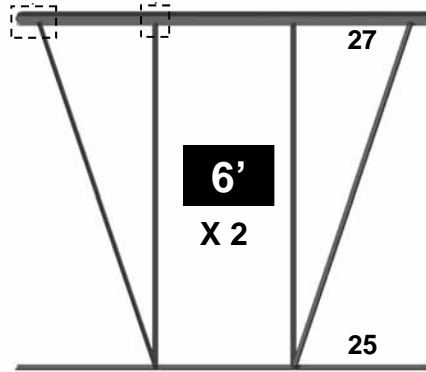
	M6	147	155	169	183	197
	M6	147	155	169	183	197
	M6 CROP	1				





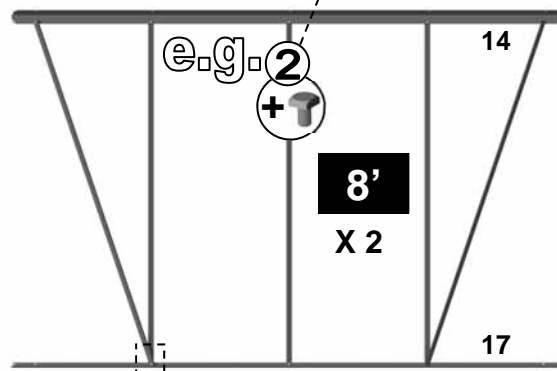



Part No	mm	Quantity
58	1245	2
47	1504	2
55	1245	2
21	1585	2
M6		6
M6		6

e.g. ①

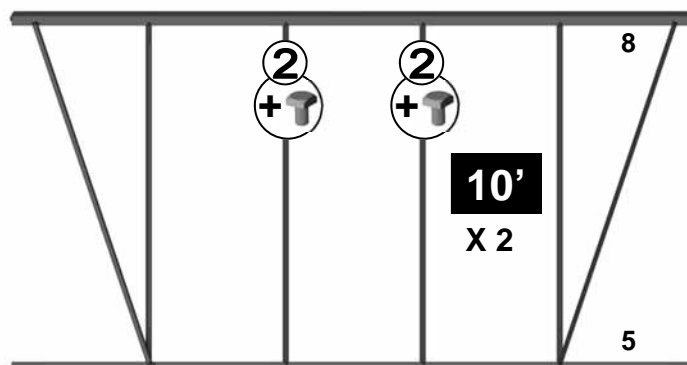




Part No	mm	Quantity
27	1860	2
47	1504	4
25	1860	2
21	1585	4
M6		12
M6		12

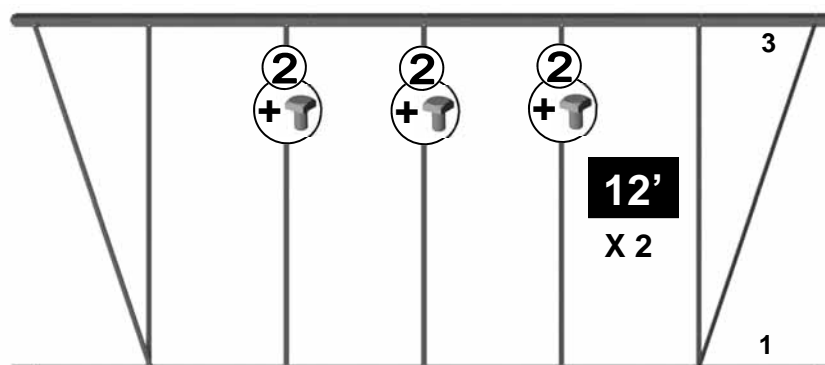


Part No	mm	Quantity
14	2480	2
47	1504	6
17	2480	2
21	1585	4
M6		18
M6		16

e.g. ③



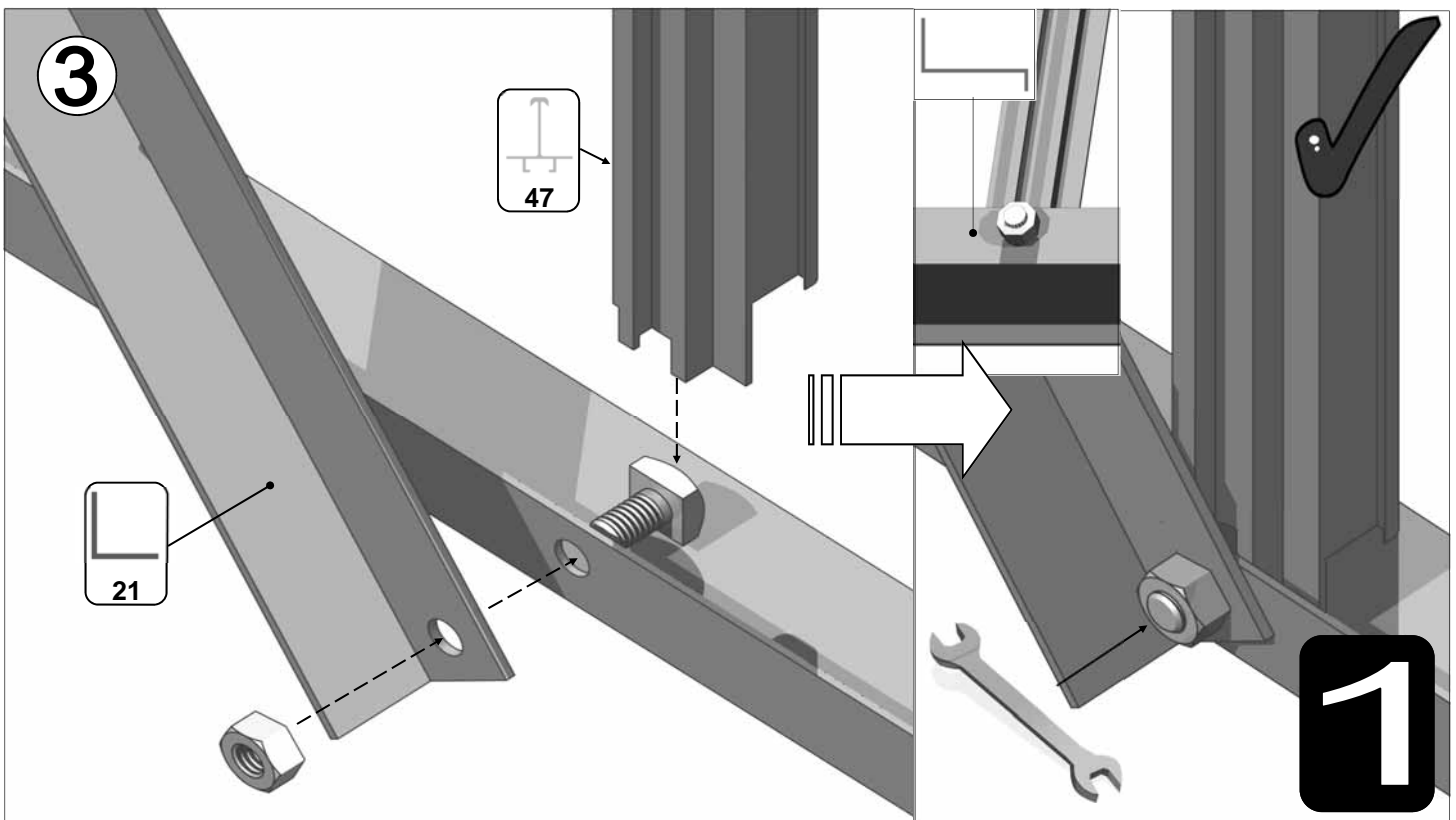
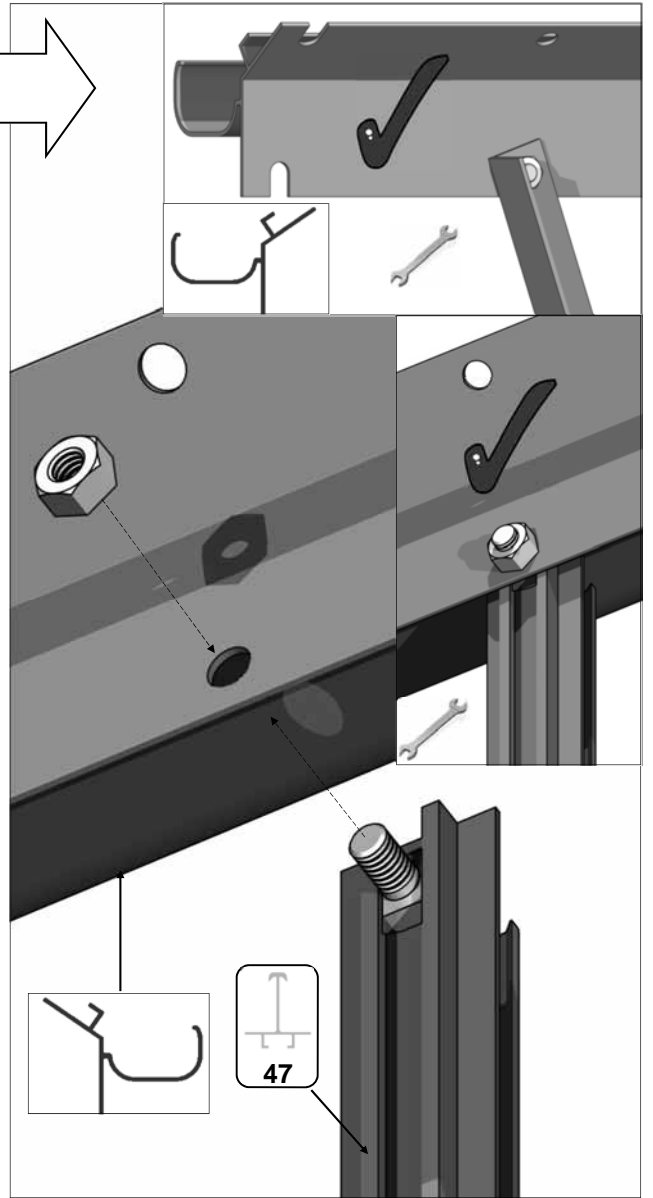
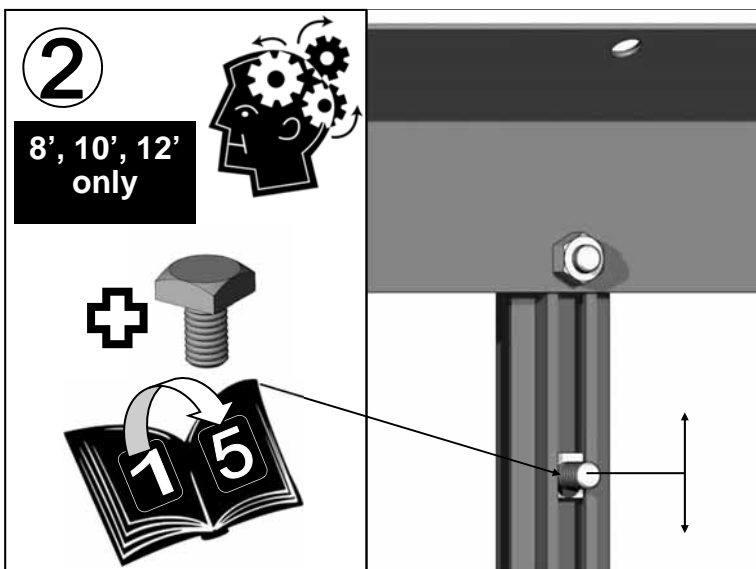
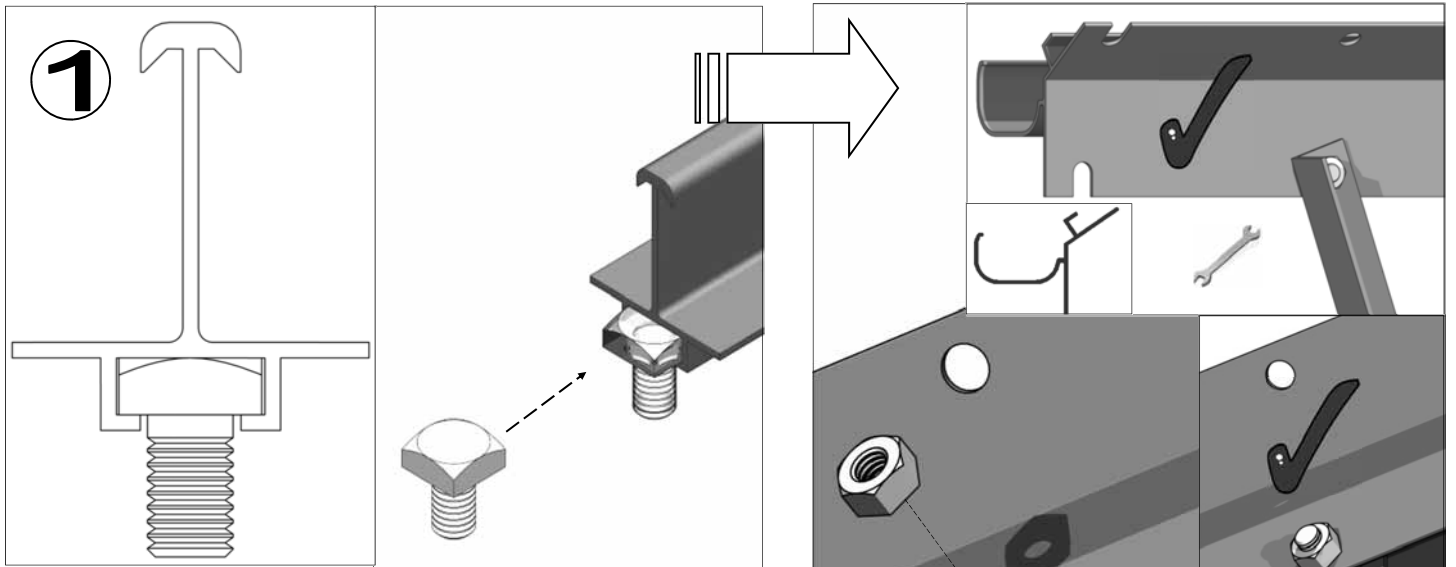
Part No	mm	Quantity
8	3100	2
47	1504	8
5	3100	2
21	1585	4
M6		24
M6		20



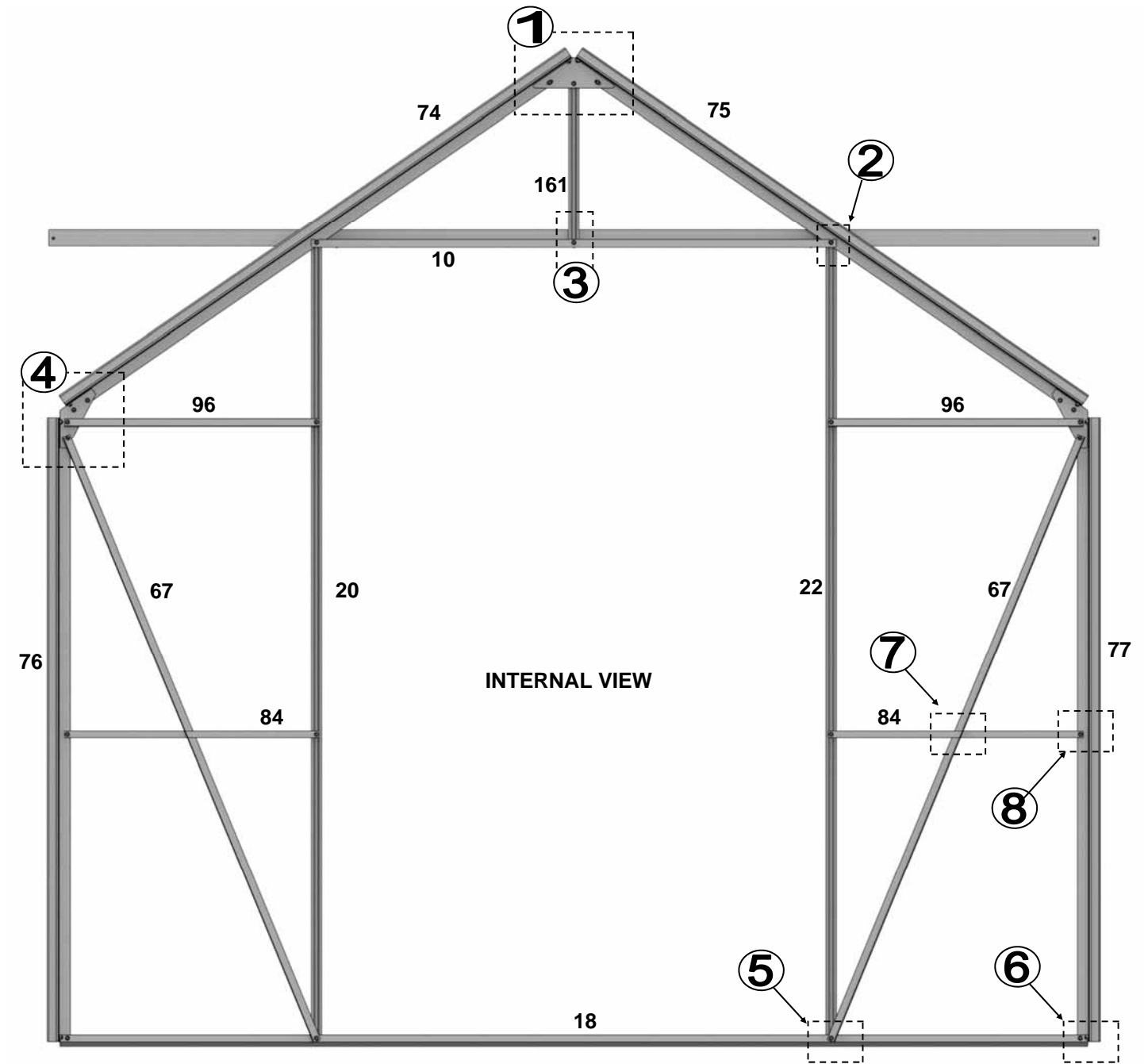
Part No	mm	Quantity
3	3720	2
47	1504	10
1	3720	2
21	1585	4
M6		30
M6		24

ALL VIEWS
INTERNAL

1

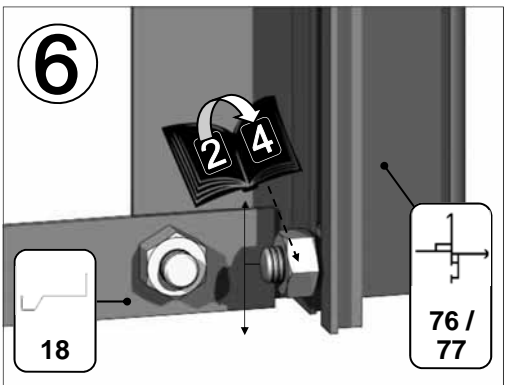
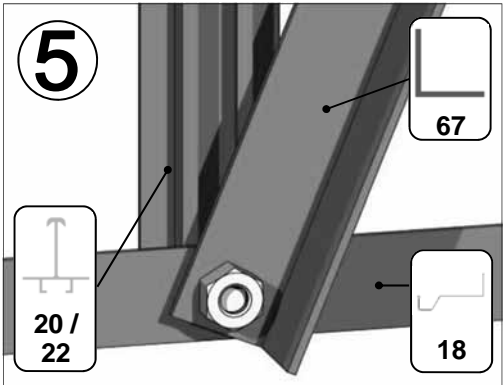


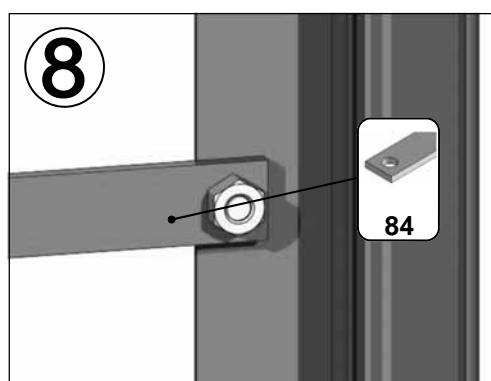
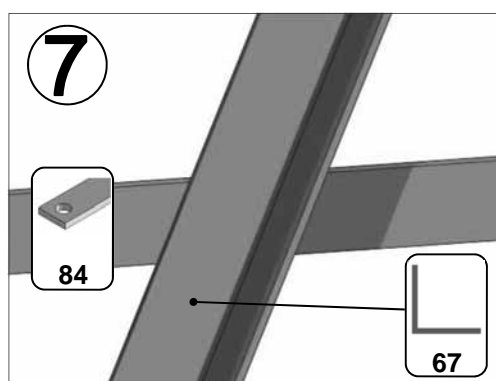
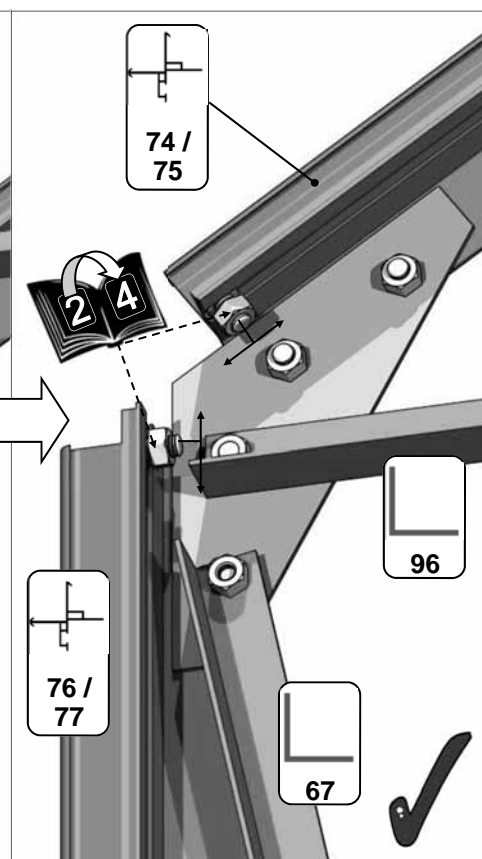
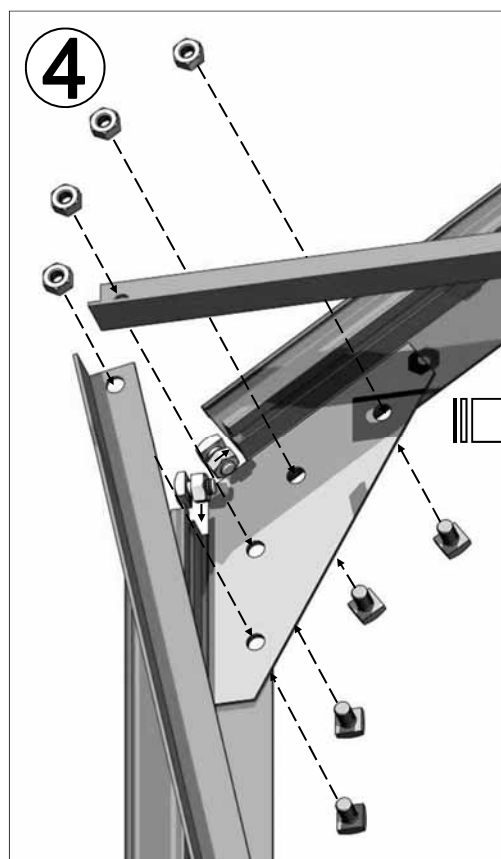
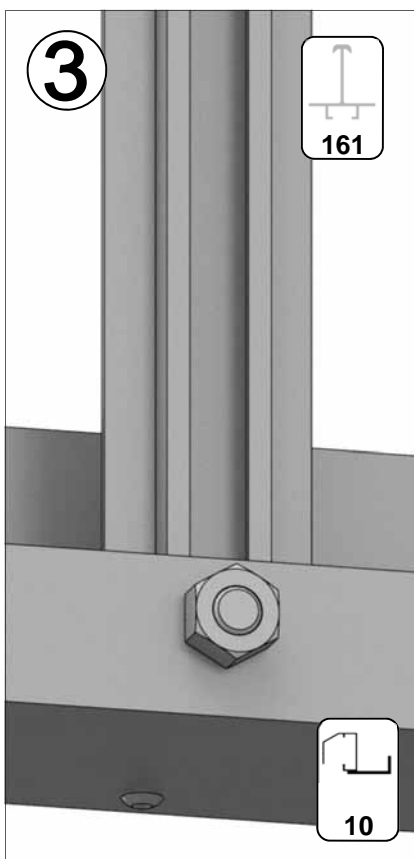
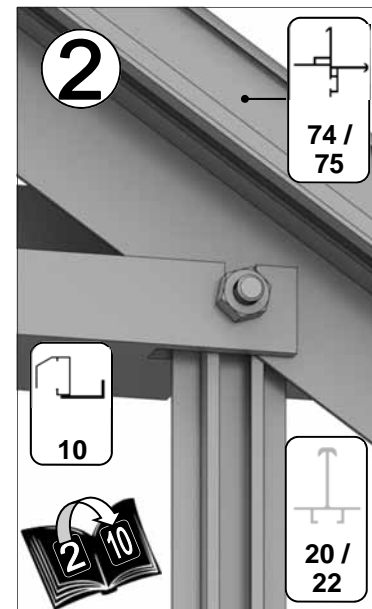
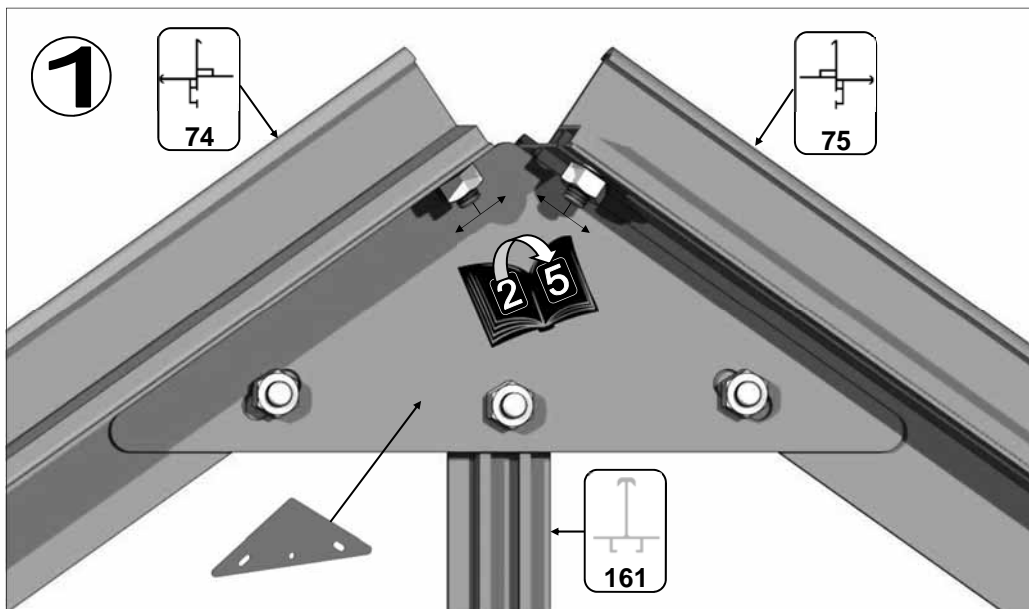
Part No	SY010	SY018	SY020 / SY022	SY067	SY074 / SY075	SY076 / SY077	SY084	SY096	SY161	SY200	SY201	SYBOL M6X11	SYNUT M6
Detail													
Length 'mm'	2530	2476	1945	1579	1479	1504	614	614	435	N/A	N/A	10	N/A
Quantity	1	1	1 + 1	2	1 + 1	1 + 1	2	2	1	2	1	32	32



ALL VIEWS
INTERNAL

2



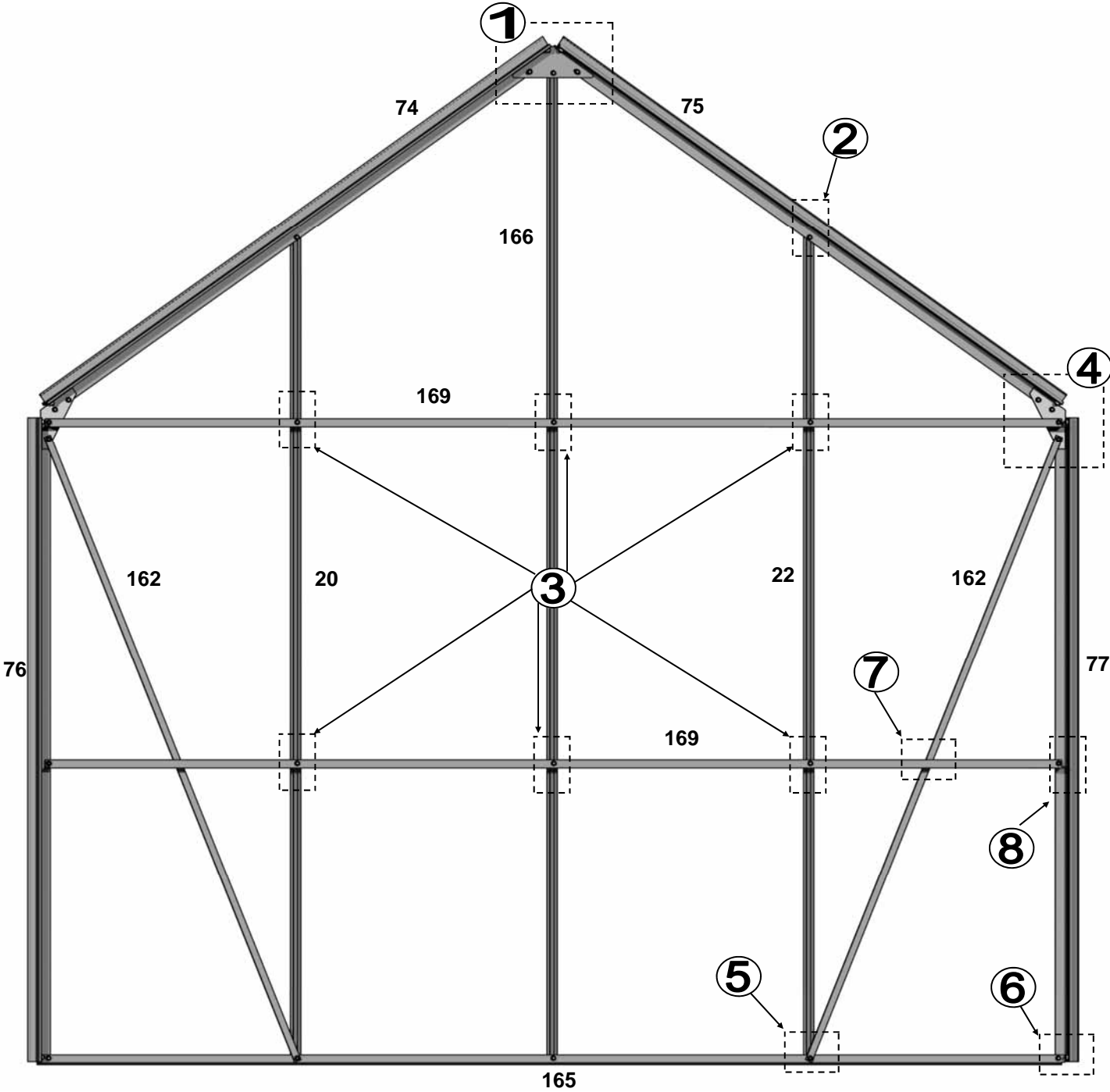


ALL VIEWS
INTERNAL

2

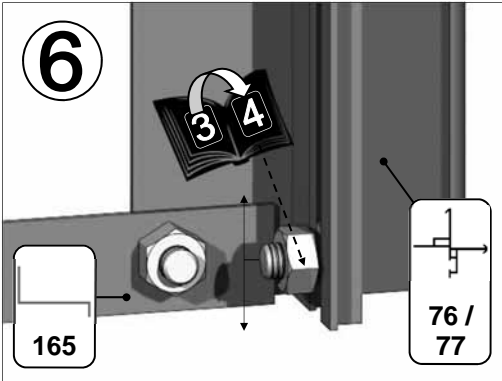
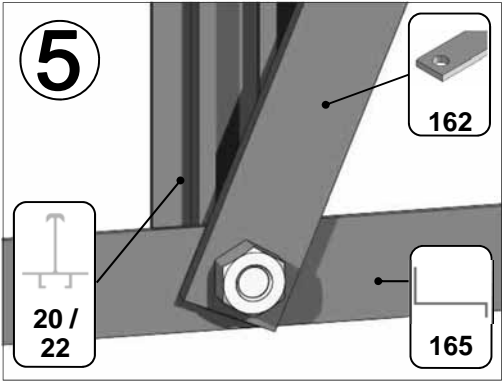
3

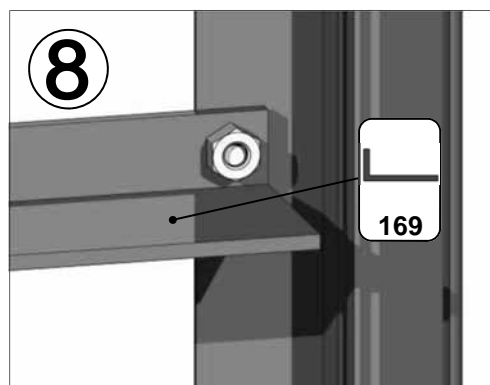
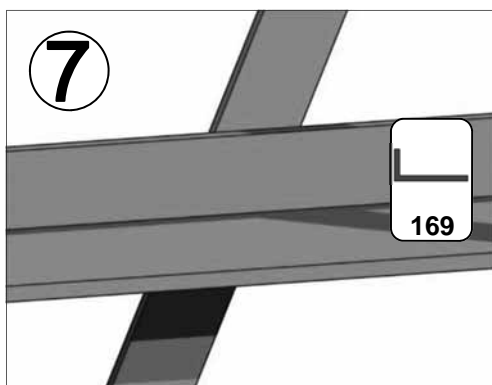
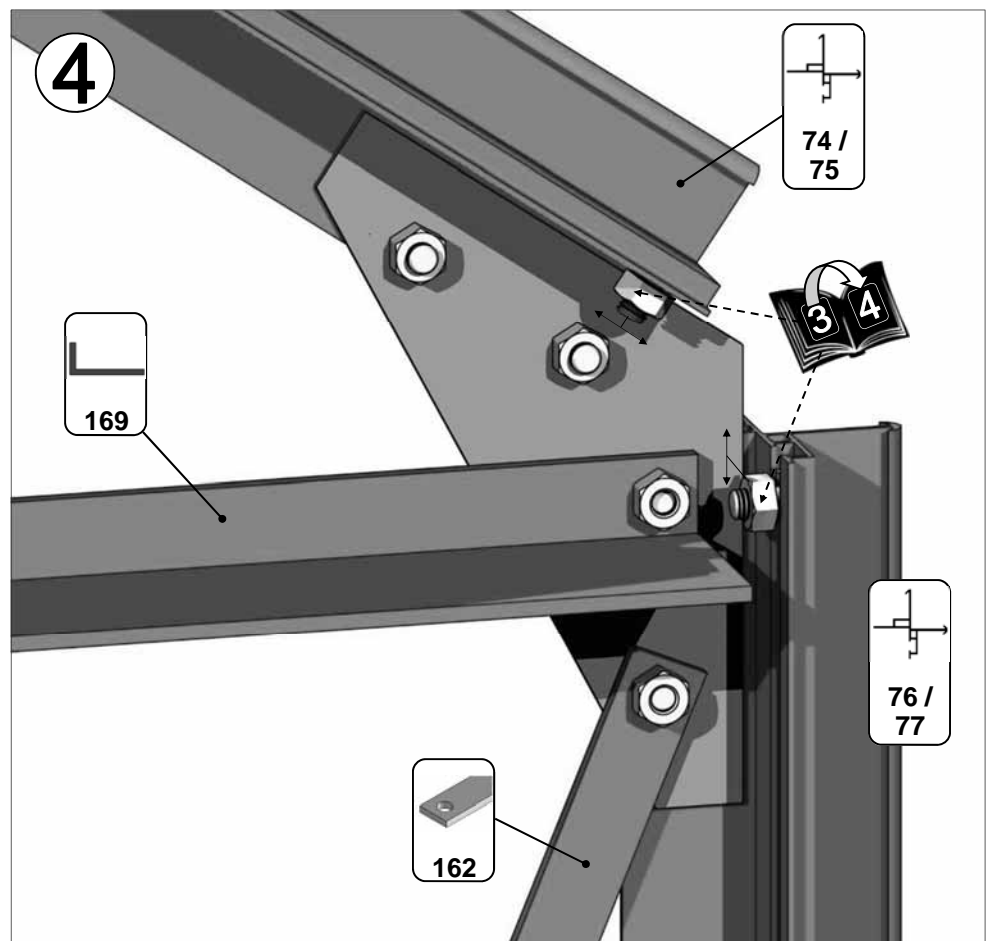
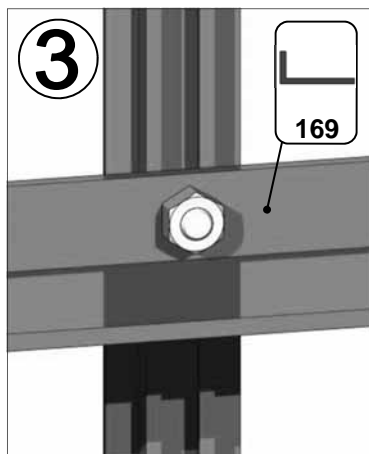
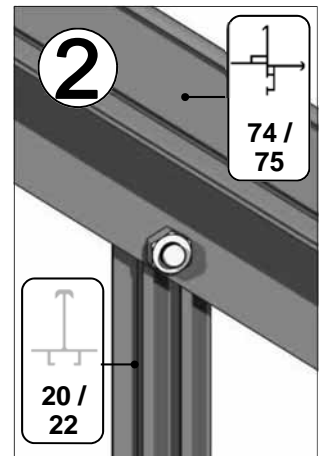
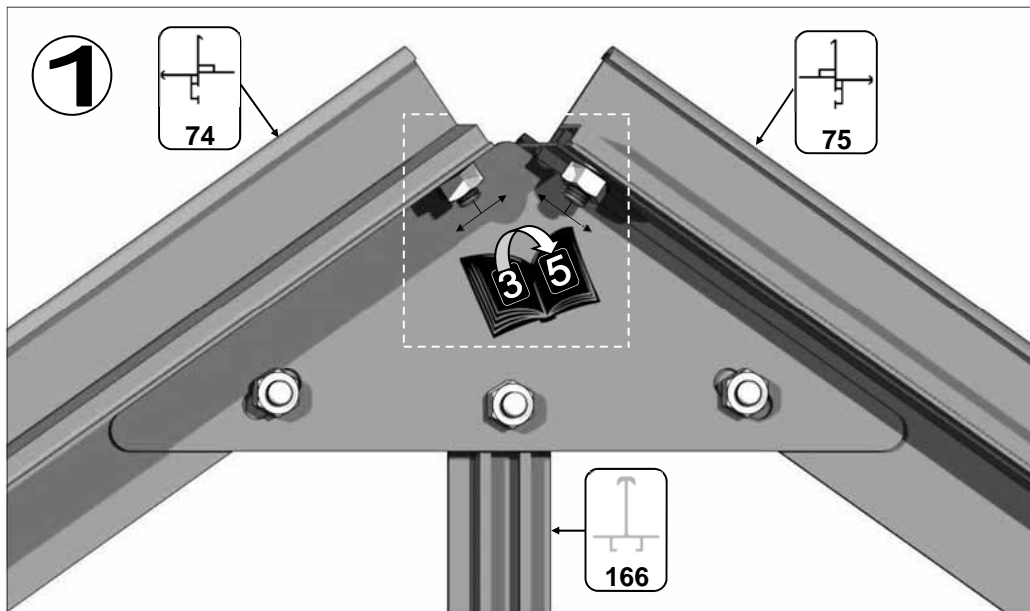
Part No	SY020 / SY022	SY074 / SY075	SY076 / SY077	SY162	SY165	SY166	SY169	SY200	SY201	SYBOL M6X11	SYNUT M6
Detail											
Length 'mm'	1945	1479	1504	1579	2476	2350	2456	N/A	N/A	10	N/A
Quantity	1 + 1	1 + 1	1 + 1	2	1	1	2	2	1	34	34



ALL VIEWS
INTERNAL

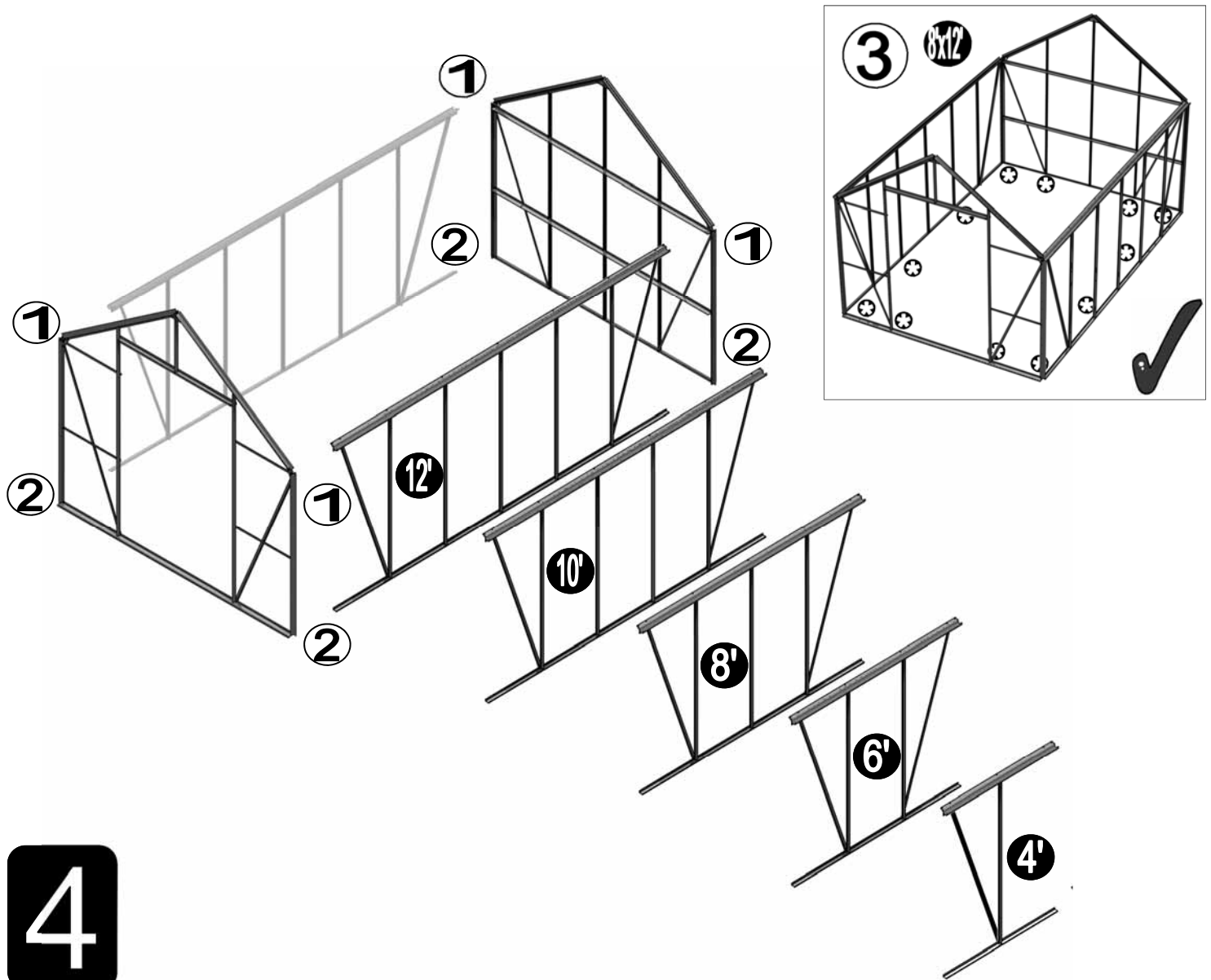
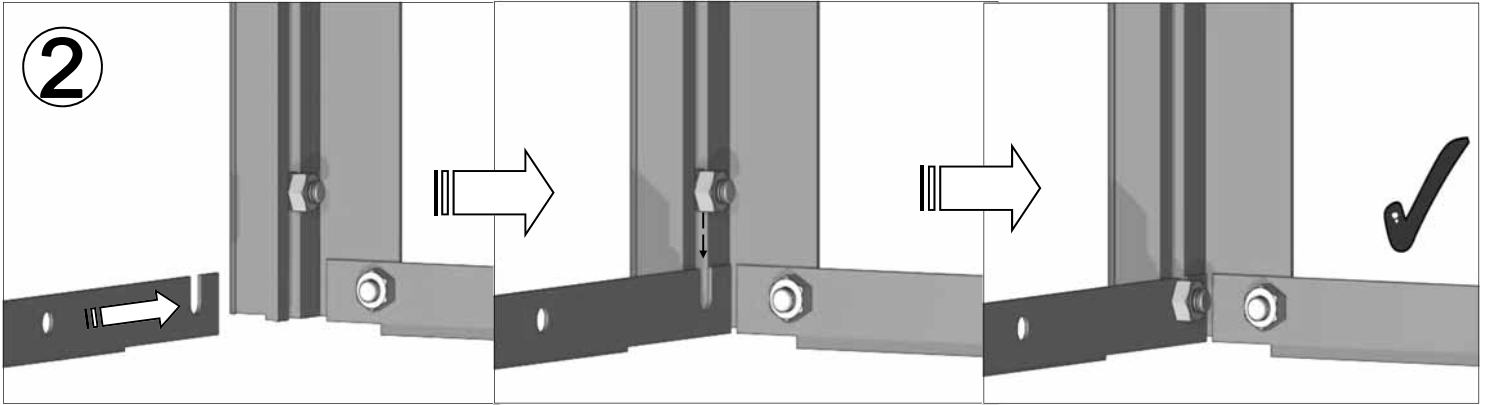
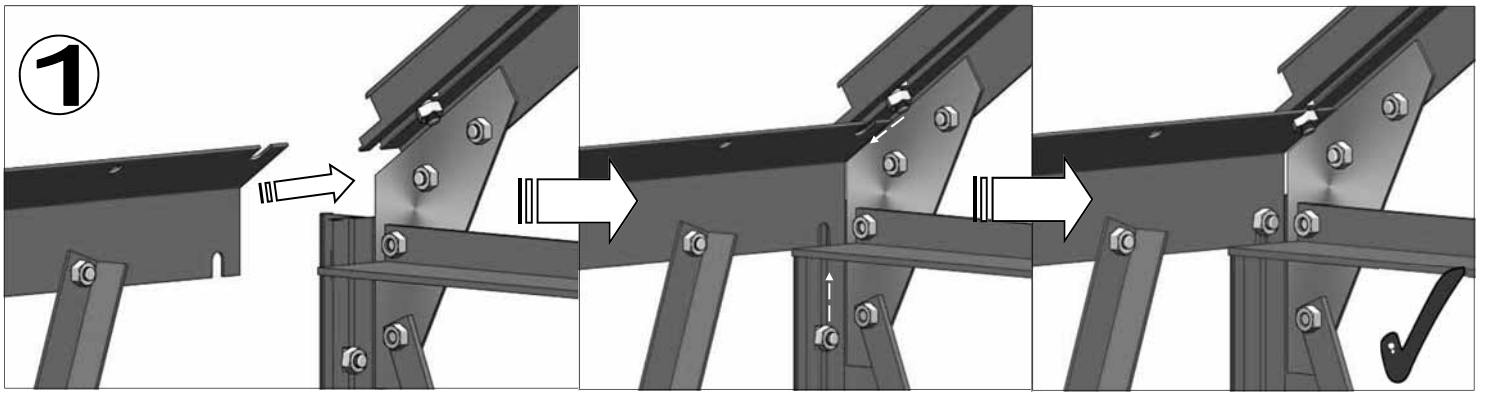
3

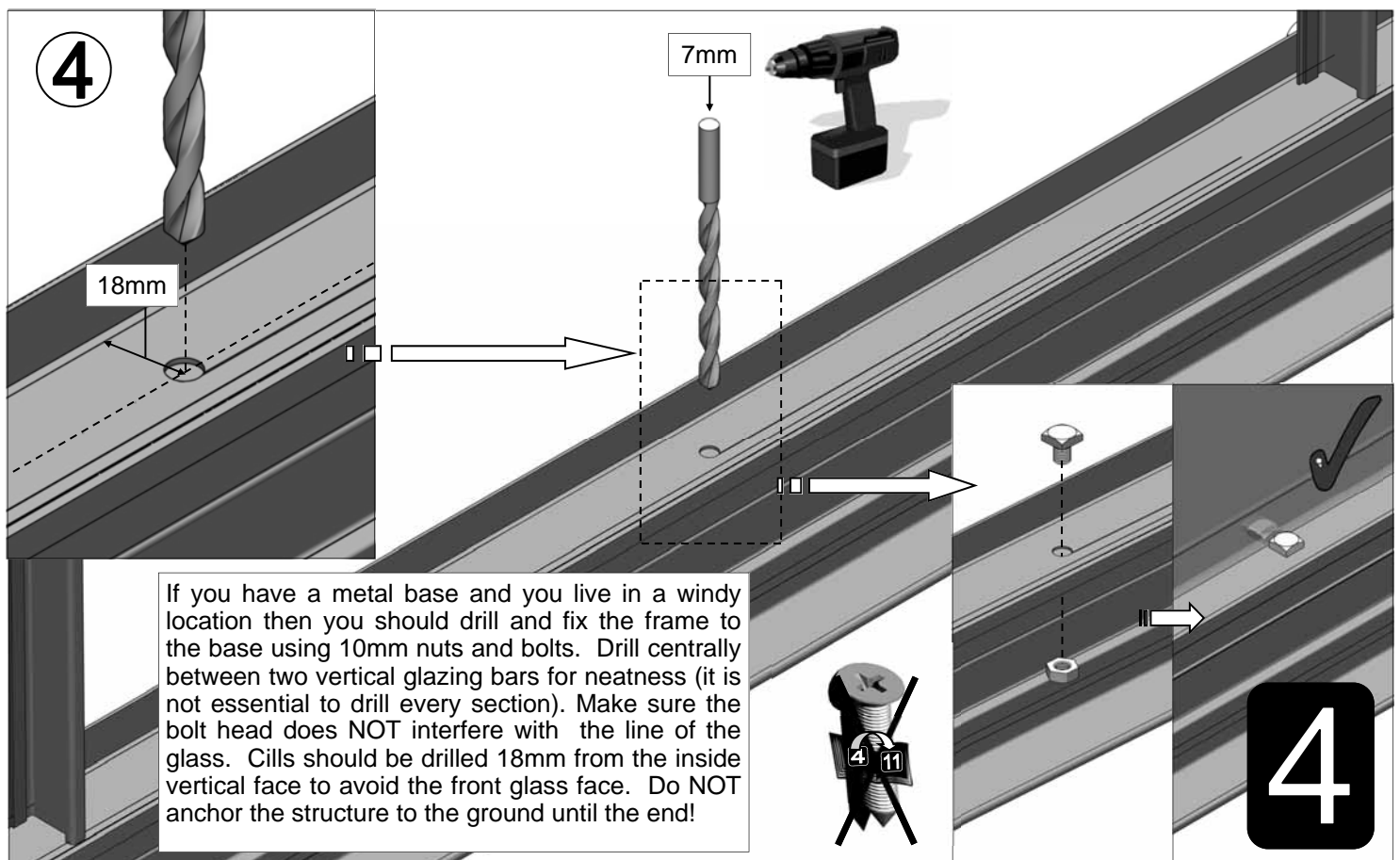
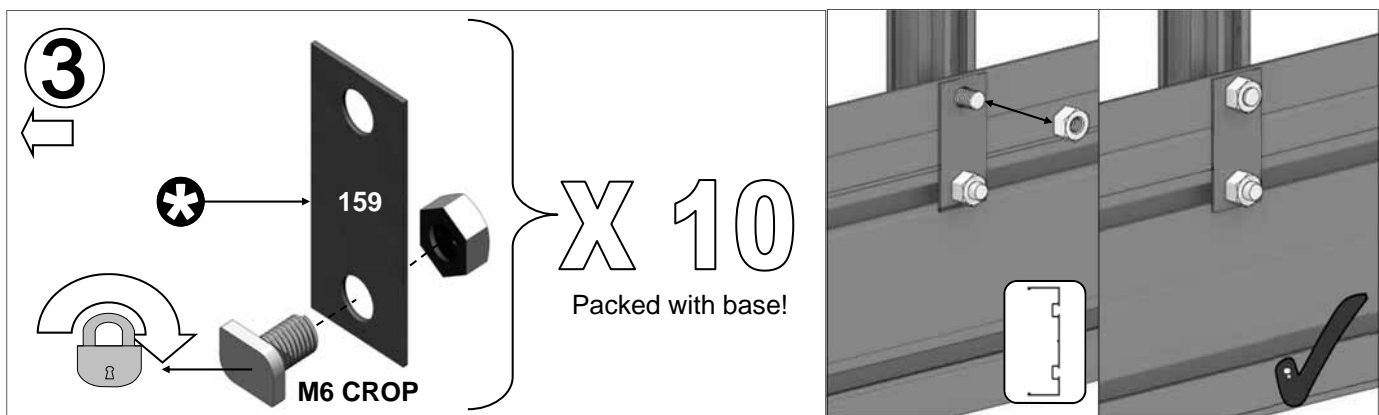
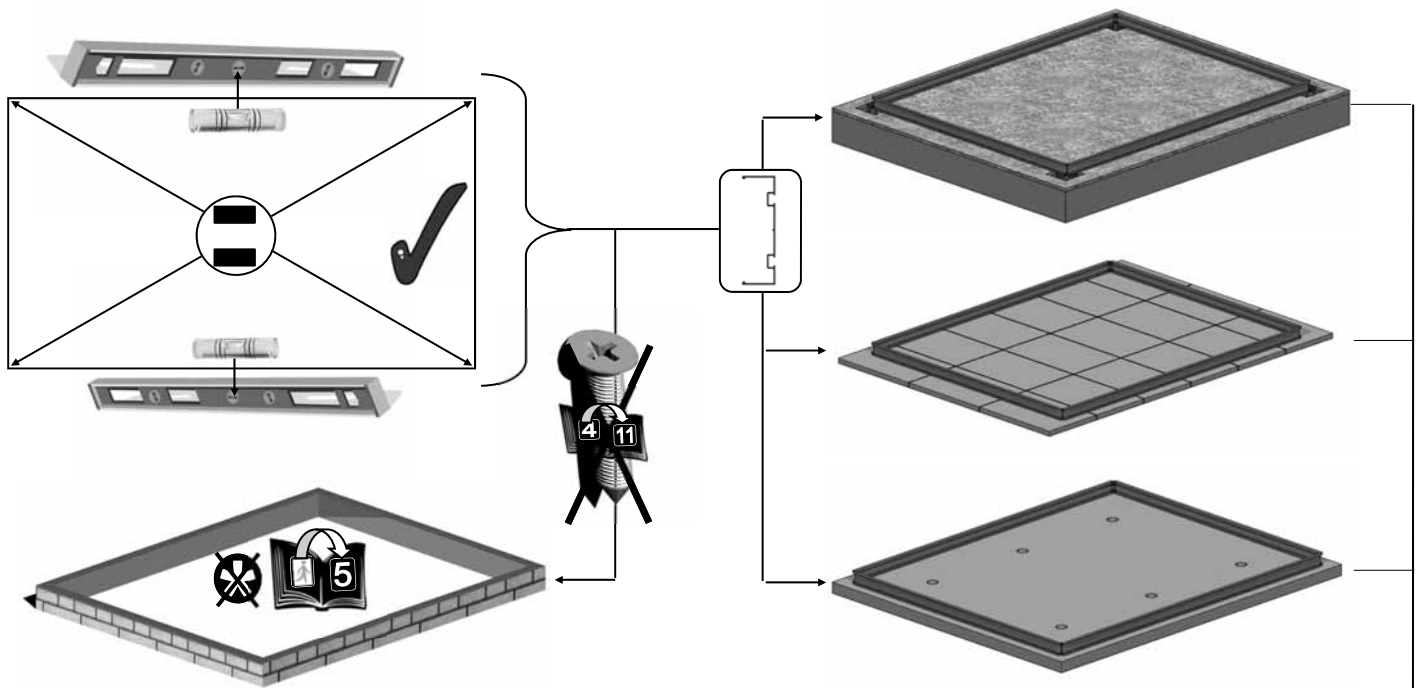






ALL VIEWS
INTERNAL

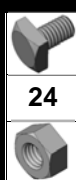
3

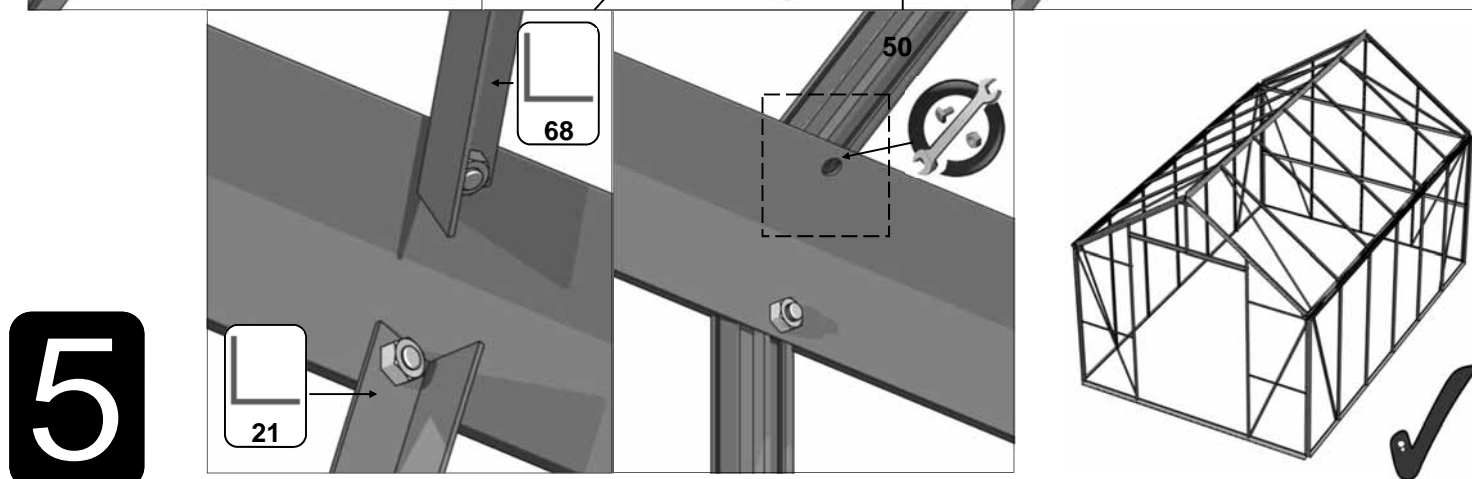
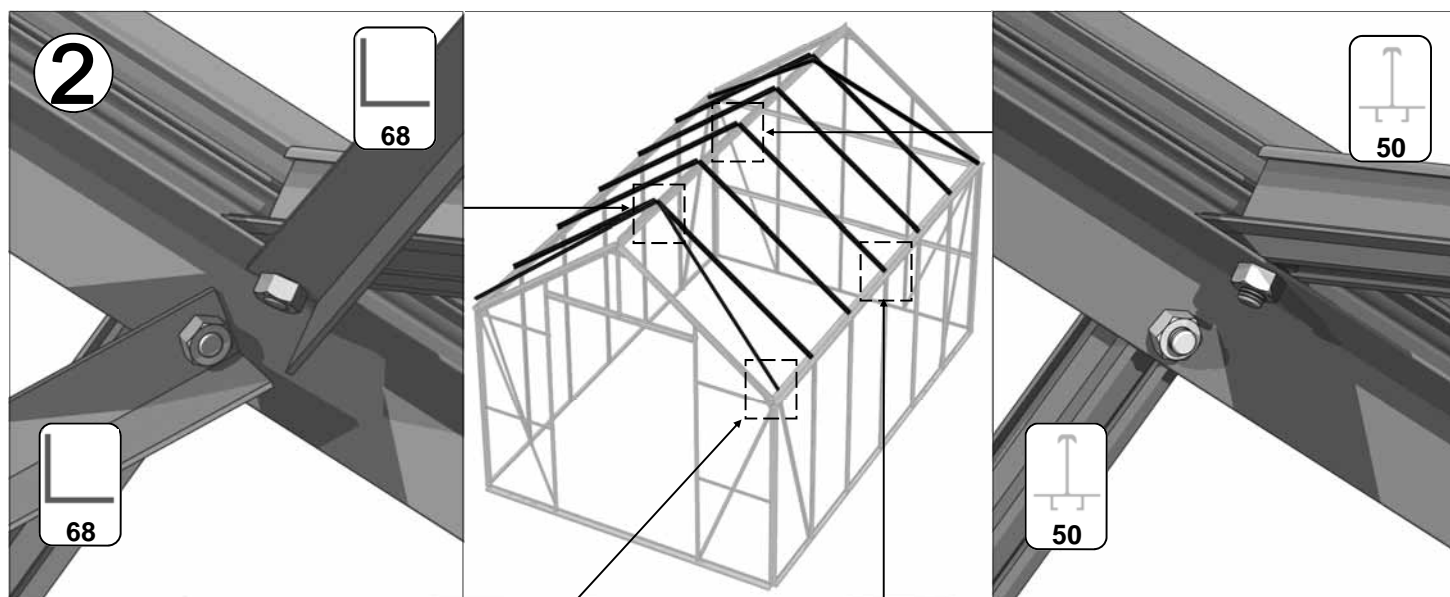
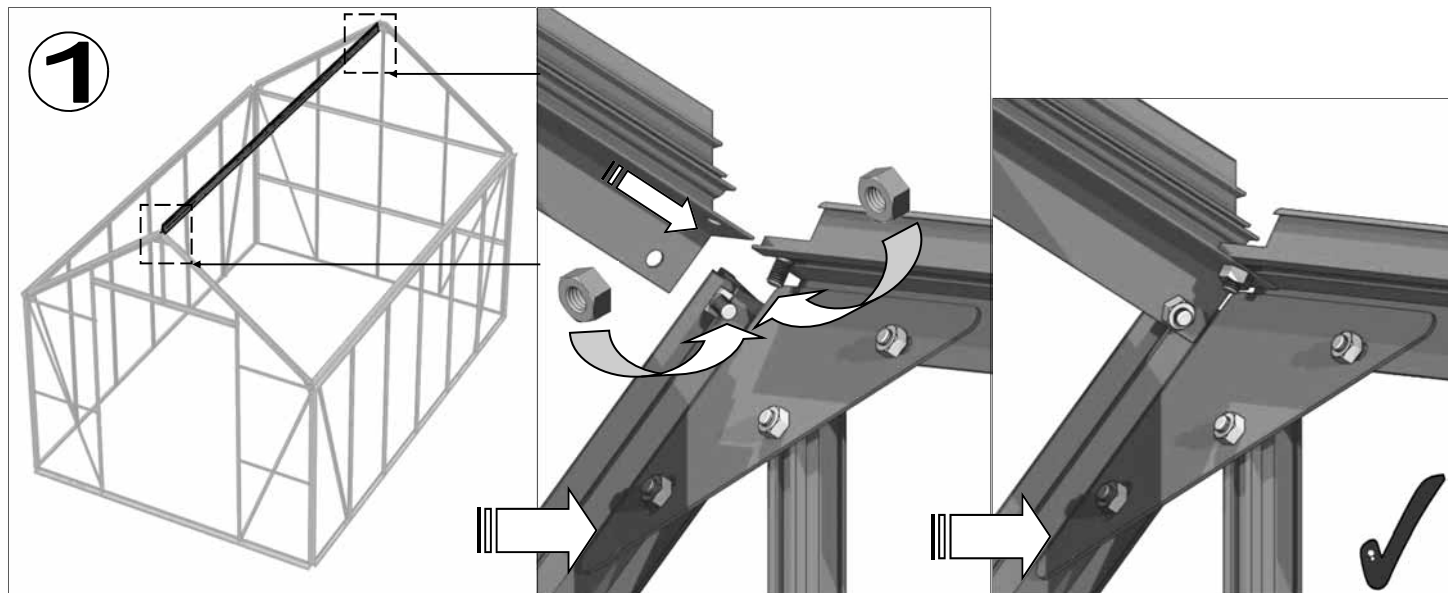






4'	Part No	mm	Quantity
	57	1240	1
	50	1490	2
	68	1561	2
	85	628	1

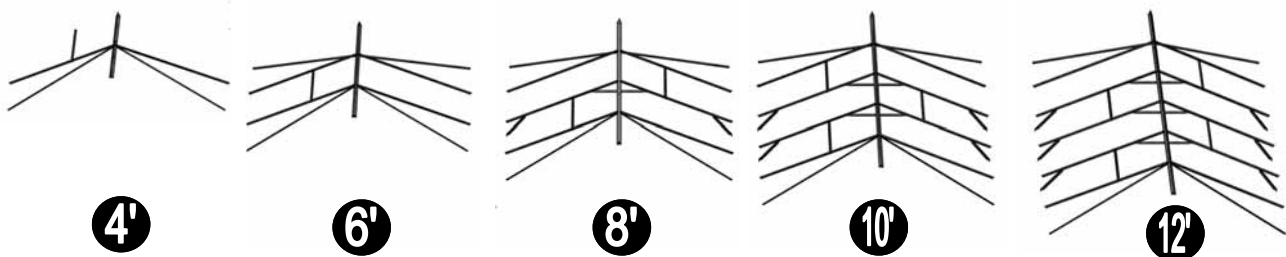
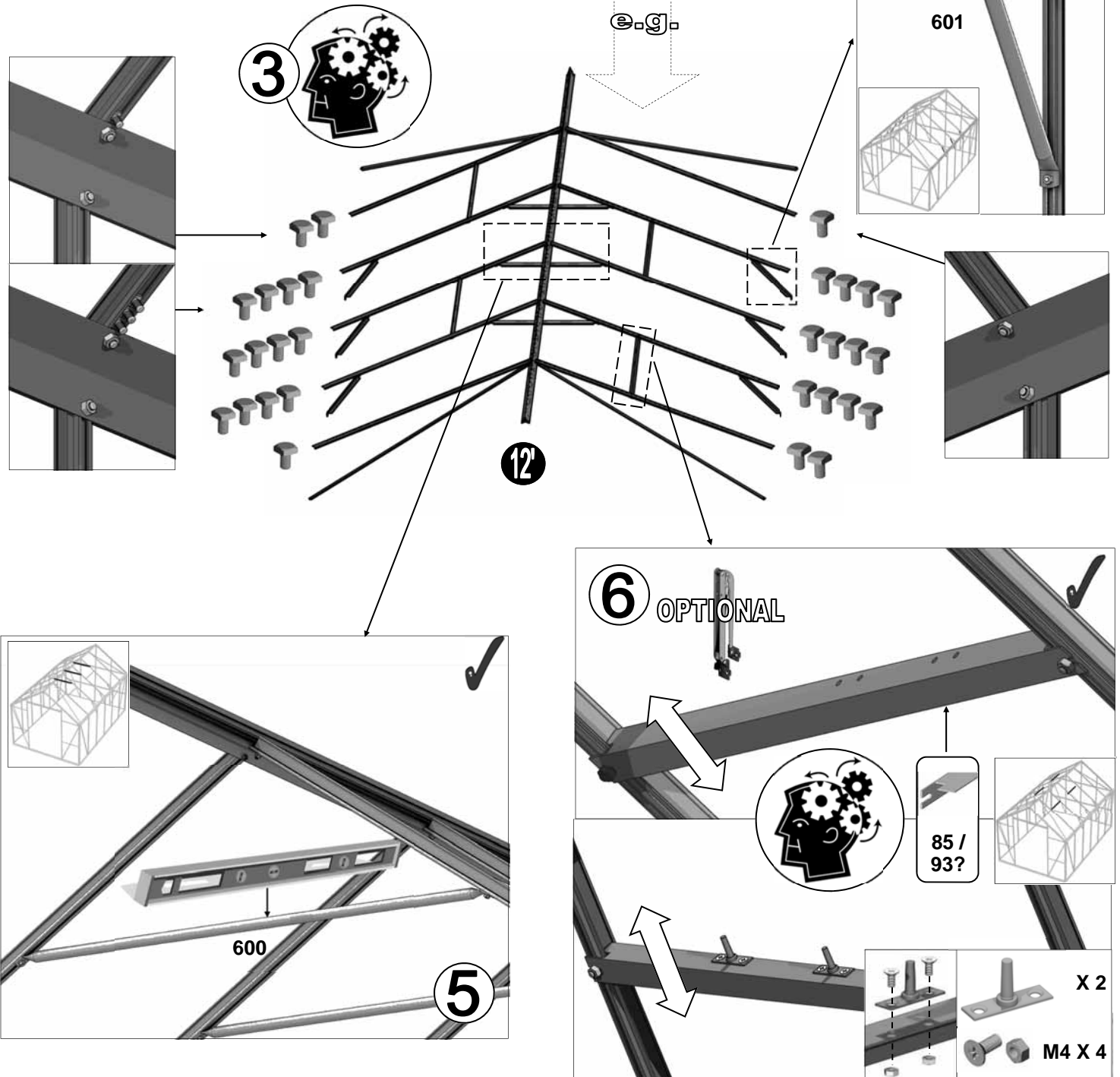
6'	Part No	mm	Quantity
	26	1860	1
	50	1490	4
	68	1561	4
	93	636	1

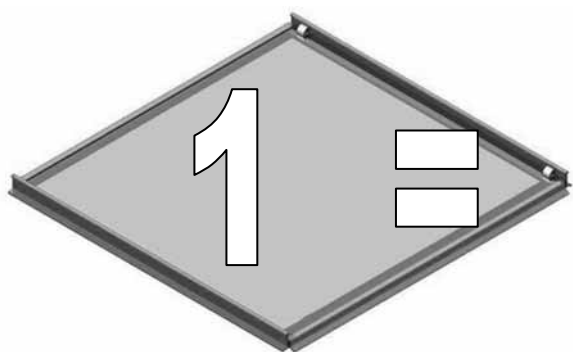
8'	Part No	mm	Quantity
	12	2480	1
	50	1490	6
	68	1561	4
	93	636	2
	600	608	1
	601	460	2



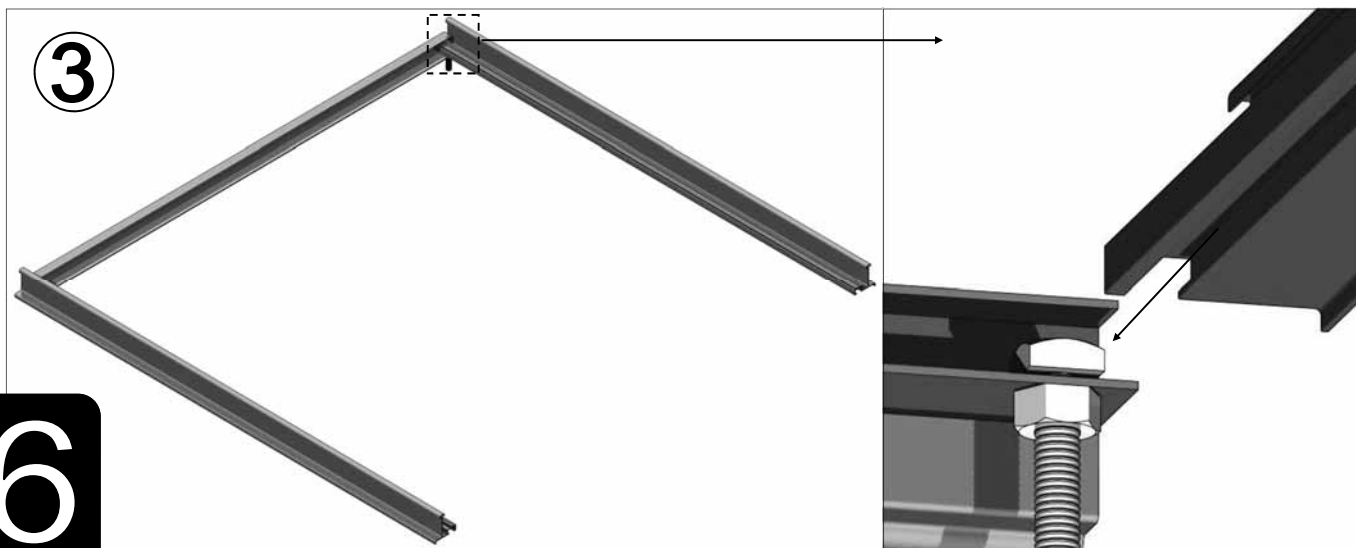
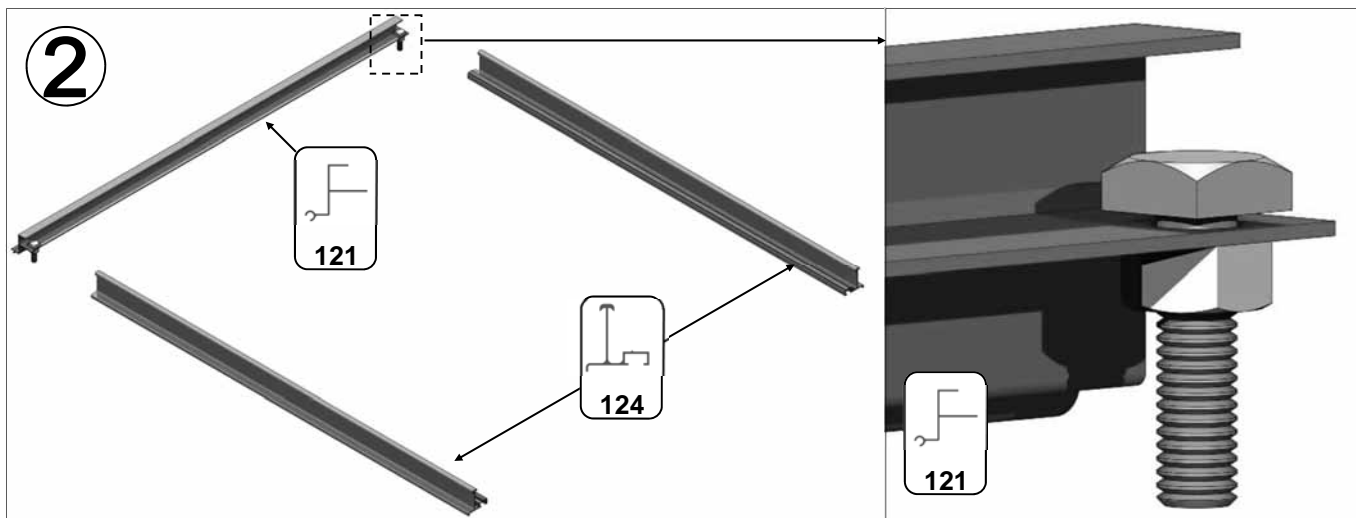
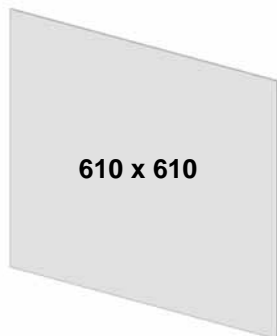
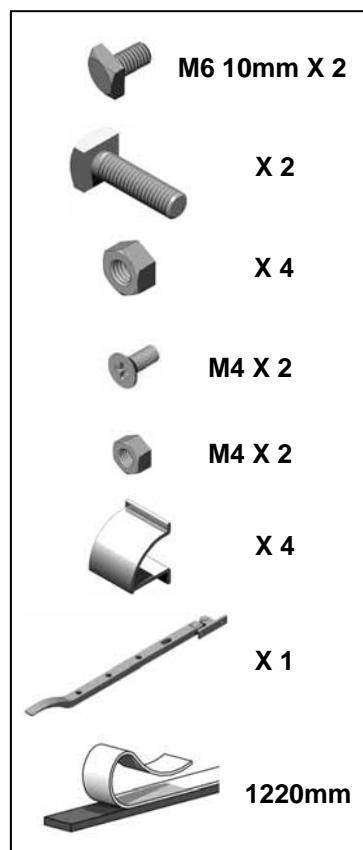
10'	Part No	mm	Quantity
	6	3100	1
	50	1490	8
	68	1561	4
	93	636	3
	600	608	2
	601	460	4

12'	Part No	mm	Quantity
	2	3720	1
	50	1490	10
	68	1561	4
	93	636	4
	600	608	3
	601	460	6

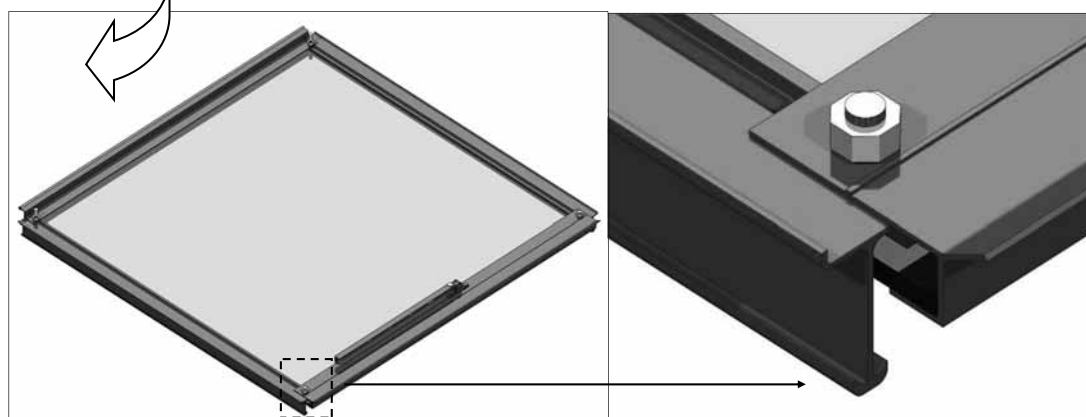
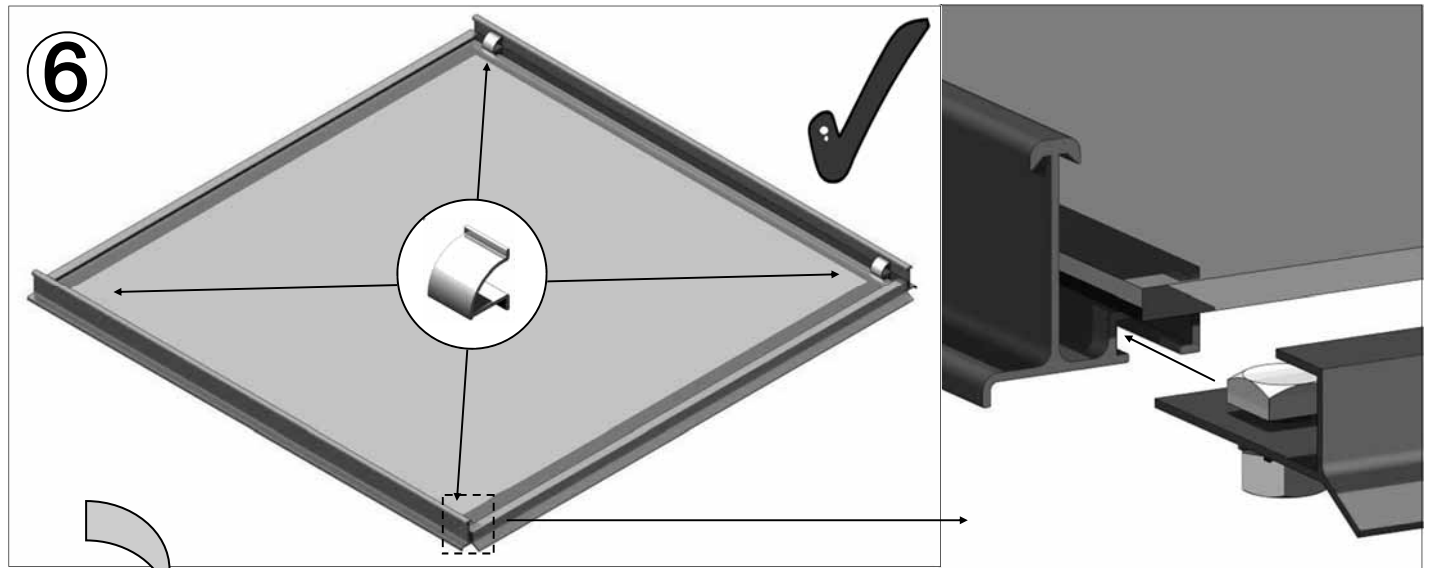
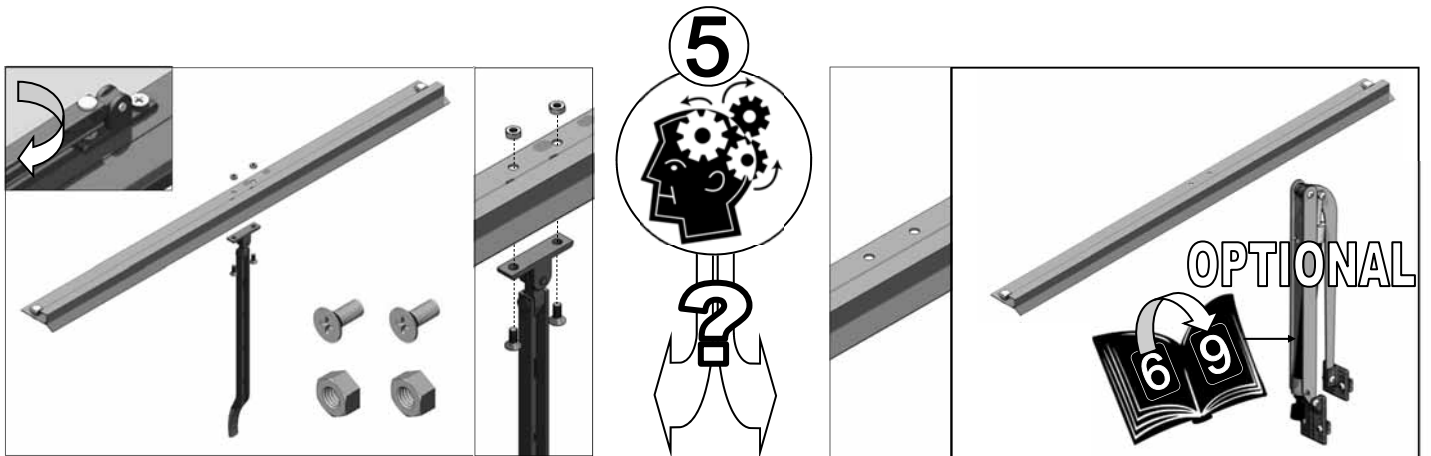
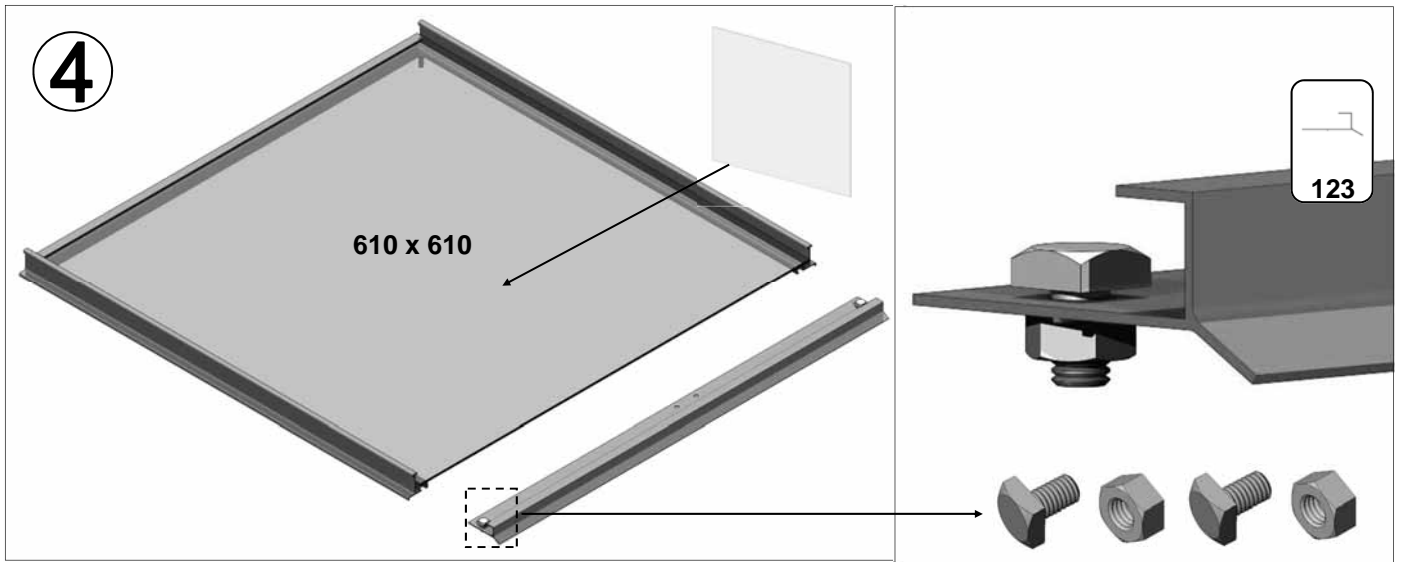




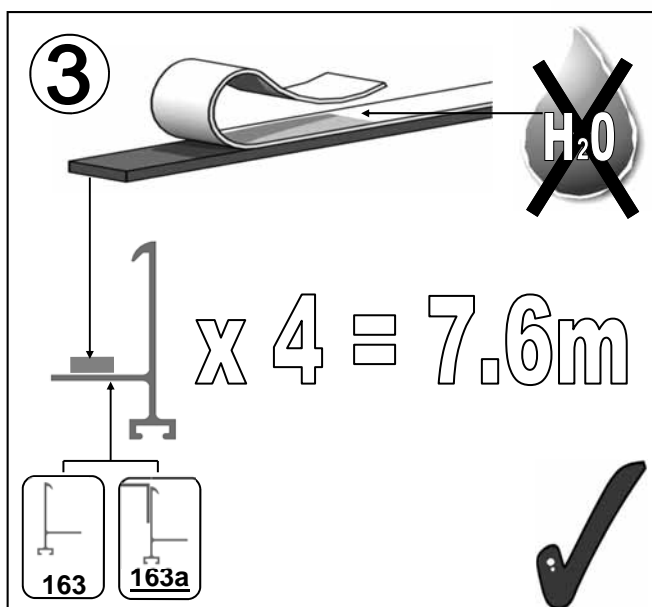
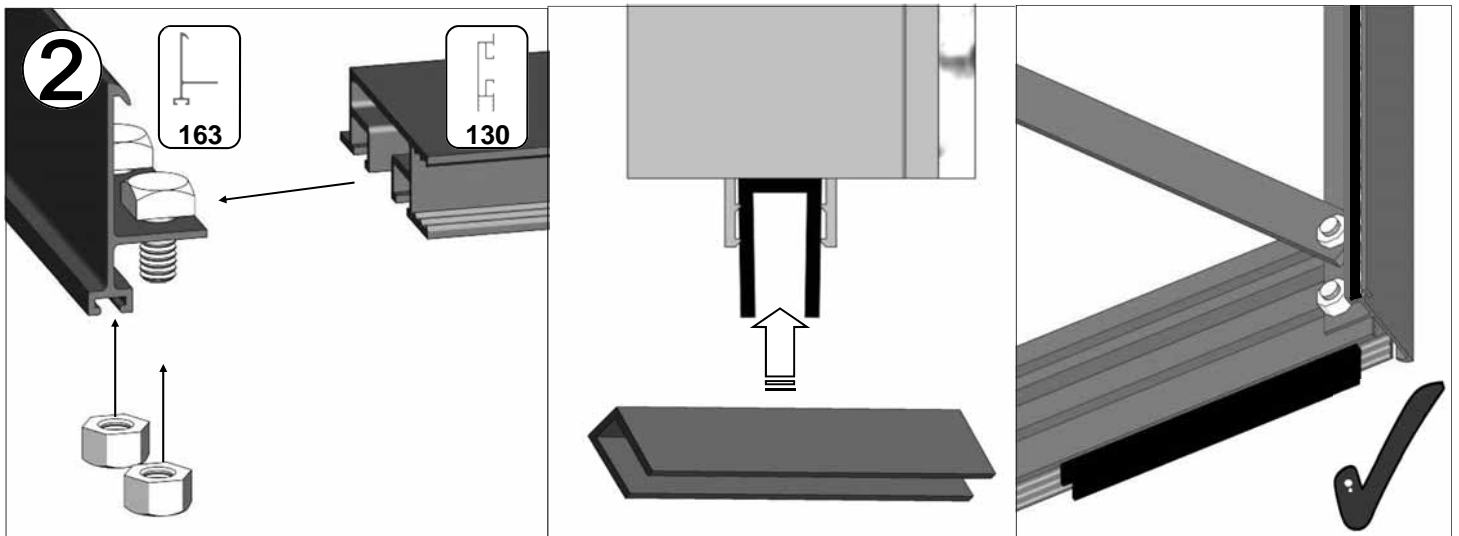
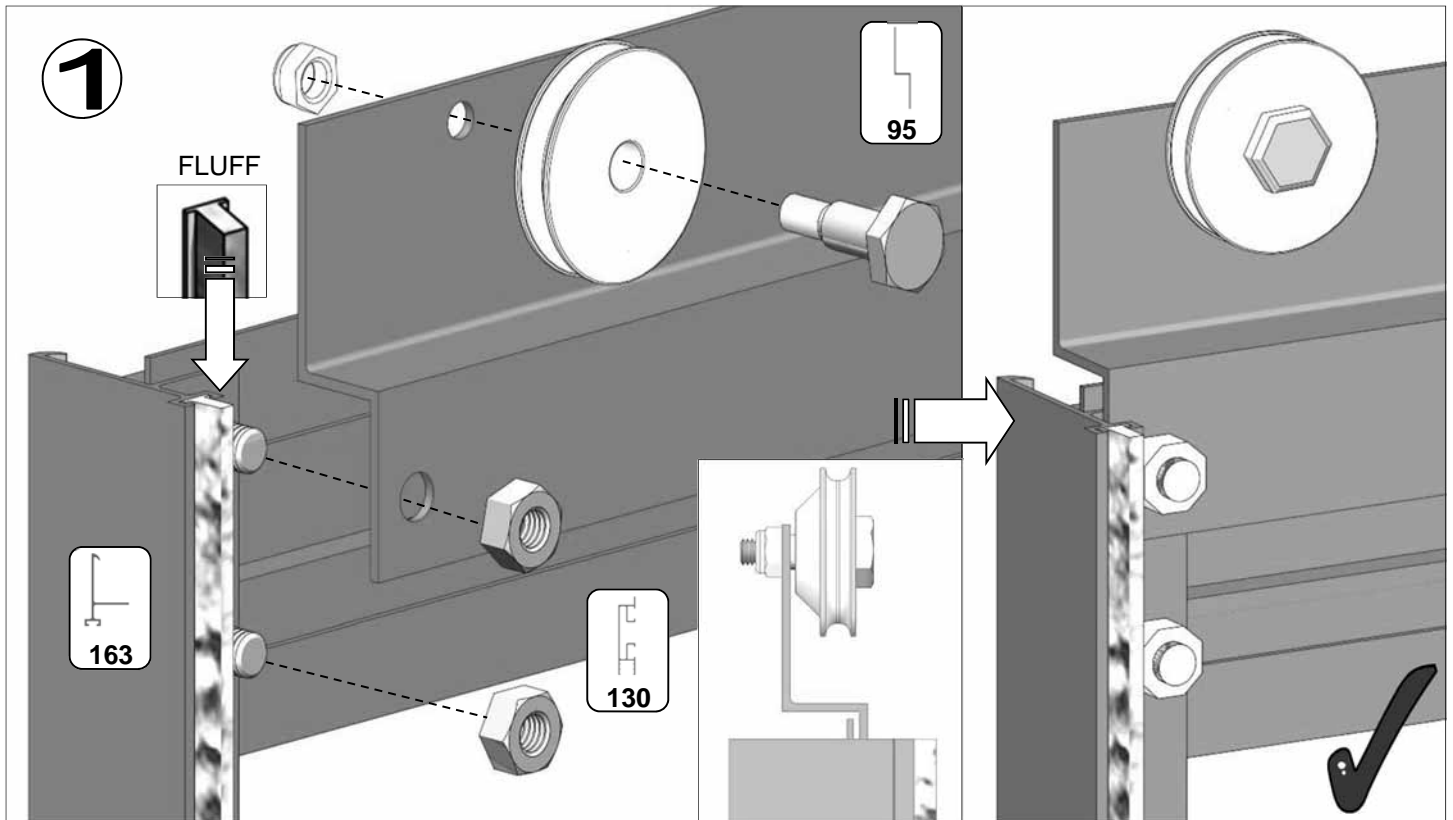
Part No	mm	Quantity
121	619	1
123	612	1
124	610	2



6



6



Glazing tips for sections 7 & 8:

- The foam (see left) goes longitudinally in three sections on each door stile and all over the greenhouse frame, see overleaf, including the roof corner bars. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.
- Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.
- Clips (see overleaf) go roughly 1 every 305mm (1') e.g. 610 x 610 pane you would have 2 per side.
- The draft excluder fluff only goes in the outer door stiles.

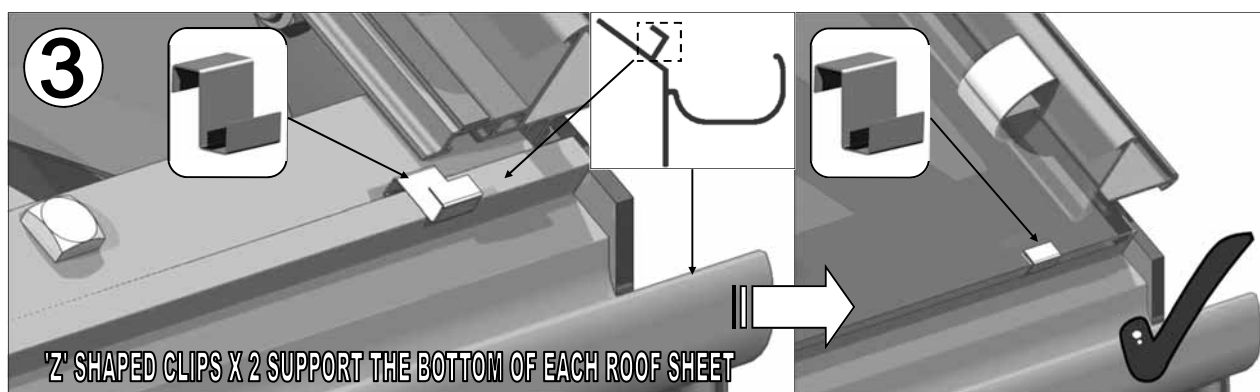
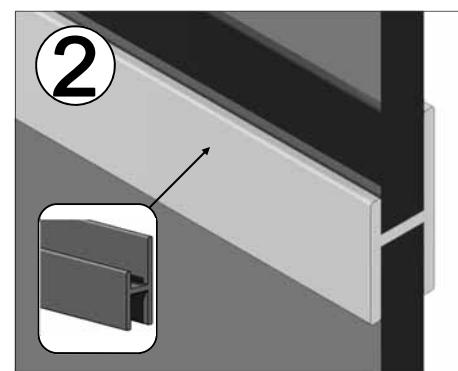
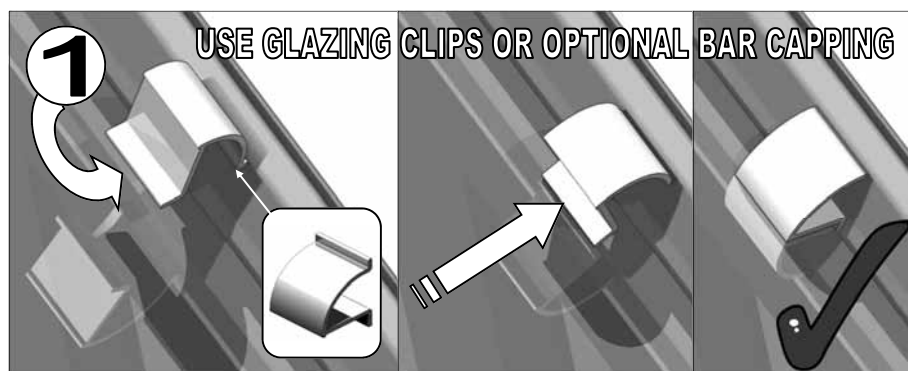
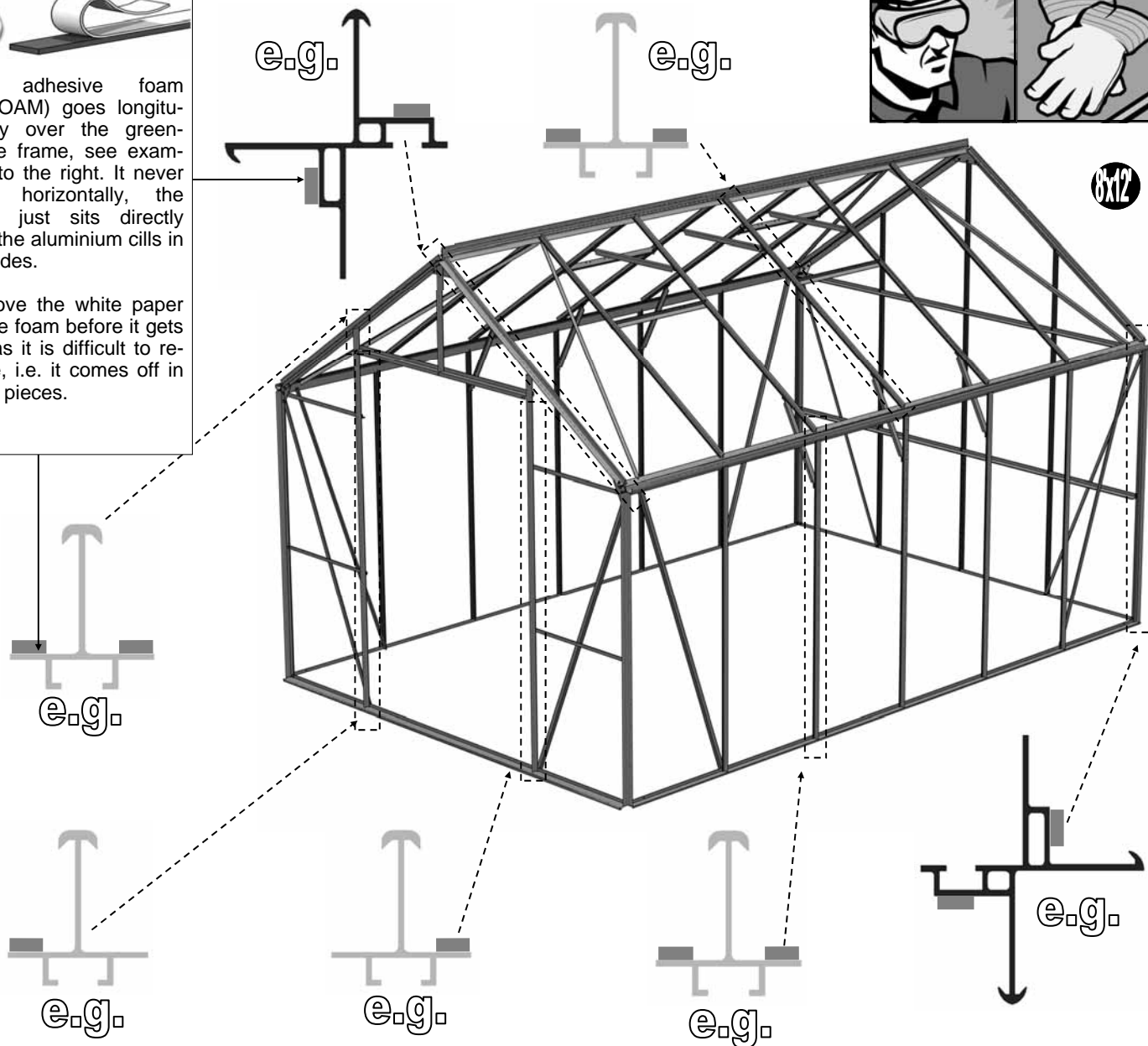
7

The adhesive foam (SYFOAM) goes longitudinally over the greenhouse frame, see examples to the right. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.

Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.



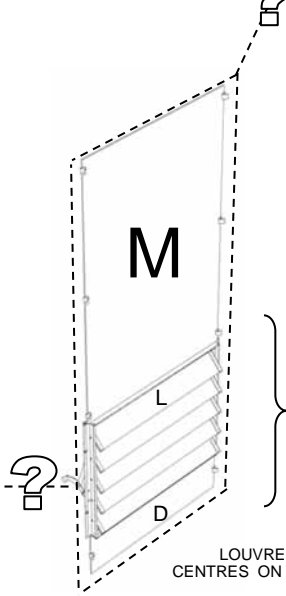
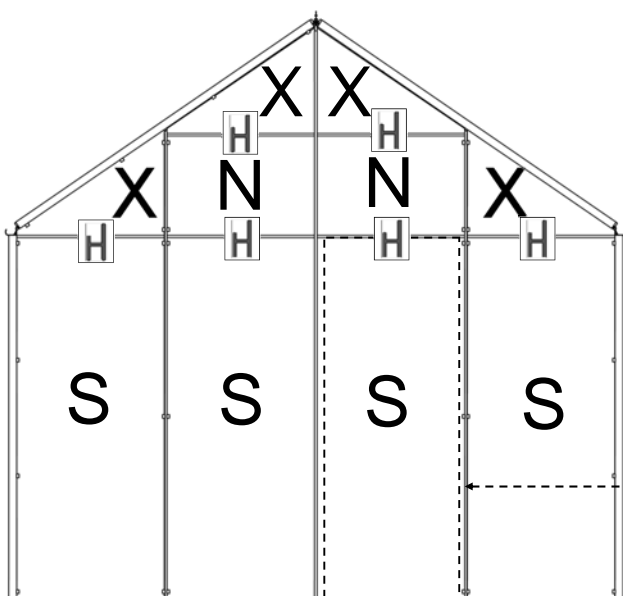
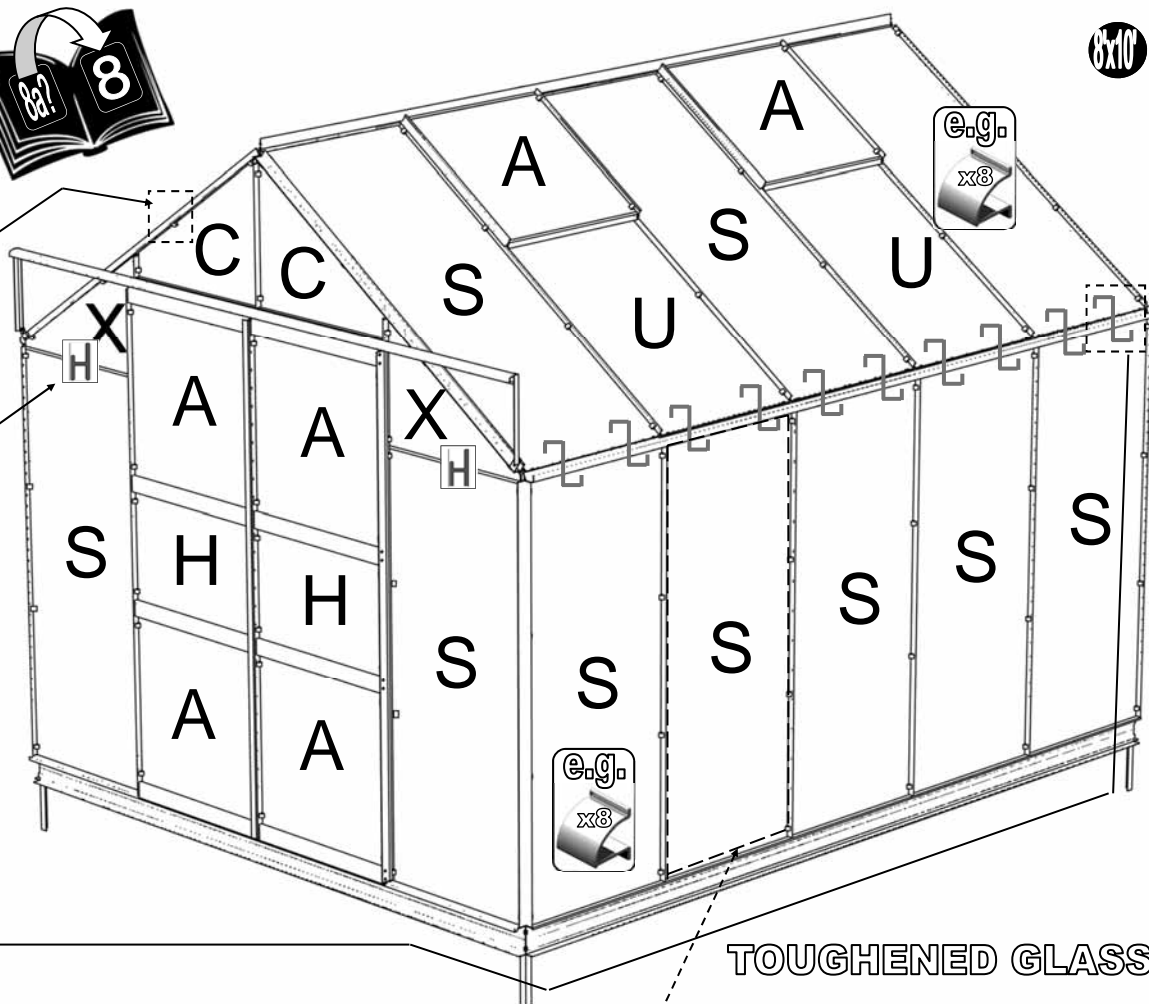
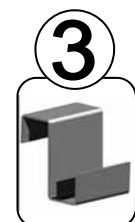
8x12



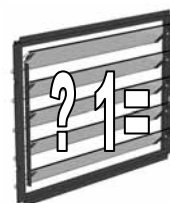
8



8x10'

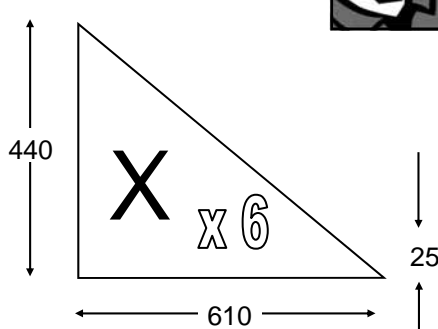
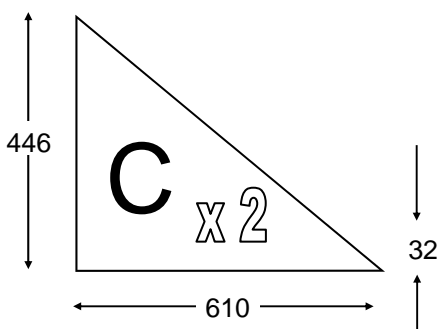


	Size (mm)	4'	6'	8'	10'	12'
S	610 X 1500	13	17	20	23	26
U	610 X 893	1	1	2	3	4
A	610 x 610	5	5	6	7	8
H	610 X 501	2				
N	610 x 417	2				
H	610mm	8				



M	610 x 904	1
D	610 x 153	1
L	573 x 100	5

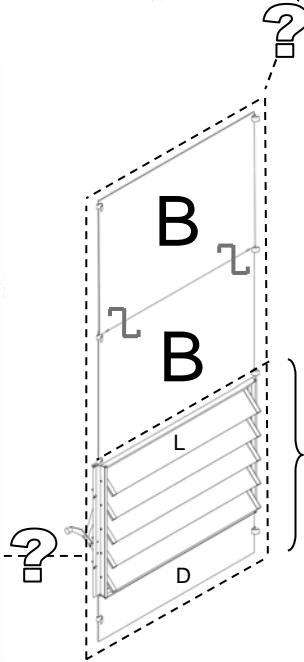
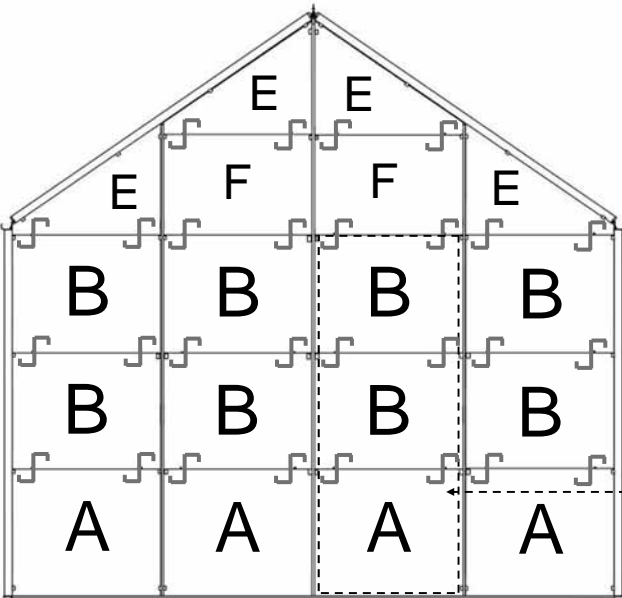
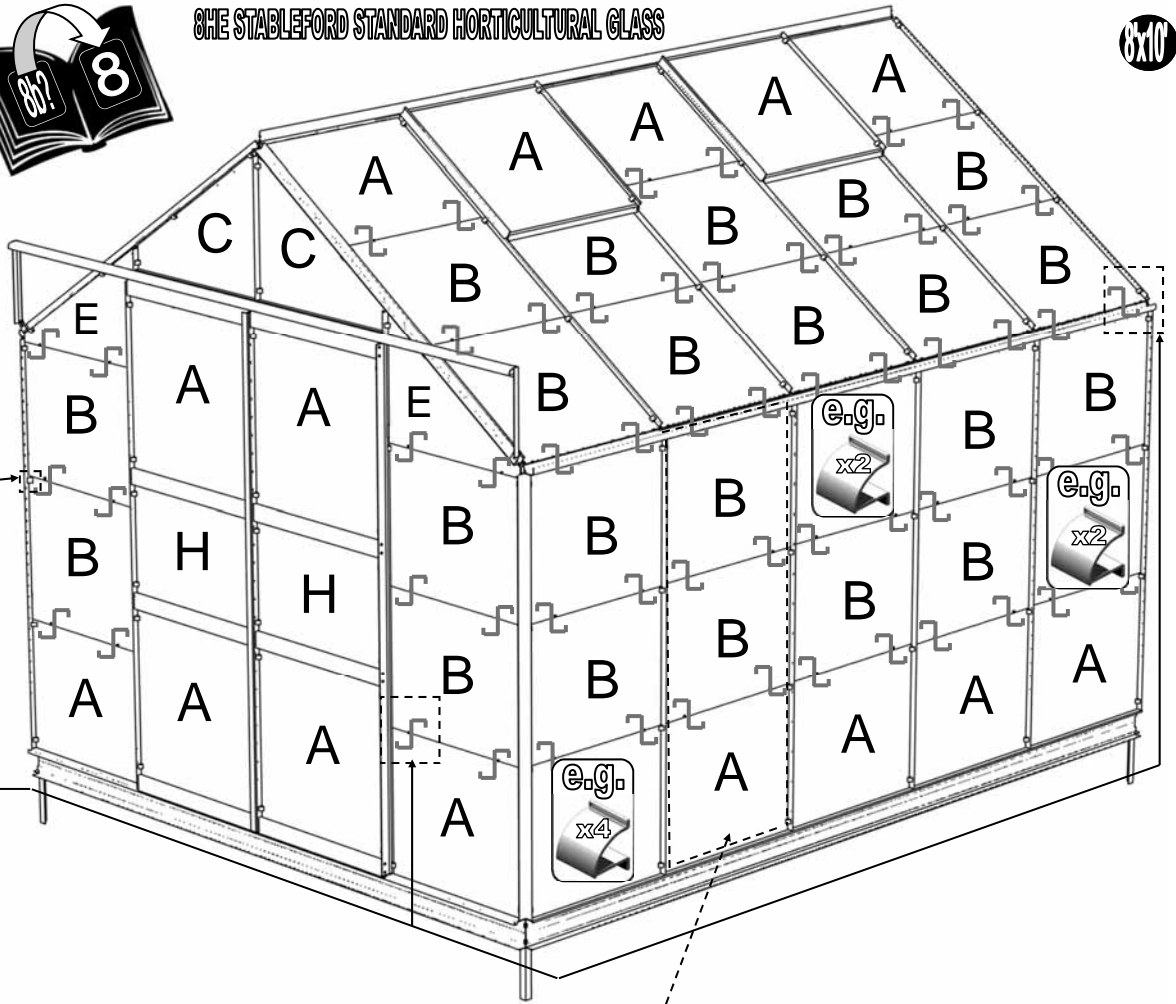
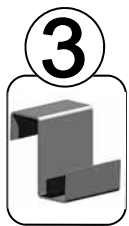
LOUVRE MUST GO BACK CENTRES ON THE 8X4 MODEL





THE STABLEFORD STANDARD HORTICULTURAL GLASS

8x10

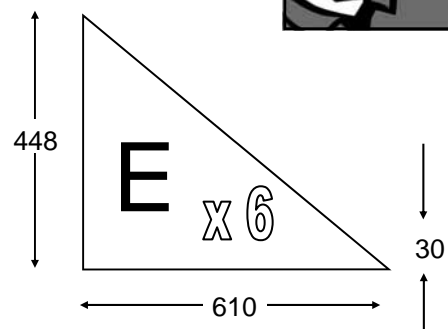
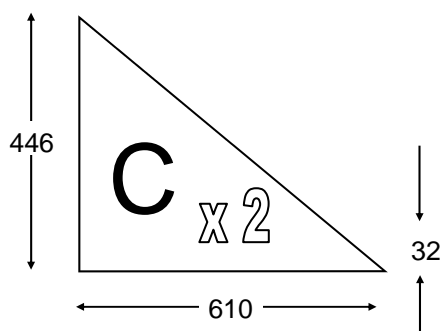


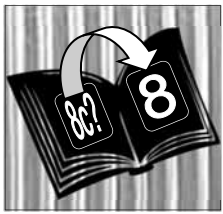
	Size (mm)	4'	6'	8'	10'	12'
A	610 X 610	18	22	26	30	34
B	610 X 457	28	36	44	52	60
H	610 X 498	2				
F	610 X 429	2				



D	610 x 153	1
L	573 x 100	5

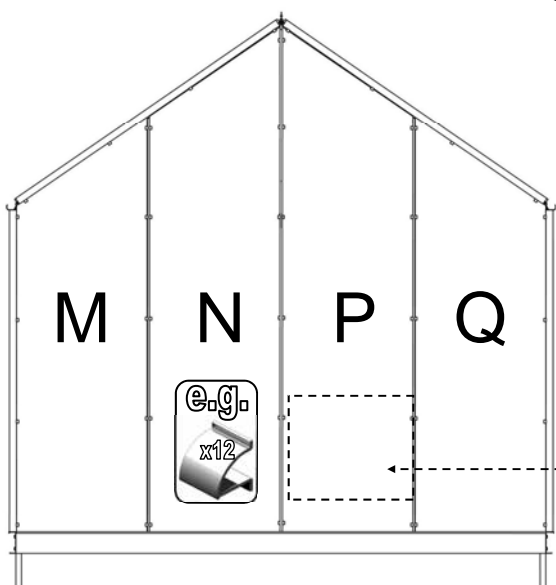
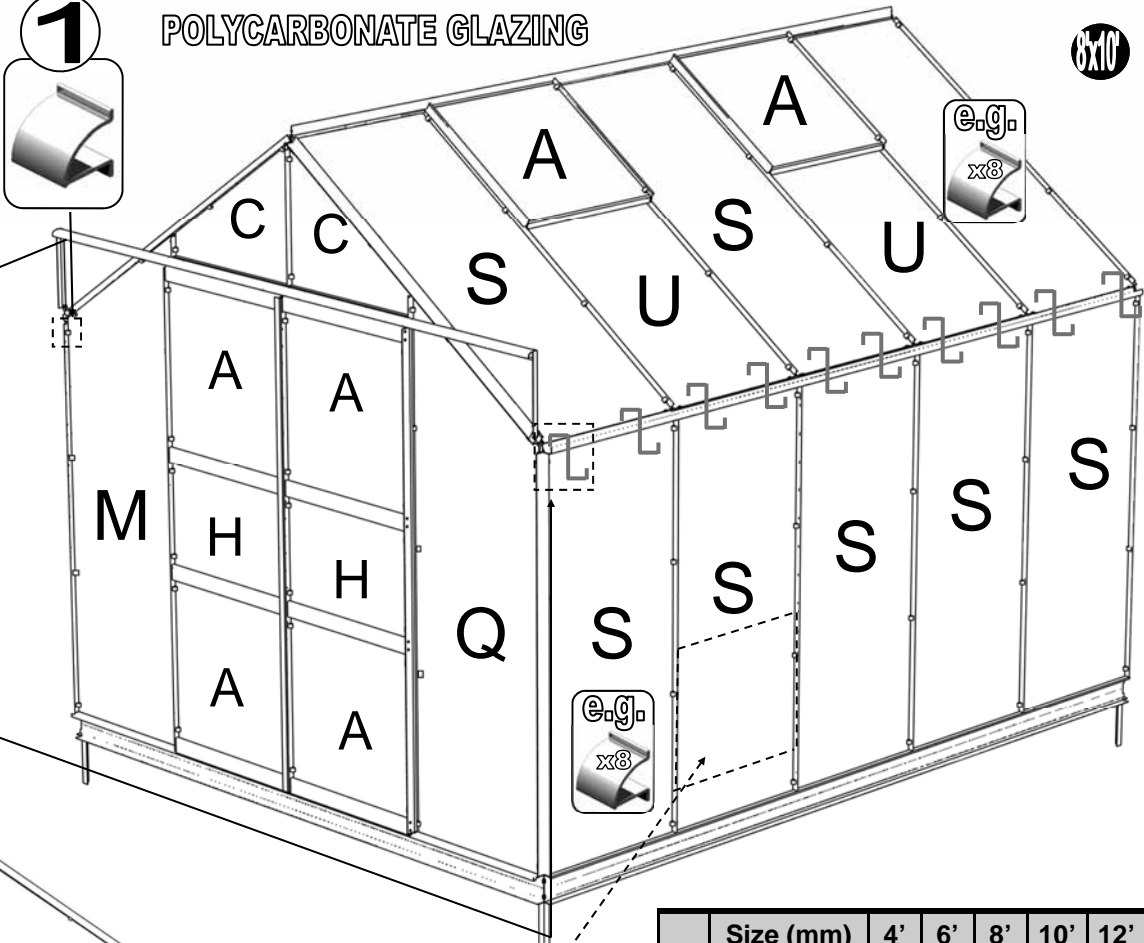
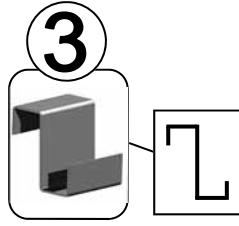
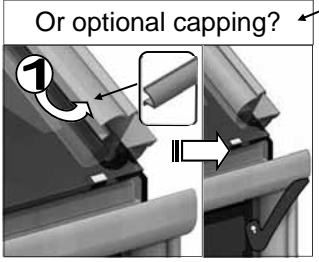
LOUVRE MUST GO BACK CENTRES ON THE 8x4 MODEL



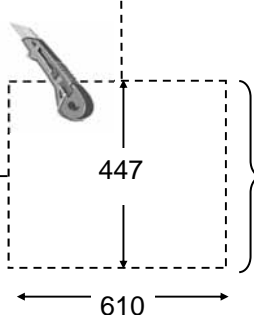


POLYCARBONATE GLAZING

8x10

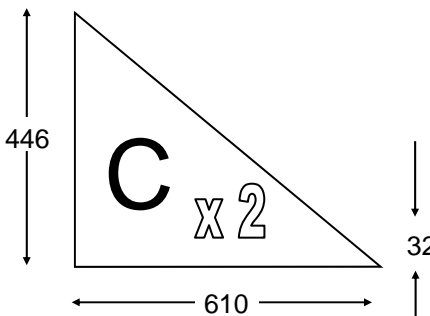
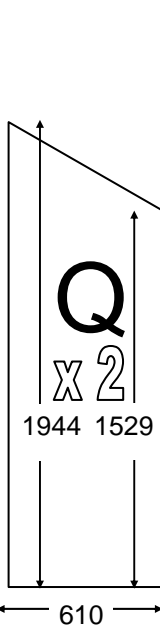
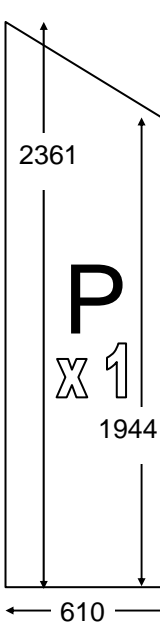
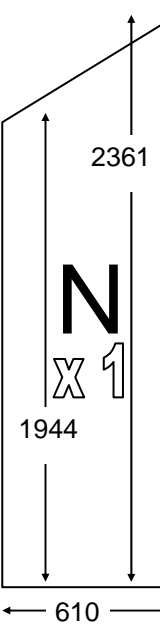
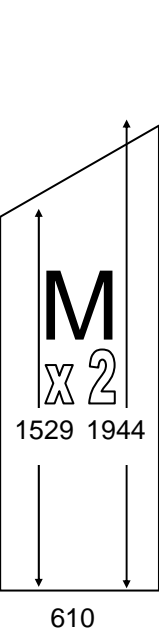


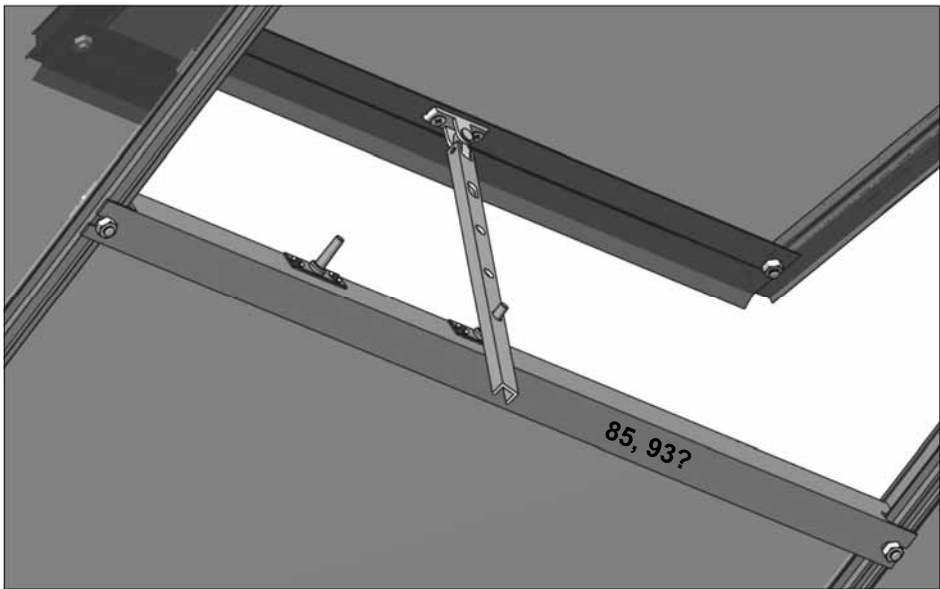
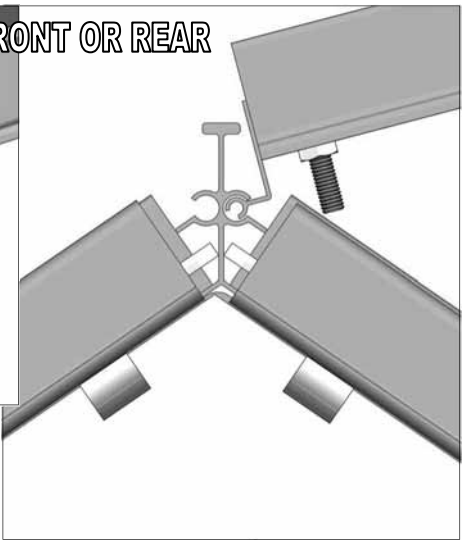
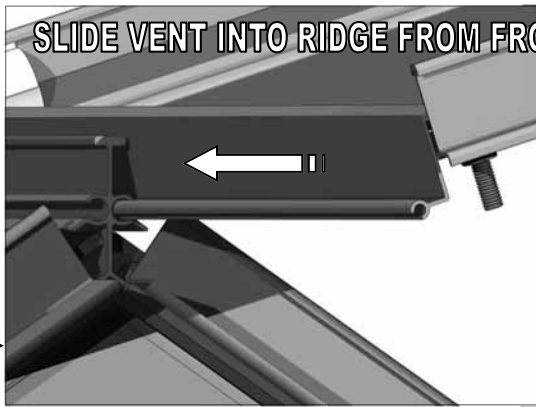
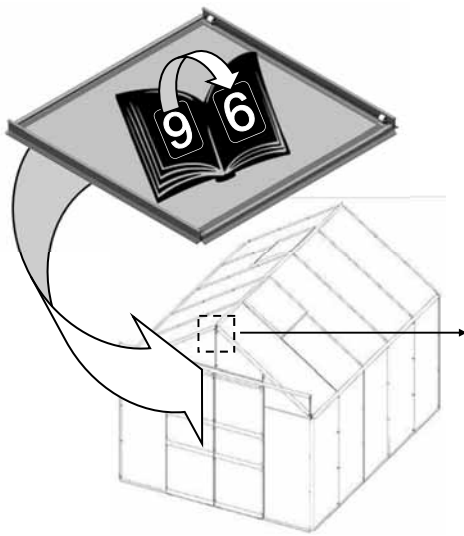
	Size (mm)	4'	6'	8'	10'	12'
S	610 X 1504	7	11	14	17	20
A	610 X 610	5	5	6	7	8
U	610 X 893	1	1	2	3	4
H	610 X 498	2				



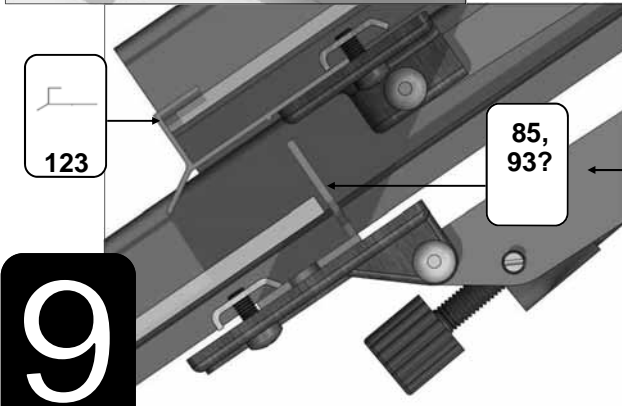
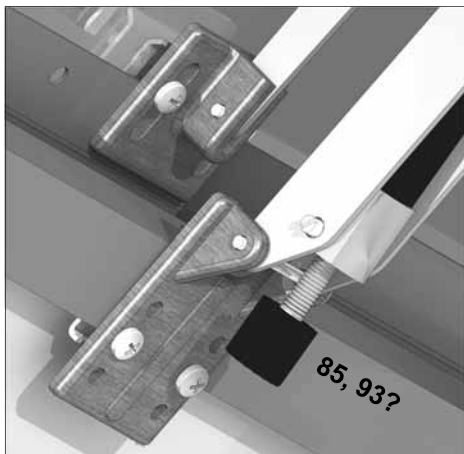
L	573 x 100	5
---	-----------	---

LOUVRE MUST GO BACK CENTRES ON THE 8x4 MODEL







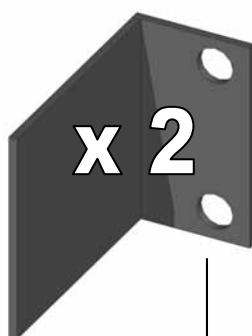
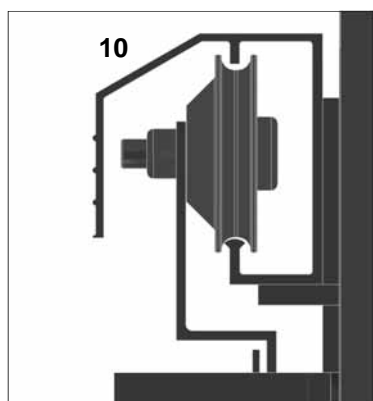
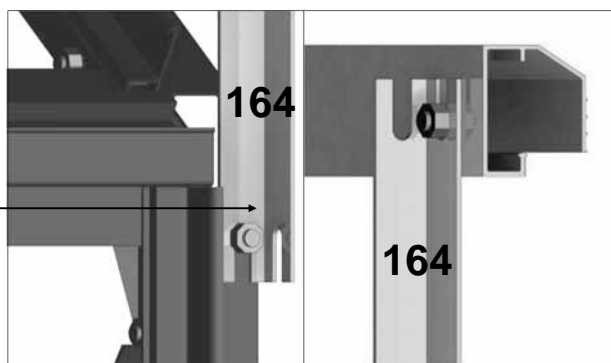
OPTIONAL



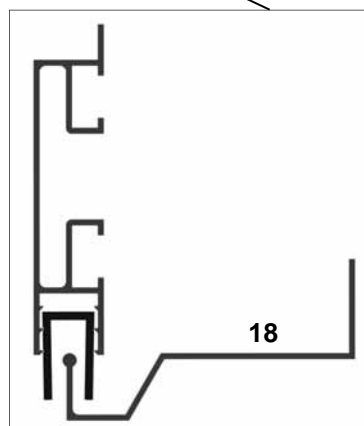
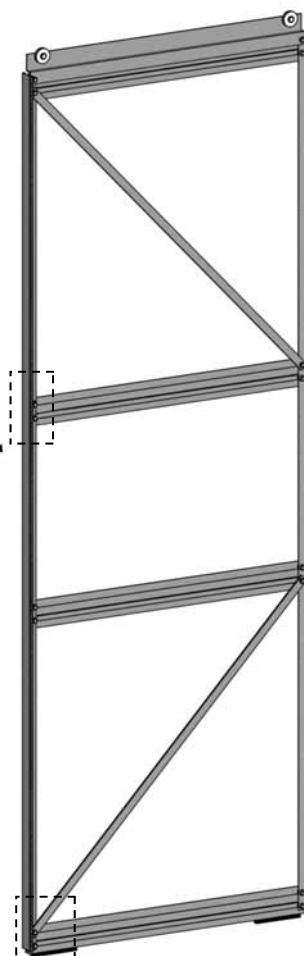
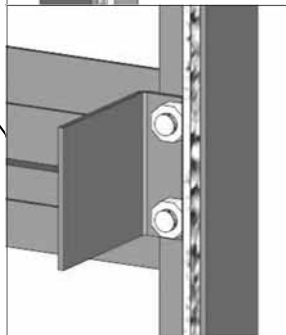
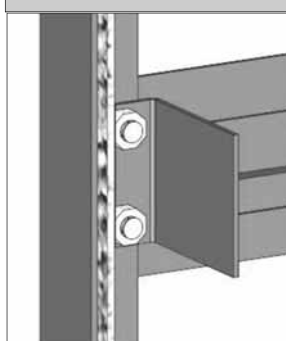
Attach upper door track 10 as per section 2 if not already done (position 10 vertically and push it through the central section between the two glaze bars, twist 10 so that the slots in the mounting bar are facing upwards). Slide doors into upper track (10) and lower track (18), adjust the height of 10 until the door is running smoothly leaving enough room for the pane of glass above.



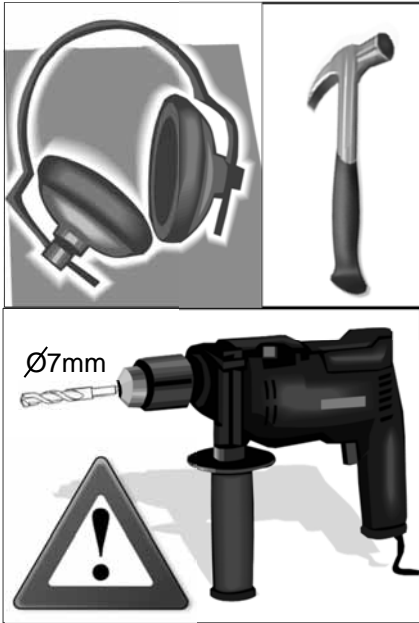
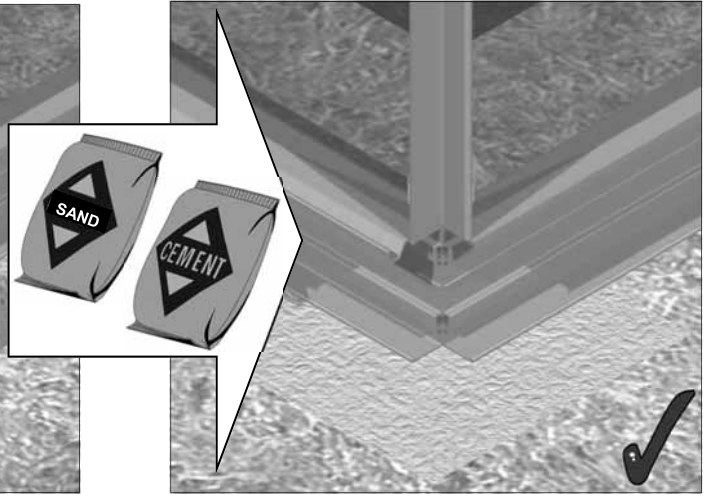
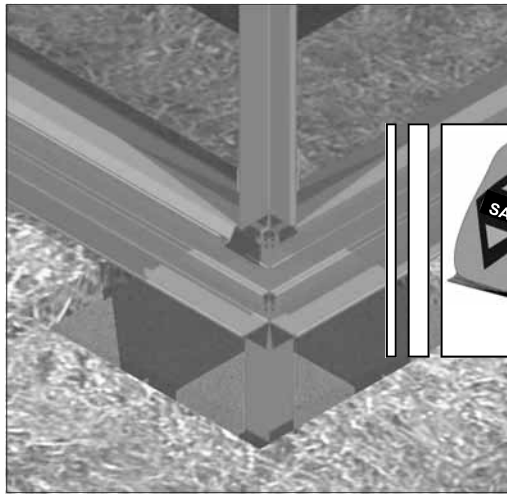
10		2530	1
164		465	2



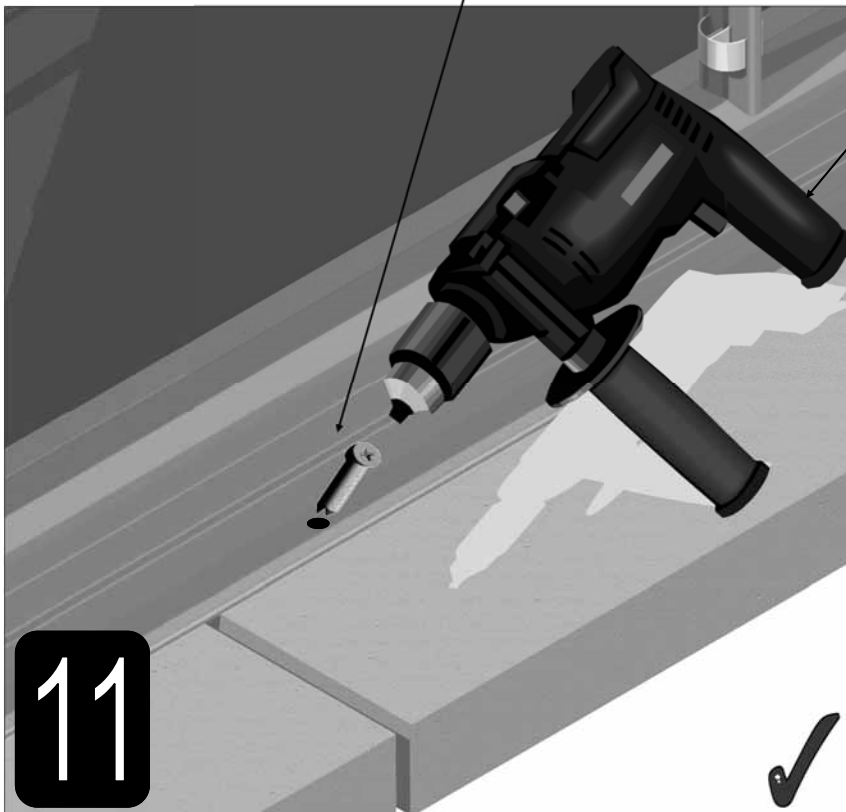
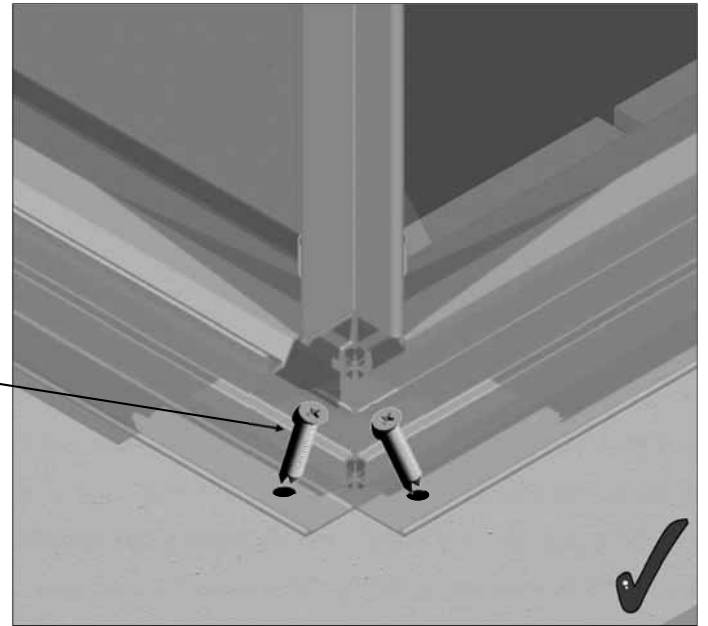
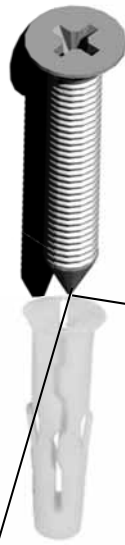
Carefully remove 2 nuts from door rear and attach door stop/handles (see diagrams below). Re attach the nuts!



10



No 10 x 2"



Please note you will have to drill and screw through your metal base and into your solid foundation at an angle from outside the building.



ALL VIEWS
EXTERNAL

11

Hints and Tips!



Vent top corner siliconed along with bar capping.

To help waterproof the building it is a good idea to use a transparent all-weather silicone inside and outside of the building where there are any gaps. Also the top of the vents can be siliconed.






Inside eave area siliconed.

8'H Packing List

No	mm	4'	6'	8'	10'	12'
1	3720					PACKED SEPERATELY
2	3720					
3	3720					
5	3100				2	
6	3100					
8	3100					
10	2530	1	1	1	1	1
12	2480			1		
14	2480			2		
17	2480			2		
18	2476	1	1	1	1	1
20	1945	2	2	2	2	2
21	1585	2	4	4	4	4
22	1945	2	2	2	2	2
25	1860		2			
26	1860		1			
27	1860		2			
47	1504	2	4	6	8	10
50	1490	2	4	6	8	10
55	1240	2				
57	1240	1				
58	1240	2				
67	1579	2	2	2	2	2
68	1561	2	4	4	4	4
74	1479	2	2	2	2	2
75	1479	2	2	2	2	2
76	1504	2	2	2	2	2

BOX PACKED BY

No	mm	4'	6'	8'	10'	12'
77	1504	2	2	2	2	2
84	614	2	2	2	2	2
85	628	1				
93	636			2	3	4
95	614	2	2	2	2	2
96	614	2	2	2	2	2
121	619	1	1	2	3	4
123	612	1	1	2	3	4
124	610	2	2	4	6	8
130	619	8	8	8	8	8
137	883	4	4	4	4	4
161	435	1	1	1	1	1
162	1579	2	2	2	2	2
163	1901	3	3	3	3	3
163a	1901	1	1	1	1	1
164	465	2	2	2	2	2
165	2476	1	1	1	1	1
166	2350	1	1	1	1	1
169	2456	2	2	2	2	2
600	608			1	2	3
601	460			2	4	6
		1	1	2	3	4
		4	5	7	8	9
		4m	4m	4m	4m	4m
SMA DOOR		2	2	2	2	2
1 smalls pack for correct size of building						